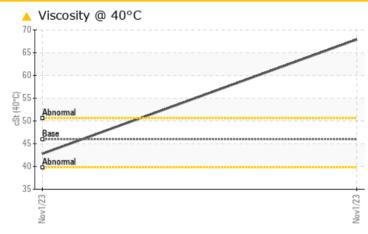


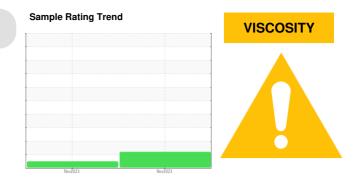
PROBLEM SUMMARY

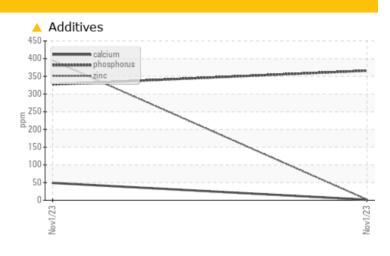
Area Laurel Steel Machine Id 136-2A-M-COILOPENER Component

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	
Zinc	ppm	ASTM D5185(m)	370	<u> </u>	395	
Sulfur	ppm	ASTM D5185(m)	2500	6 5349	843	
Visc @ 40°C	cSt	ASTM D7279(m)	46	<u> </u>	42.8	

Customer Id: FORHAM Sample No.: WC0835327 Lab Number: 02603581 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Resample			?	We advise an early resample to confirm this situation.		
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.		

HISTORICAL DIAGNOSIS



01 Nov 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Laurel Steel Machine Id 136-2A-M-COILOPENER

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

Wear

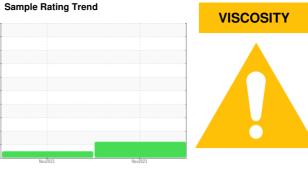
All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0835327	WC0876612	
Sample Date		Client Info		01 Nov 2023	01 Nov 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	2	
Chromium	ppm	ASTM D5185(m)		0	0	
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		<1	<1	
Aluminum	ppm	ASTM D5185(m)	>20	0	0	
Lead	ppm	ASTM D5185(m)	>20	0	<1	
Copper	ppm	ASTM D5185(m)		<1	2	
Tin	ppm	ASTM D5185(m)	>20	0	0	
Antimony	ppm	ASTM D5185(m)	220	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
Caaman	ppm			0	0	
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base 5	current <1	history1 <1	history2
	ppm ppm					
Boron		ASTM D5185(m)	5	<1	<1 <1 0	
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1	<1 <1	
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1 0	<1 <1 0	
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5	<1 <1 0 0	<1 <1 0 0	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25	<1 <1 0 0 0	<1 <1 0 0 1	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200	<1 <1 0 0 0 2	<1 <1 0 0 1 49	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300	<1 <1 0 0 0 2 366	<1 <1 0 0 1 49 327	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370	<1 <1 0 0 2 366 2	<1 <1 0 0 1 49 327 395	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370	<1 <1 0 0 0 2 366 ▲ 2 ▲ 5349	<1 <1 0 0 1 49 327 395 843	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370 2500	<1 <1 0 0 2 366 2 5349 <1	<1 <1 0 0 1 49 327 395 843 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370 2500 Limit/base	<1 <1 0 0 2 366 ▲ 2 5349 <1 	<1 <1 0 0 1 49 327 395 843 <1 history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	5 5 25 200 300 370 2500 Limit/base	<1 <1 0 0 0 2 366 ▲ 2 5349 <1 	<1 <1 0 0 1 49 327 395 843 <1 history1 0	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370 2500 limit/base >15	<1 <1 0 0 2 366 2 5349 <1 current 8 1 	<1 <1 0 0 1 49 327 395 843 <1 history1 0	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 200 300 370 2500 2500 limit/base >15 >20	<1 <1 0 0 2 366 2 5349 <1 current 8 1 0 	<1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 25 200 300 370 2500 2500 imit/base >20 imit/base	<1 <1 0 0 2 366 ▲ 2 5349 <1 current 8 1 0 current 	<1 <1 0 0 1 49 327 395 843 <1 history1 0 <1 0 <1 0 history1 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 200 300 370 2500 2500 imit/base >20 imit/base >5000	<1 <1 <1 0 0 2 366 ▲ 2 5349 <1 current 8 1 0 current 2429 	<1	 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	5 5 5 200 300 370 2500 2500 limit/base >15 20 limit/base >5000 >1300 >160	<1 <1 <1 0 0 2 366 2 5349 <1 Current 8 1 0 current 2429 688 51 	<1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40	<1 <1 <1 0 0 2 366 2 5349 <1 current 8 1 0 current 2429 688 51 14 	<1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 2500 bimit/base >15 >20 bimit/base >5000 >1300 >160 >40 >40	<1 <1 <1 0 0 2 366 2 5349 <1 current 8 1 0 current 2429 688 51 14 0 	<1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40	<1 <1 <1 0 0 2 366 2 5349 <1 current 8 1 0 current 2429 688 51 14 	<1	

Submitted By: WIlliam Ridley



OIL ANALYSIS REPORT

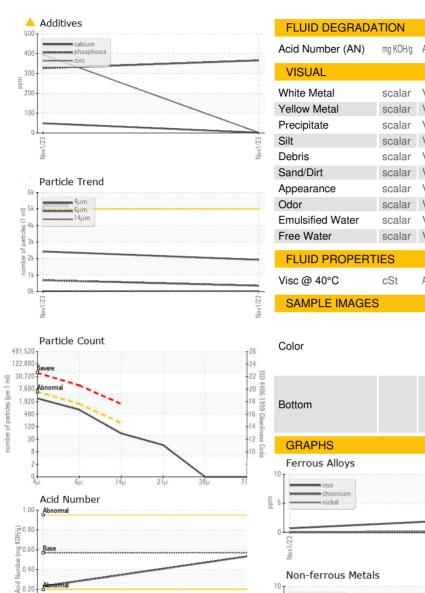
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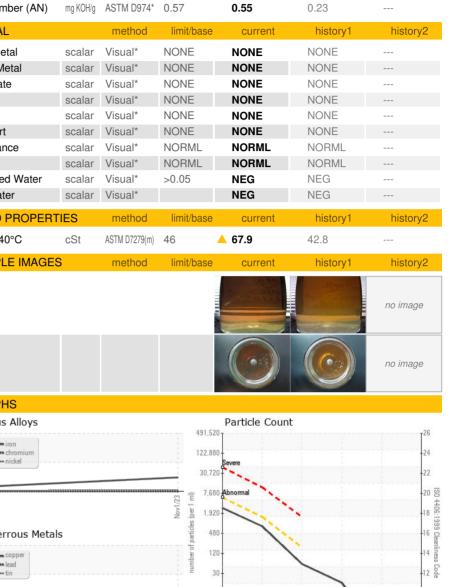
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	CALA	Laboratory	: WearCheck - C8				FORSYTHE LUBRICATION
	ISO 17025:2017 Lab Nu Accredited Unique I	Lab Number	: 02603581	Diagnosed	: 19 Dec 2023		HAMILTON, ON
				•		ו	•••• ••• •••
	To discuss this		Contact. HEIDI LEINGARTNER				
	Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.						T: (905)525-7192 F: (905)525-7024
	ISO 17025:2017 Accredited Laboratory To discuss this Test denoted (Sample No. Lab Number Unique Number Test Package s sample report, co *) outside scope	: WC0835327 : 02603581 : 5696666 : IND 2 (Additiona contact Customer S of accreditation, (m	Recieved Diagnosed Diagnostician al Tests: TAN Man ervice at 1-800-26 b) method modified	: 15 Dec 2023 : 19 Dec 2023 : Kevin Marsor) 8-2131. !, (e) tested at ex	n rternal lab.	120 CHATHAM ST. HAMILTON, ON CA L8P 2B5 Contact: HEIDI LEINGARTNER T: (905)525-7192

lov.

70

(40°C) (40°C) 20°C

30

ŝ 40 Viscosity @ 40°C

21µ

14

Acid Number

mg KOH/g) 0 Ab

Ba 0.50