

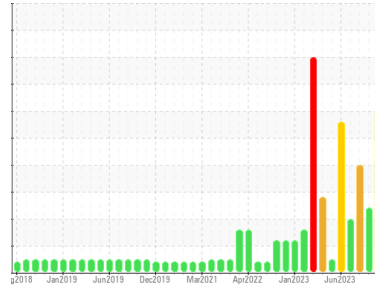


PROBLEM SUMMARY

Sample Rating Trend

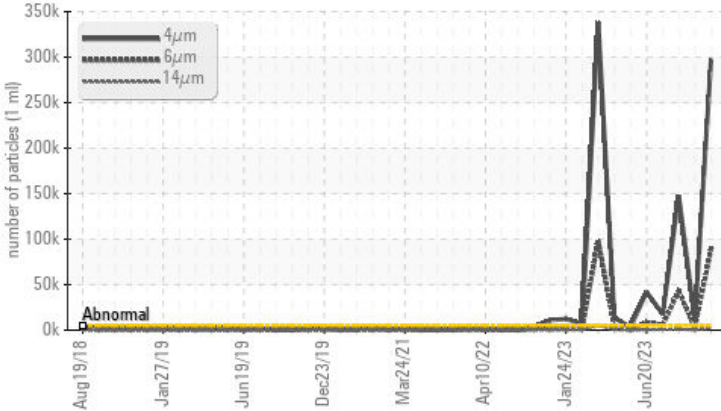
ISO

Area
BOF/OG SYSTEM
 Machine Id
D - 7 Skirt Lifting and Seal Jacking Hydraulics
 Component
Hydraulic System
 Fluid
FORSYTHE NO FIRE WG 200R (350 GAL)



COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	SEVERE
Particles >4µm	ASTM D7647	>5000	🔴 297169	🟡 10764	🔴 147635
Particles >6µm	ASTM D7647	>1300	🔴 88346	🟢 2361	🔴 42937
Particles >14µm	ASTM D7647	>160	🔴 2289	🟢 219	🟡 1013
Particles >21µm	ASTM D7647	>40	🟡 119	🟡 81	35
Oil Cleanliness	ISO 4406 (c)	>19/17/14	🔴 25/24/18	🟡 21/18/15	🔴 24/23/17

Customer Id: LEWBOSC
 Sample No.: WC0890390
 Lab Number: 02603625
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using IND 3 test kits,
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

16 Oct 2023 Diag: Kevin Marson



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



16 Aug 2023 Diag: Kevin Marson



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



13 Jul 2023 Diag: Kevin Marson



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

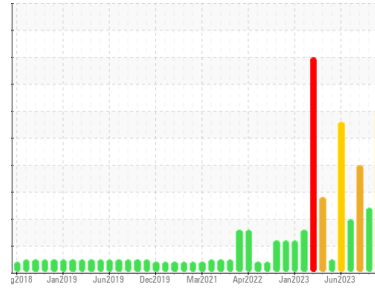
[view report](#)





COOLANT REPORT

Sample Rating Trend



ISO



Area
BOF/OG SYSTEM
Machine Id
D - 7 Skirt Lifting and Seal Jacking Hydraulics
Component
Hydraulic System
Fluid
FORSYTHE NO FIRE WG 200R (350 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0890390	WC0871208	WC0850089
Sample Date	Client Info			15 Dec 2023	16 Oct 2023	16 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method			NEG	NEG	NEG

CORROSION INHIBITORS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		<1	<1	0
Phosphorus	ppm	ASTM D5185(m)		1	1	0
Boron	ppm	ASTM D5185(m)		0	<1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0

CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	0	0	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Zinc	ppm	ASTM D5185(m)		0	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	297169	10764	147635
Particles >6µm		ASTM D7647	>1300	88346	2361	42937
Particles >14µm		ASTM D7647	>160	2289	219	1013
Particles >21µm		ASTM D7647	>40	119	81	35
Particles >38µm		ASTM D7647	>10	8	21	4
Particles >71µm		ASTM D7647	>3	2	2	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	25/24/18	21/18/15	24/23/17

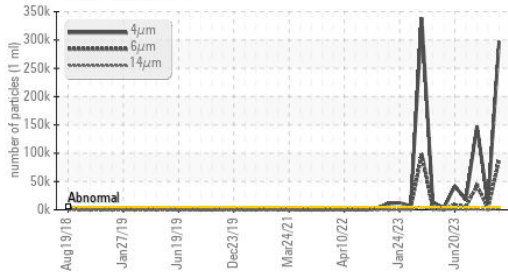
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		174	176	171
Potassium	ppm	ASTM D5185(m)		4	16	0

SCALE POTENTIAL		method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)		<1	<1	2
Magnesium	ppm	ASTM D5185(m)		<1	0	<1



COOLANT REPORT

Particle Trend



VISUAL

method

limit/base

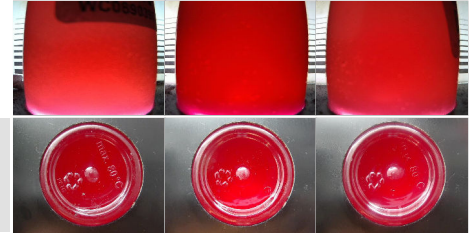
current

history1

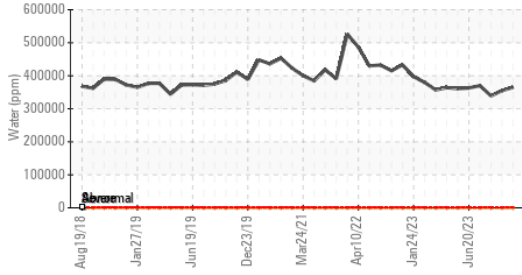
history2

Color

Bottom

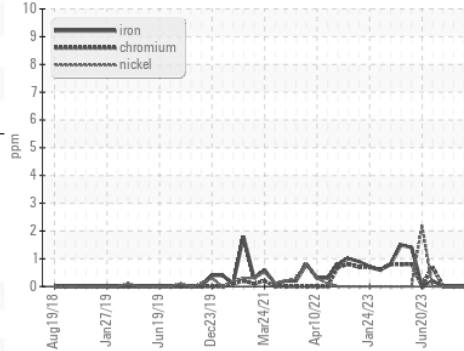


Water (KF)

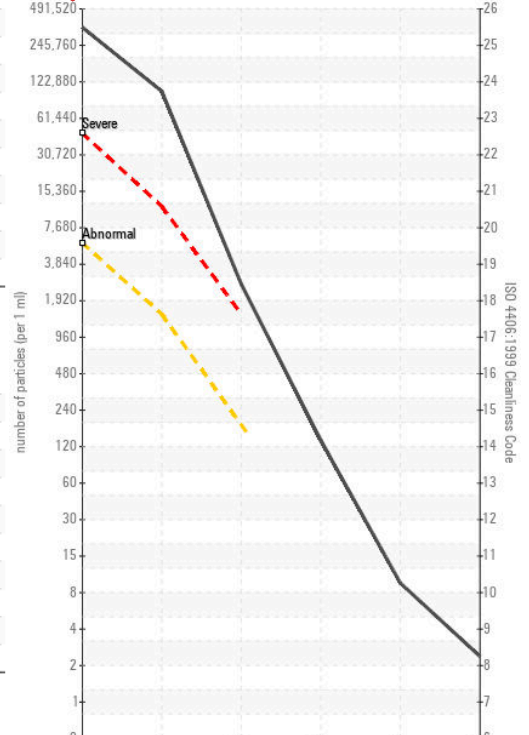


GRAPHS

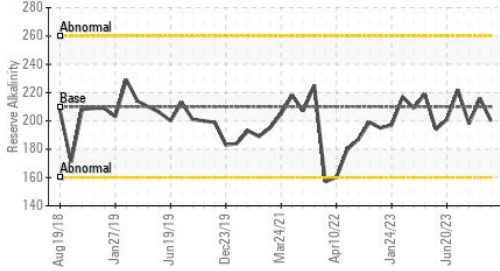
Ferrous Alloys



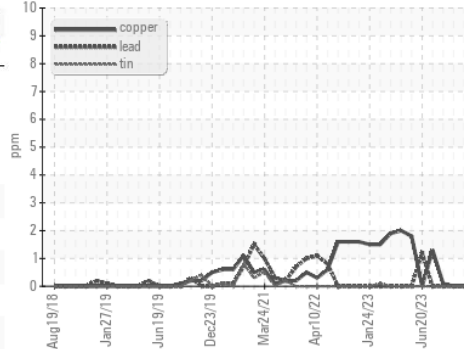
Particle Count



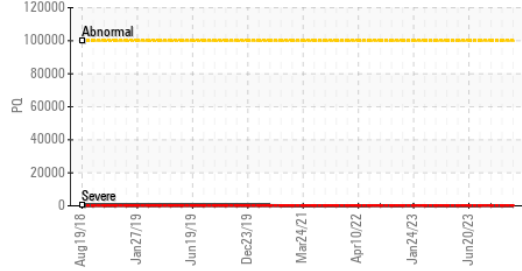
Reserve Alkalinity



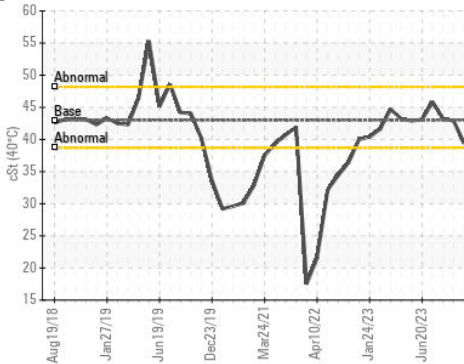
Non-ferrous Metals



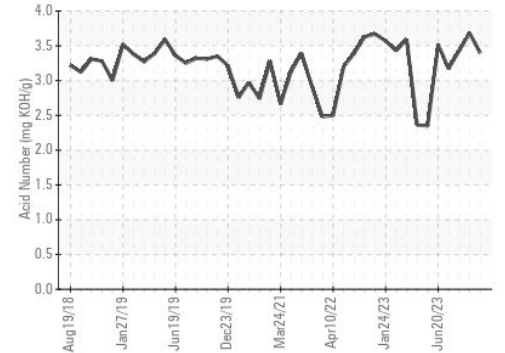
PQ



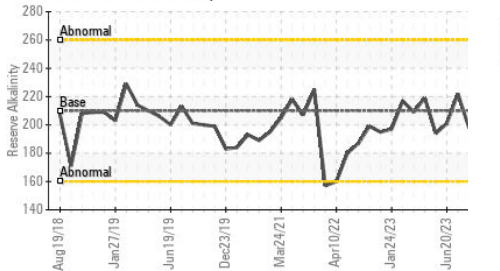
Viscosity @ 40°C



Acid Number



Reserve Alkalinity



ISO 17025:2017
Accredited
Laboratory

Laboratory Sample No.

Lab Number

Unique Number

Test Package

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 STELCO - BOSC - Basic Oxygen Slab Caster
: WC0890390 **Received** : 15 Dec 2023 2330 Regional Road #3, Door: BOSC8
Diagnosed : 21 Dec 2023 NANTICOKE, ON
Diagnostician : Kevin Marson CA N0A 1L0

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Contact: Tom Walden
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