

PROBLEM SUMMARY

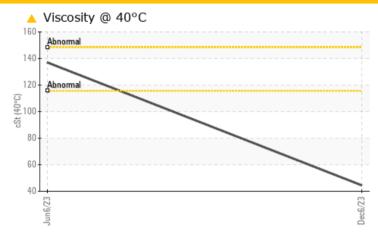
IRON SHORING 100-037

Component **Left Gear Unit**

PETRO CANADA 80W90 (--- GAL)

Sample Rating Trend **VISCOSITY**

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

PROBLEMATIC TEST RESULTS					
Sample Status			ABNORMAL	NORMAL	
Visc @ 40°C	cSt	ASTM D7279(m)	44.5	137	

Customer Id: RONVAU **Sample No.:** WC0872913 Lab Number: 02603310 Test Package: MOBCE

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED	O ACTIONS			
Action	Status	Date	Done By	Description
Resample			?	We advise an early resample to confirm this situation.
Alert			?	NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

HISTORICAL DIAGNOSIS

06 Jun 2023 Diag: Kevin Marson

NORMAL



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

IRON SHORING 100-037

Component

Left Gear Unit

PETRO CANADA 80W90 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

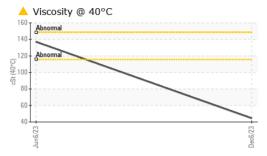
▲ Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate.

			Jun2023	Dec2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0872913	LH0265812	
Sample Date		Client Info		06 Dec 2023	06 Jun 2023	
Machine Age	hrs	Client Info		0	1543	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATION	ı	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>500	5	76	
Chromium	ppm	ASTM D5185(m)	>8	0	2	
Nickel	ppm	ASTM D5185(m)	>5	0	<1	
Titanium	ppm	ASTM D5185(m)		0	5	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)	>20	1	4	
Lead	ppm	ASTM D5185(m)	>15	<1	3	
Copper	ppm	ASTM D5185(m)	>100	<1	59	
Tin	ppm	ASTM D5185(m)	>5	0	1	
Antimony	ppm	ASTM D5185(m)	>5	0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	5	
Barium	ppm	ASTM D5185(m)		<1	1	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	3	
Magnesium	ppm	ASTM D5185(m)		1	2	
Calcium	ppm	ASTM D5185(m)		40	121	
Phosphorus	ppm	ASTM D5185(m)		324	214	
Zinc	ppm	ASTM D5185(m)		340	72	
Sulfur	ppm	ASTM D5185(m)		1154	8026	
Lithium	ppm	ASTM D5185(m)		<1	2	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	3	3	
Sodium	ppm	ASTM D5185(m)		<1	2	
Potassium	ppm	ASTM D5185(m)	>20	0	<1	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	20389		
Particles >6µm		ASTM D7647	>5000	3349		
Particles >14µm		ASTM D7647	>640	143		
Particles >21µm		ASTM D7647	>160	39		
Particles >38µm		ASTM D7647	>40	5		
Particles >71µm		ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	22/19/14		
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OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history
White Metal	scalar	Visual*	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPER	TIES	method	limit/base	current	history1	history
Visc @ 40°C	cSt	ASTM D7279(m)		▲ 44.5	137	
SAMPLE IMAGE	S	method	limit/base	current	history1	history
						,
•						
Color						no image
				The same		
Bottom						no image
						Ü
GRAPHS	_					
Ferrous Alloys				Particle Cou	nt	
).			491,520			
) - annananan chromium			122,880	Severe		
) - nickel						
)			30,720	Abnormal		
,			7,680			
00			3/23 1 ml)	1:		
Jun6/23			Dec6/23 (per 1 m	/	\	
Non-ferrous Meta	ls		Dec6/23	,	\ `	
1			of pa			
copper			120 mpel	1		
necessaries tin			31	0-		
1				3	1	
 	<u></u>					1
/ -			6/23	2+		
m			Dec6/2.),		
Jun6/23					14μ 21μ	38µ 71
· m				4µ 6µ	Tip Lip	7.00
Viscosity @ 40°C				4μ 6μ	11/4 21/4	
Viscosity @ 40°C				4µ 6µ	11,4 21,4	
Viscosity @ 40°C				4µ 6µ	, η	
Viscosity @ 40°C				4µ 6µ	τη. Ση.	
Viscosity @ 40°C				4µ Бµ	τη. Ση.	



CALA ISO 17025:2017 Accredited Laboratory

Report Id: RONVAU [WCAMIS] 02603310 (Generated: 12/19/2023 08:54:09) Rev: 1

Laboratory Sample No. Lab Number Unique Number : 5696395

: WC0872913 : 02603310

Validity of results and interpretation are based on the sample and information as supplied.

Recieved Diagnosed

: 14 Dec 2023 : 19 Dec 2023

Diagnostician : Kevin Marson Test Package : MOBCE (Additional Tests: PRTCOUNT, Visual)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 RONI/IRON SHORE EXCAVATING LTD. 100 MACINTOSH BLVD VAUGHAN, ON CA L4K 4P3

> Contact: Service Team service.team@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

T:

F: