

COOLANT REPORT

[153921] 5072012654 (S/N 5272012654)

Coolant

condition. Corrosion

unknown.

in the cooling system. Contaminants

Coolant Condition

contaminants.

component if this has not already been done. We

All metal levels are normal indicating no corrosion

The sample contained a visible layer of foreign fluid contaminant, the origin and/or type of fluid is

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The coolant is no longer serviceable due to the presence of

recommend an early resample to monitor this

DETROIT DIESEL PRESTONE (--- GAL)

SAMPLE INFORMATION

DIAGNOSIS WA0018866 Client Info Recommendation Sample Number We advise that you check all areas where Client Info 08 Dec 2023 Sample Date contaminants can enter the system. We Machine Age hrs Client Info 3 recommend that you drain the coolant from the Oil Age hrs Client Info 3

Oil Changed

Sample Status

CORROSION

PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.066		
pH	Scale 0-14	ASTM D1287*		9.83		
Nitrites	ppm	Alcan Test Kit*		1360		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.2		
Percentage Glycol	%	ASTM D3321*		49.1		
Freezing Point	°C	ASTM D3321*		-33		
Carboxylate						

Changed

SEVERE

Client Info

Sample Rating Trend

APPEARANCE

history2

CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		25		
Phosphorus	ppm	ASTM D5185(m)		9		
Boron	ppm	ASTM D5185(m)		199		
Molybdenum	ppm	ASTM D5185(m)		<1		

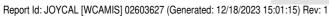
33				00	
Iron	ppm	ASTM D5185(m)	>15	0	
Aluminum	ppm	ASTM D5185(m)	>10	0	
Copper	ppm	ASTM D5185(m)	>10	0	
Lead	ppm	ASTM D5185(m)	>10	0	
Tin	ppm	ASTM D5185(m)	>10	0	
Silver	ppm	ASTM D5185(m)	>10	<1	
Zinc	ppm	ASTM D5185(m)		0	

CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		2178		
Potassium	ppm	ASTM D5185(m)		31		
SCALE POTE	NTIAI	method	limit/base	current	history1	history2

SCALE POTENTI	AL	metnoa	ilmit/base	current	nistory i	nistory2
Calcium	ppm	ASTM D5185(m)	>100	11		
Magnesium	ppm	ASTM D5185(m)	>40	2		
Hardness	mg/L CaCO3	In-house*	<75	36		

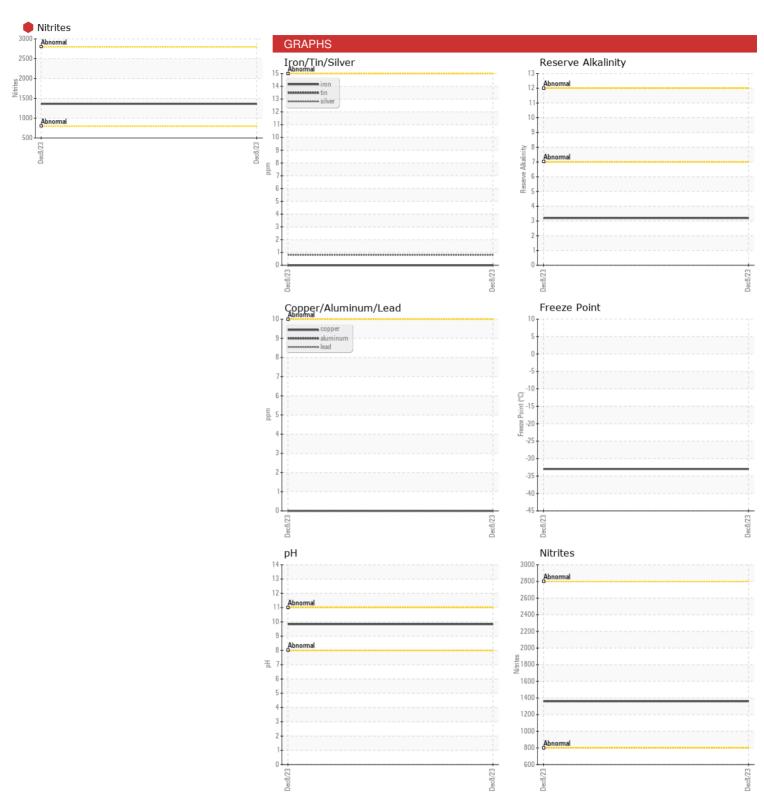
VISUAL	method	limit/base	current	history1	history2
Coolant Color	Visual*		Pink		
Coolant Appearance	Visual*	Clear	Separati		
Color				no image	no image

Bottom no image no image Contact/Location: Service Manager - JOYCAL





COOLANT REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5696712

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 02603627

: WA0018866

Recieved Diagnosed

: 18 Dec 2023 Diagnostician : Kevin Marson

: 15 Dec 2023

Test Package : COOL (Additional Tests: CENTRIFUGE(WARD)) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

JOY GLOBAL INC

BAY 10 2256-29 ST E CALGARY, AB **CA T1Y 7G4**

Contact: Service Manager

CBAVIN@WAJAX.COM

T: F: