

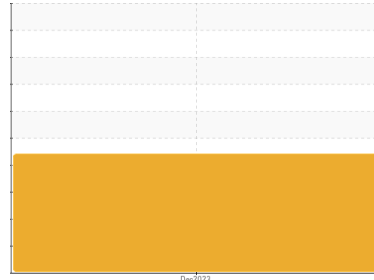


# OIL ANALYSIS REPORT

Sample Rating Trend

CONTAMINANT

Area  
**EMP INC [02603360]**  
 Machine Id  
**LINKBELT 75X3 P8 (S/N LBX075Q6NMHEX1346)**  
 Component  
**Hydraulic System**  
 Fluid  
**PANOLIN HLP SYNTH 46 (96 LTR)**



## DIAGNOSIS

### Recommendation

Nous vous recommandons de rincer complètement le composant avant de le remplir l'huile. Nous recommandons le remplacement des filtres de ce composant. Nous vous recommandons d'échantillonner de nouveau dès que possible afin de contrôler la situation.

### Wear

Les taux d'usure de tous les composants sont normaux.

### Contamination

Il y a une quantité modérée de particules (de 4 à 14 microns) dans l'huile. Il y a une forte concentration (13.9%) d'huile minérale présente dans le fluide. La propreté du système est supérieure à la limite acceptable pour votre objectif de propreté ISO 4406.

### Fluid Condition

Le AN est acceptable pour ce fluide. l'huile peut encore servir si la contamination peut être réduite à un niveau acceptable.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC</b>	---	---
Sample Date	Client Info		<b>13 Dec 2023</b>	---	---
Machine Age	hrs Client Info		<b>1891</b>	---	---
Oil Age	hrs Client Info		<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m)	>20	<b>2</b>	---	---
Chromium	ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Nickel	ppm ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Titanium	ppm ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm ASTM D5185(m)		<b>&lt;1</b>	---	---
Aluminum	ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Lead	ppm ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Copper	ppm ASTM D5185(m)	>75	<b>2</b>	---	---
Tin	ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Antimony	ppm ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm ASTM D5185(m)		<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	0	<b>&lt;1</b>	---	---
Barium	ppm ASTM D5185(m)	0	<b>&lt;1</b>	---	---
Molybdenum	ppm ASTM D5185(m)	0	<b>0</b>	---	---
Manganese	ppm ASTM D5185(m)	0	<b>0</b>	---	---
Magnesium	ppm ASTM D5185(m)	0	<b>1</b>	---	---
Calcium	ppm ASTM D5185(m)	0	<b>8</b>	---	---
Phosphorus	ppm ASTM D5185(m)	1700	<b>▲ 1219</b>	---	---
Zinc	ppm ASTM D5185(m)	0	<b>▲ 39</b>	---	---
Sulfur	ppm ASTM D5185(m)	1350	<b>▲ 2492</b>	---	---
Lithium	ppm ASTM D5185(m)		<b>&lt;1</b>	---	---

## CONTAMINANTS

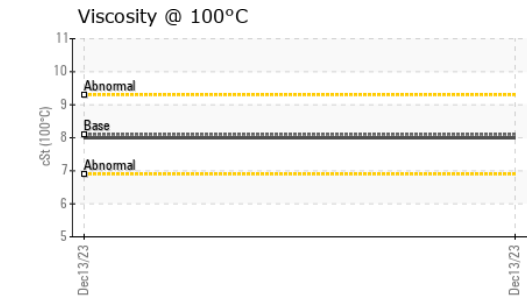
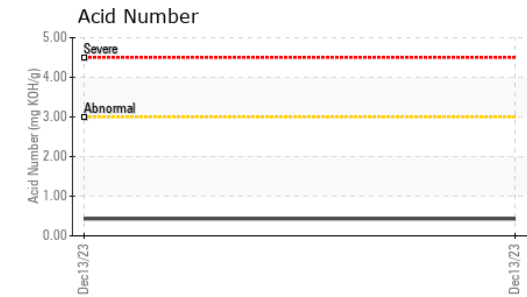
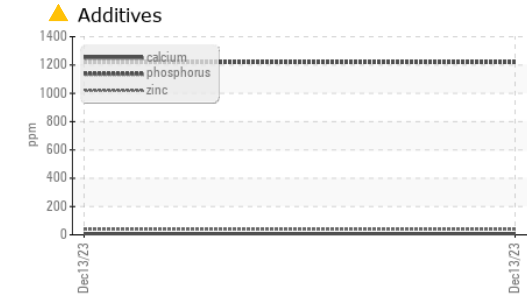
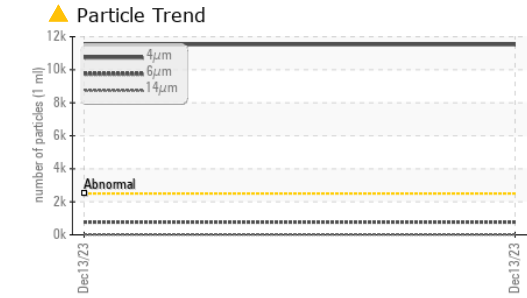
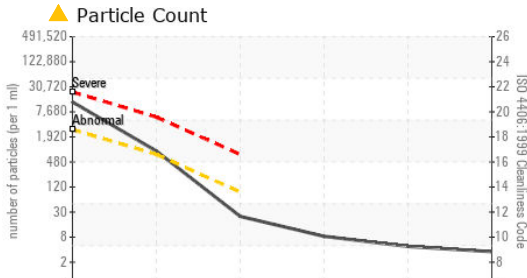
	method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Sodium	ppm ASTM D5185(m)		<b>&lt;1</b>	---	---
Potassium	ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Water	% ASTM D6304*	>0.05	<b>0.051</b>	---	---
ppm Water	ppm ASTM D6304*	>500	<b>518</b>	---	---

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	% ASTM D7844*		<b>0</b>	---	---
Nitration	Abs/cm ASTM D7624*		<b>3.6</b>	---	---
Sulfation	Abs/.1mm ASTM D7415*		<b>153.4</b>	---	---
Mineral Oil Content	% ASTM D7418*	<5.0%	<b>● 13.9</b>	---	---



# OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ <b>11524</b>	---	---
Particles >6µm	ASTM D7647	>640	▲ <b>771</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>21</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>7</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>4</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>3</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ <b>21/17/12</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm	ASTM D7414*	<b>133.0</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.43</b>	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	<b>NONE</b>	---	---
Silt	scalar	Visual*	<b>NONE</b>	---	---
Debris	scalar	Visual*	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	<b>NONE</b>	---	---
Appearance	scalar	Visual*	<b>NORML</b>	---	---
Odor	scalar	Visual*	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	<b>NEG</b>	---	---
Free Water	scalar	Visual*	<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>44.8</b>	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	<b>8</b>	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	<b>151</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC  
**Lab Number** : **02603361**  
**Unique Number** : 5696446  
**Test Package** : MOB 2 ( Additional Tests: TAN Man )

**Envirolin Canada**  
 520 rue Adanac  
 Quebec, QC  
 CA G1C 7B7  
 Contact: Patrick Levesque  
 patrick.levesque@envirolin.com  
 T: (418)623-1216  
 F: (418)660-8889

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.



# MINERAL OIL CONTENT REPORT

**FAIL**

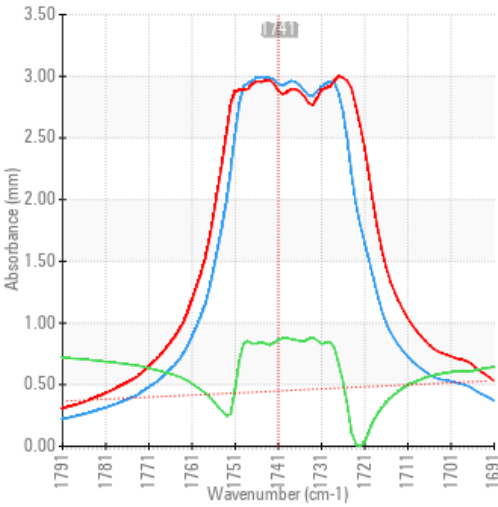


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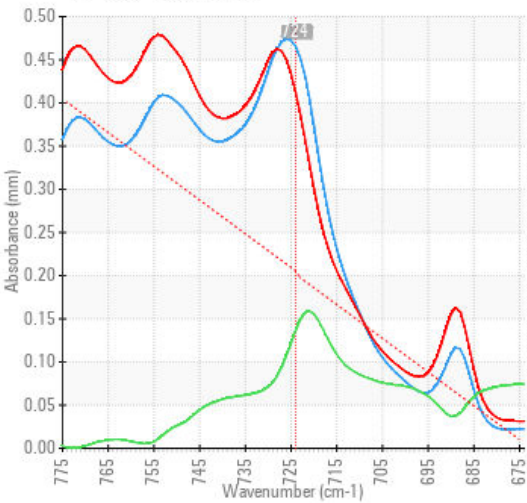
## SPECTRAL ANALYSIS

		method	limit/base	current	history1	history2
Zinc	ppm	ASTM D5185(m)	0	▲ 39	---	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	◆ 13.9	---	---

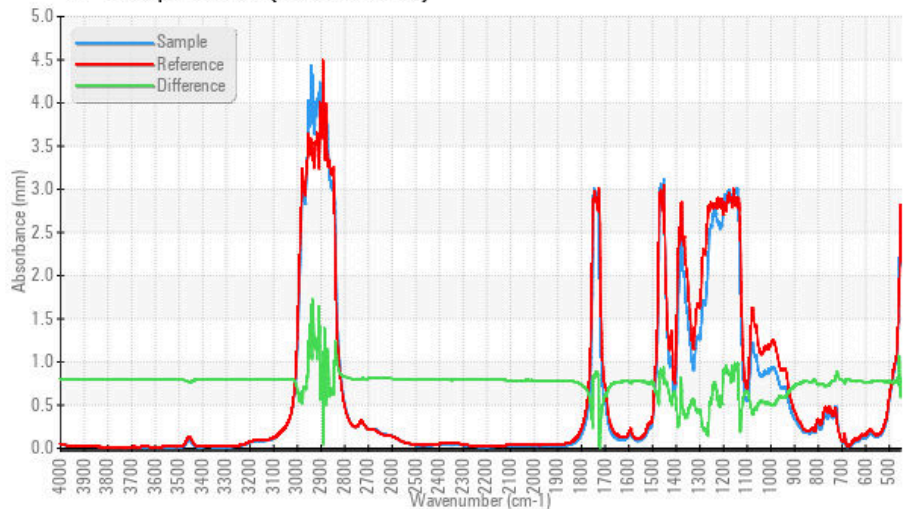
### FT-IR - Esters I



### FT-IR - Esters II



### FT-IR Spectrum (Absorbance)



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**Sample No.** : WC  
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**Test Package** : MOB 2 ( Additional Tests: TAN Man )

**Recieved** : 14 Dec 2023  
**Diagnosed** : 19 Dec 2023  
**Diagnostician** : Bill Quesnel

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