

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Laurel Steel Machine Id 126-2A-M-DRAWBENCH

Component Gear Lube System Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

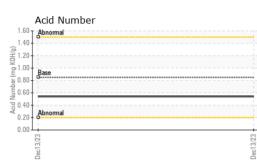
Fluid Condition

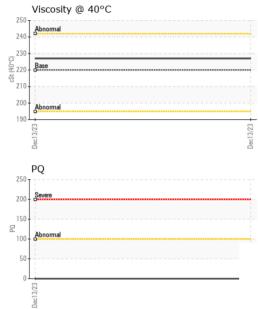
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Dec2023				
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2		
Sample Number		Client Info		WC0876606				
Sample Date		Client Info		13 Dec 2023				
Machine Age	hrs	Client Info		0				
Oil Age	hrs	Client Info		0				
Oil Changed		Client Info		N/A				
Sample Status				NORMAL				
CONTAMINATION	I	method	limit/base	current	history1	history2		
Water		WC Method	>0.1	NEG				
WEAR METALS		method	limit/base	current	history1	history2		
PQ		ASTM D8184*		0				
Iron	ppm	ASTM D5185(m)	>150	5				
Chromium	ppm	ASTM D5185(m)	>10	0				
Nickel	ppm	ASTM D5185(m)	>10	<1				
Titanium	ppm	ASTM D5185(m)		0				
Silver	ppm	ASTM D5185(m)		<1				
Aluminum	ppm	ASTM D5185(m)	>25	0				
Lead	ppm	ASTM D5185(m)	>100	<1				
Copper	ppm	ASTM D5185(m)	>50	<1				
Tin	ppm	ASTM D5185(m)	>10	0				
Antimony	ppm	ASTM D5185(m)	>5	0				
Vanadium	ppm	ASTM D5185(m)		0				
Beryllium	ppm	ASTM D5185(m)		0				
Cadmium	ppm	ASTM D5185(m)		0				
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185(m)	50	1				
Barium	ppm	ASTM D5185(m)	15	<1				
Molybdenum	ppm	ASTM D5185(m)	15	0				
Manganese	ppm	ASTM D5185(m)		0				
Magnesium	ppm	ASTM D5185(m)	50	0				
Calcium	ppm	ASTM D5185(m)	50	<1				
Phosphorus	ppm	ASTM D5185(m)	350	359				
Zinc	ppm	ASTM D5185(m)	100	2				
Sulfur	ppm	ASTM D5185(m)	12500	5296				
Lithium	ppm	ASTM D5185(m)		<1				
CONTAMINANTS		method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185(m)	>50	5				
Sodium	ppm	ASTM D5185(m)		<1				
Potassium	ppm	ASTM D5185(m)	>20	0				
FLUID DEGRADA	TION	method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	0.54				



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	- 0001	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.1	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	220	227		
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys			220	PQ		
	iron				Sminn		
	= 6+ mickel			200			
				180	1		
	2			160	+		
				140			
	Dec13/23			Dec13/23			
	—			වී දි 100	Abnormal		
	Non-ferrous Meta	ls					
	copper			80			
	6 - 6 - the second seco			60			
				40			
	2			20			
				0			
	Dec13/23			Dec13/23	Dec13/23		Dec13/23
	ے Viscosity @ 40°C			De			Dec
	250 -			2.00	Acid Numbe	r	
	240 Abnormal			0.00 1.50 1.00 Vmppet 0.00 Vi V V V	Abnormal		
	⊖ 230 - € 220 - Base			Ē			
	3 210			1.00	Base		
	200 - Abnormal			2 0.50	Abnormal		
	190						23
	Dec13/23			Dec13/23	Dec13/23		Dec13/23
Laboratory Sample No. Laboratory Laboratory Laboratory Laboratory Unique Number Test Packa	. : WC0876606 er : 02603580 ber : 5696665 ge : IND 2 (Additional T ort, contact Customer Serv	Recieved Diagnos Diagnos ests: TAI rice at 1-8	d : 15 ed : 18 tician : We N Man) 800-268-213	Dec 2023 Dec 2023 s Davis		120 H H Contact: HEIDI L	
est denoted (*) outside sco alidity of results and interp							(905)525-7192 (905)525-7024

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2

Submitted By: WIlliam Ridley

Page 2 of 2