

## **OIL ANALYSIS REPORT**

### Area [01954098] Machine Id F71202 TANK GENERATOR MINERAL OIL

Hydraulic System

AW HYDRAULIC OIL ISO 32 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

#### Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

#### Oil Condition

Linear Sweep Voltammetry (RULER–ASTM D6971) testing indicates a low amount of one of the anti-oxidants present in the oil, however, the other anti-oxidant(s) are still performing adequately. The AN level is acceptable for this fluid.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP	PP	WC
Sample Date		Client Info		14 Dec 2023	02 Jun 2023	29 Dec 2020
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A N/A N/A		N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>20	0	0	0
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	<1
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	<1	0	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base	current <1	history1 <1	history2 <1
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185(m) ASTM D5185(m)	limit/base 5 5	current <1 <1	history1 <1 0	history2 <1 0
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5	current <1 <1 0	history1 <1 0 0	history2 <1 0 0
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5	current <1 <1 0 0	history1 <1 0 0 0	history2 <1 0 0 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 25	current <1 <1 0 0 <1	history1 <1 0 0 0 <1	history2 <1 0 0 0 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 25 200	current <1 <1 0 0 <1 58	history1 <1 0 0 0 <1 54	history2 <1 0 0 0 <1 57
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 2 2 5 200 300	current           <1           <1           0           0           <1           58           332	history1 <1 0 0 0 <1 54 348	history2 <1 0 0 0 <1 57 350
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 2 2 2 0 0 3 0 0 3 7 0	current           <1           <1           0           0           <1           58           332           423	history1 <1 0 0 0 <1 54 348 421	history2 <1 0 0 0 <1 57 350 454
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 2 2 2 5 2 0 0 3 0 0 3 0 0 3 7 0 2 5 00	current           <1           <1           0           0           <1           58           332           423           824	history1 <1 0 0 0 <1 54 348 421 776	history2 <1 0 0 0 <1 57 350 454 2047
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)	limit/base 5 5 25 200 300 370 2500	current           <1           <1           0           0           <1           58           332           423           824           <1	history1 <1 0 0 <1 54 348 421 776 <1	history2 <1 0 0 <1 57 350 454 2047 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)	limit/base 5 5 5 200 300 370 2500 2500	current         <1         0         0         <1         58         332         423         824         <1         current	history1         <1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)	limit/base 5 5 5 200 300 370 2500 2500 Limit/base >15	current         <1         <1         0         0         <1         58         332         423         824         <1         current	history1         <1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)	limit/base 5 5 25 200 300 370 2500 2500 limit/base >15	current         <1         0         0         <1         58         332         423         824         <1         current         <1	history1         <1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm 1 ppm 2 ppm 2 ppm 3 ppm 4 ppm 4 ppm 4 ppm 4 ppm 4 ppm 4 ppm 4 ppm 4 ppm 4	method           ASTM D5185(m)	limit/base 5 5 5 25 200 300 370 2500 2500 limit/base >15 >20	current         <1         <1         0         0         <1         58         332         423         824         <1         current         <1         0         <1         0         <1         0         0         0         0         0         0	history1         <1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)	limit/base 5 5 5 25 200 300 370 2500 370 2500 370 2500 370 2500 370 2500 370 2500 370 2500 20 20 20 20	current         <1         0         0         <1         58         332         423         824         <1         current         <1         0         0.004	history1         <1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm 1 ppm 2 ppm 2 ppm 2 ppm 3 ppm 4 ppm 4	method           ASTM D5185(m)           ASTM D5304*	limit/base 5 5 5 200 300 370 2500 2500 2500 limit/base >15 >20 >0.05 >500	current         <1         <1         0         0         <1         58         332         423         824         <1         current         <1         0         <1         0         <1         0         0.004         40	<1         0         0         0         0         54         348         421         776         <1         history1         <1         0         <1         0         <1         0         <1         0         <1         0         <1         0.002         17.3	<1         0         0         0         0         0         0         0         0         0         0         0         0         454         2047         <1         history2         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)           ASTM D5304*           ASTM D6304*	limit/base 5 5 5 5 2 2 2 2 0 2 0 2 0 0 0 0 0 0 0 0	current         <1         0         0         <1         58         332         423         824         <1         current         <1         0         0.004         40	<1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Vater ppm Water INFRA-RED Soot %	ppm 1 ppm 2 ppm 2 ppm 2 ppm 2 ppm 2 ppm 3 ppm 4 ppm 4	method           ASTM D5185(m)           ASTM D5304*           ASTM D5304*           ASTM D5304*	limit/base 5 5 5 200 300 370 2500 2500 2500 binit/base >20 >0.05 >500 limit/base	current         <1         0         0         <1         58         332         423         824         <1         current         <1         0         0.004         40         current         0	<1	<1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185(m)           ASTM D5304*           ASTM D7844*           ASTM D7624*	limit/base 5 5 5 200 255 200 300 370 2500 2500 limit/base >20 >0.05 >500 limit/base	current         <1         0         0         <1         58         332         423         824         <1         current         <1         0         0.004         40         current         0         1.8	<1	<1



# **OIL ANALYSIS REPORT**

#### Remaining Life (RULER)









FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3770	400	1033
Particles >6µm		ASTM D7647	>1300	853	133	280
Particles >14µm		ASTM D7647	>160	43	15	25
Particles >21µm		ASTM D7647	>40	11	6	8
Particles >38µm		ASTM D7647	>10	2	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/13	16/14/11	17/15/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		14.5	14.5	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.54	0.69	0.54
Anti-Oxidant 1	%	ASTM D6971*	<25	45	75	
Anti-Oxidant 2	%	ASTM D6971*	<25	<u> </u>	45	
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	4	3	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	33.2	32.8	32.8
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	6.6	6.5	
Viscosity Index (VI)	Scale	ASTM D2270*	102	158	156	
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						Hill A

MPC

: PP

: 02603498

Validity of results and interpretation are based on the sample and information as supplied.

Bottom

Recieved : 15 Dec 2023 Diagnosed : 21 Dec 2023 Diagnostician : Bill Quesnel

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HIBERNIA MGMT & DEVELOPMENT CO. LTD SUITE 1000,, 100 NEW GOWER STREET ST.JOHNS, NL CA A1C 6K3 Contact: Sam Nash samantha.m.nash@exxonmobil.com Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: F: (709)722-3766

Contact/Location: Sam Nash - HIBSTJ

no image

# FERROGRAPHY REPORT

#### Area [01954098] Machine Id F71202 TANK GENERATOR MINERAL OIL Component

Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)



	0µ [1111111		200 	300µ
j. j.				
		-/		

DR-FERROGRAP	HY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		2.0	1.5	
Small Particles		DR-Ferr*		1.8	1.7	
Total Particles		DR-Ferr*	>	3.8	3.2	
Large Particles Percentage	%	DR-Ferr*		5.3	0	
Severity Index		DR-Ferr*		0	0	
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		2	1	
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		2	2	

#### WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.







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Contact/Location: Sam Nash - HIBSTJ Page 4 of 4