

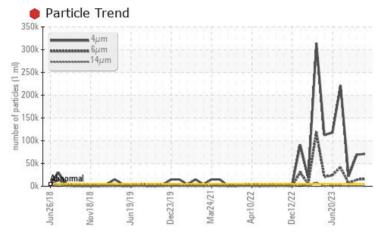
# **PROBLEM SUMMARY**

### BOF/DESULF Machine Id Desulph Ladle Tilt Car Hydraulic Component

Hydraulic System

## FORSYTHE NO FIRE WG 200R (790 GAL)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS									
Sample Status		SEVERE	SEVERE	ABNORMAL					
Particles >4µm	ASTM D7647 >	→5000 <b>● 71207</b>	68840	<b>A</b> 21805					
Particles >6µm	ASTM D7647 >	1300 <b>• 16302</b>	14457	<b>6</b> 111					
Particles >14µm	ASTM D7647 >	160 <b>A 387</b>	<u> </u>	<b>4</b> 07					
Oil Cleanliness	ISO 4406 (c) >	19/17/14 🏓 <b>23/21/1</b>	6 🛑 23/21/17	🔺 22/20/16					

Customer Id: LEWBOSC Sample No.: WC0890383 Lab Number: 02603618 Test Package: IND 2



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS									
Action	Status	Date	Done By	Description					
Change Filter			?	We recommend you service the filters on this component.					
Resample			?	Resample in 30-45 days to monitor this situation.					
Contact Required			?	Please contact your representative for information regarding the proper sampling kits for your service.					
Alert			?	NOTE: We recommend using IND 3 test kits,					
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.					
Check Seals			?	Check seals and/or filters for points of contaminant entry.					

### HISTORICAL DIAGNOSIS

### 16 Oct 2023 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



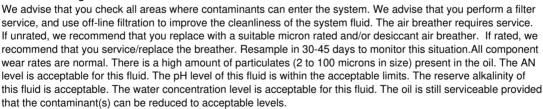
view report

### 16 Aug 2023 Diag: Kevin Marson



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

#### 13 Jul 2023 Diag: Kevin Marson









## **COOLANT REPORT**

### Area BOF/DESULF Machine Id Desulph Ladle Tilt Car Hydraulic

Hydraulic System Fluid FORSYTHE NO FIRE WG 200R (790 GAL)

### DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

#### Wear

Component wear rates appear to be normal (unconfirmed).

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info	innibadoo	WC0890383	WC0871211	WC0850084
Sample Date		Client Info		15 Dec 2023	16 Oct 2023	16 Aug 2023
Machine Age	hrs	Client Info		0	0	0 Aug 2023
Oil Age	hrs	Client Info		0	0	0
Oil Changed	1115	Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL
					SEVENE	ADNORMAL
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	NEG
CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		<1	<1	0
Phosphorus	ppm	ASTM D5185(m)		1	<1	0
Boron	ppm	ASTM D5185(m)		0	<1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	0	0	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Zinc	ppm	ASTM D5185(m)		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>•</b> 71207	68840	<b>A</b> 21805
Particles >6µm		ASTM D7647	>1300	<b>e</b> 16302	• 14457	<b>6</b> 111
Particles >14µm		ASTM D7647	>160	<b>A</b> 387	<u> </u>	<b>4</b> 07
Particles >21µm		ASTM D7647	>40	49	<u> </u>	<b>1</b> 01
Particles >38µm		ASTM D7647	>10	4	<b>2</b> 5	8
Particles >71µm		ASTM D7647	>3	0	4	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>e</b> 23/21/16	• 23/21/17	<b>A</b> 22/20/16
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		173	125	192
Potassium	ppm	ASTM D5185(m)		6	5	8
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)		<1	0	2
Magnesium	ppm	ASTM D5185(m)		0	0	0
	1º lo	20100(11)		•	v	v



# **COOLANT REPORT**

