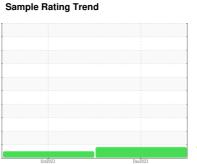


OIL ANALYSIS REPORT









CATERPILLAR R1600H SCP222

Component **Diesel Engine**

SHELL 15W40 (--- GAI

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Copper ppm levels are abnormal. Bearing wear is indicated. Component wear metal level(s) high for break in.

Contamination

There is no indication of any contamination in the

Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

.)						
•	MATION		0ct2023	Dec2023		111
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0883808	WC0750477	
Sample Date		Client Info		07 Dec 2023	11 Oct 2023	
Machine Age	hrs	Client Info		0	260	
Oil Age	hrs	Client Info		250	260	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	24	25	
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	
Nickel	ppm	ASTM D5185(m)	>2	0	0	
Titanium	ppm	ASTM D5185(m)	>2	0	0	
Silver	ppm	ASTM D5185(m)	>2	<1	<1	
Aluminum	ppm	ASTM D5185(m)	>25	2	2	
Lead	ppm	ASTM D5185(m)	>40	28	25	
Copper	ppm	ASTM D5185(m)	>330	^ 742	617	
Tin	ppm	ASTM D5185(m)	>15	11	10	
Antimony	ppm	ASTM D5185(m)	1.0	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		38	48	
Barium	ppm	ASTM D5185(m)		<1	2	
Molybdenum	ppm	ASTM D5185(m)		39	40	
Manganese	ppm	ASTM D5185(m)		<1	<1	
Magnesium	ppm	ASTM D5185(m)		492	466	
Calcium	ppm	ASTM D5185(m)		1659	1662	
Phosphorus		ASTM D5185(m)		744	859	
Zinc	ppm	ASTM D5185(m)		880	1021	
Sulfur	ppm	, ,				
Lithium	ppm	ASTM D5185(m) ASTM D5185(m)		1928 <1	2369	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	21	76	
Sodium	ppm	ASTM D5185(m)	>150	4	4	
Potassium	ppm	ASTM D5185(m)	>20	0	1	
Glycol	%	ASTM D3103(III) ASTM D7922*	<i>/L</i> 0	0.0	NEG	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.4	0.2	
Nitration	Abs/cm	ASTM D7624*	>20	9.3	8.2	
Sulfation	Abs/.1mm	ASTM D7415*	>30	25.4	25.3	
Janation	/ 100/. [[[[[]]]	, IO I IVI DI TIO	200	20.7	20.0	



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: 02603411

: WC0883808

: 5696496

Recieved : 15 Dec 2023 Diagnosed : 18 Dec 2023

Diagnostician : Kevin Marson

Test Package : MOB 1 (Additional Tests: Glycol, Visual) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

1350 Government Rd. W, MACASSA COMPLEX Kirkland Lake, ON CA P2N 3J1

> Contact: Mike Campbell mike.campbell@agnicoeagle.com

T: (705)567-5208 F: (705)567-5221