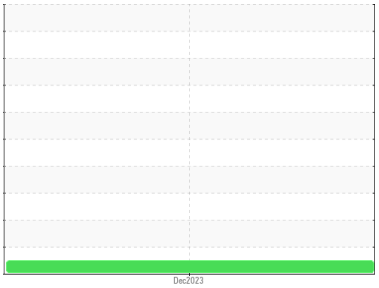
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
CORE MOLDING - C16700
Machine Id
M13349
Component
Hydraulic System
Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation
This is a baseline read-out on the submitted sample.

Wear
Copper and iron ppm levels are noted.

Contamination
Silicon ppm levels are notably high.

Fluid Condition
{not applicable}

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #		Client Info		**MOBILE**	---	---
Department		Client Info		**Production**	---	---
Sample From		Client Info		**Machine**	---	---
Production Stage		Client Info		**Final**	---	---
Sent to WC		Client Info		**12/13/2023**	---	---
Sample Number		Client Info		**E30000924**	---	---
Sample Date		Client Info		**11 Dec 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**NORMAL**	---	---

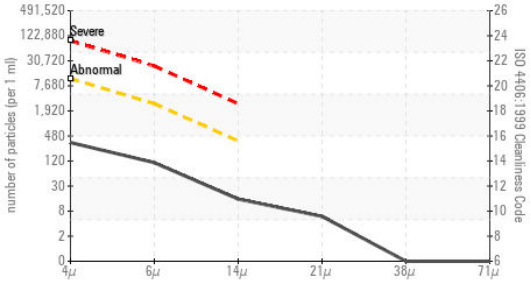
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**24**	---	---
Chromium	ppm	ASTM D5185(m)	>20	**0**	---	---
Nickel	ppm	ASTM D5185(m)	>20	**<1**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**<1**	---	---
Aluminum	ppm	ASTM D5185(m)	>20	**3**	---	---
Lead	ppm	ASTM D5185(m)	>20	**3**	---	---
Copper	ppm	ASTM D5185(m)	>20	**32**	---	---
Tin	ppm	ASTM D5185(m)	>20	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	---	---
Barium	ppm	ASTM D5185(m)		**<1**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**0**	---	---
Magnesium	ppm	ASTM D5185(m)		**7**	---	---
Calcium	ppm	ASTM D5185(m)		**30**	---	---
Phosphorus	ppm	ASTM D5185(m)		**812**	---	---
Zinc	ppm	ASTM D5185(m)		**457**	---	---
Sulfur	ppm	ASTM D5185(m)		**2538**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**10**	---	---
Sodium	ppm	ASTM D5185(m)		**<1**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**0**	---	---
Water	%	ASTM D6304*	>0.05	**0.003**	---	---
ppm Water	ppm	ASTM D6304*	>500	**37**	---	---

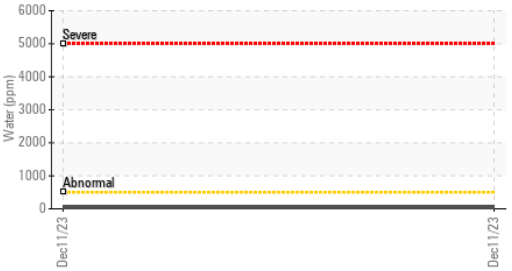
OIL ANALYSIS REPORT

Particle Count



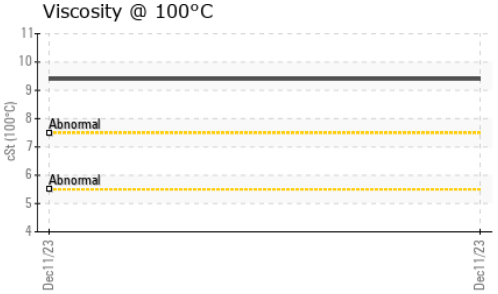
Acid Number

Water (KF)



Particle Trend

Viscosity @ 100°C

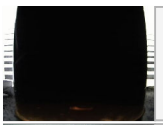


FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**294**	---	---
Particles >6µm		ASTM D7647	>2500	**97**	---	---
Particles >14µm		ASTM D7647	>320	**13**	---	---
Particles >21µm		ASTM D7647	>80	**5**	---	---
Particles >38µm		ASTM D7647	>20	**0**	---	---
Particles >71µm		ASTM D7647	>4	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**15/14/11**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.66**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.05	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		**70.5**	---	---
Visc @ 100°C	cSt	ASTM D7279(m)		**9.4**	---	---
Viscosity Index (VI)	Scale	ASTM D2270*		**110**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30000924 **Recieved** : 15 Dec 2023
Lab Number : 02603488 **Diagnosed** : 19 Dec 2023
Unique Number : 5696573 **Diagnostician** : Tatiana Sorkina
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

To discuss this sample report, contact Customer Service at 1-905-372-2251.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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