

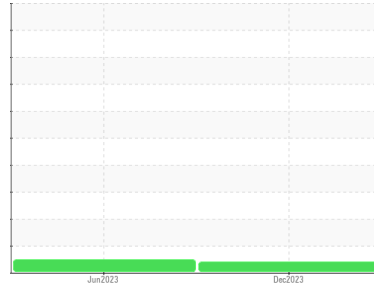


# OIL ANALYSIS REPORT



Area  
**DEMEX CENTREM [02603360]**  
 Machine Id  
**CATERPILLAR 330-7 90190 (S/N 00330AWCH30276)**  
 Component  
**Hydraulic System**  
 Fluid  
**PANOLIN HLP SYNTH 46 (--- GAL)**

## Sample Rating Trend



## VISCOSITY



### DIAGNOSIS

#### Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

#### Wear

Les taux d'usure de tous les composants sont normaux.

#### Contamination

Il y a une faible concentration (<5.0%) d'huile minérale présente dans le fluide. La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La teneur en eau est négligeable. La propreté du système et du fluide est acceptable.

#### Fluid Condition

La viscosité de l'échantillon se situe dans la portée de l'ISO 32; nous vous conseillons de vérifier. Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC</b>	WC	---
Sample Date	Client Info		<b>06 Dec 2023</b>	12 Jun 2023	---
Machine Age	hrs	Client Info	<b>757</b>	757	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>ABNORMAL</b>	NORMAL	---

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>0</b>	0
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0
Nickel	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1
Aluminum	ppm	ASTM D5185(m)	>10	<b>0</b>	0
Lead	ppm	ASTM D5185(m)	>10	<b>0</b>	0
Copper	ppm	ASTM D5185(m)	>75	<b>&lt;1</b>	<1
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1
Barium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	0
Magnesium	ppm	ASTM D5185(m)	0	<b>0</b>	0
Calcium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1
Phosphorus	ppm	ASTM D5185(m)	1700	<b>1541</b>	1526
Zinc	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	1
Sulfur	ppm	ASTM D5185(m)	1350	<b>1356</b>	1349
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1

### CONTAMINANTS

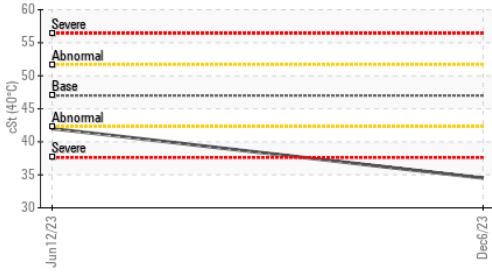
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	0
Water	%	ASTM D6304*	>0.05	<b>0.022</b>	0.021
ppm Water	ppm	ASTM D6304*	>500	<b>222</b>	214

### INFRA-RED

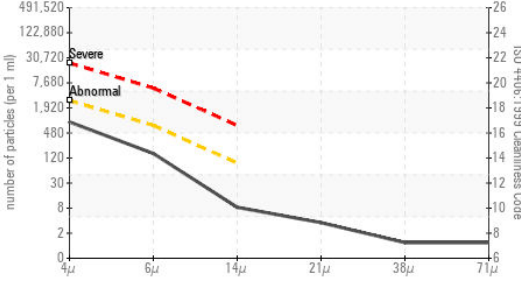
	method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		<b>0</b>	0
Nitration	Abs/cm	ASTM D7624*		<b>3.8</b>	3.8
Sulfation	Abs/.1mm	ASTM D7415*		<b>157.9</b>	157.7
Mineral Oil Content	%	ASTM D7418*	<5.0%	<b>&lt;5.0</b>	<5.0

# OIL ANALYSIS REPORT

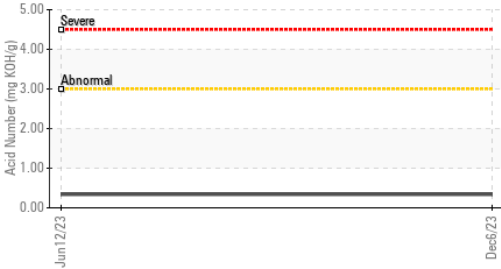
▲ Viscosity @ 40°C



Particle Count



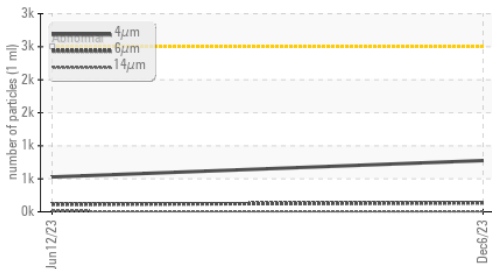
Acid Number



Water (KF)



Particle Trend



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	<b>776</b>	528	---
Particles >6µm	ASTM D7647	>640	<b>136</b>	113	---
Particles >14µm	ASTM D7647	>80	<b>7</b>	9	---
Particles >21µm	ASTM D7647	>20	<b>3</b>	3	---
Particles >38µm	ASTM D7647	>4	<b>1</b>	0	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>17/14/10</b>	16/14/10	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm	ASTM D7414*	<b>154.7</b>	154.6	---
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.34</b>	0.34	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	<b>NONE</b>	NONE	---
Yellow Metal	scalar	Visual*	<b>NONE</b>	NONE	---
Precipitate	scalar	Visual*	<b>NONE</b>	NONE	---
Silt	scalar	Visual*	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	Visual*	<b>NONE</b>	NONE	---
Appearance	scalar	Visual*	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	<b>NEG</b>	NEG	---
Free Water	scalar	Visual*	<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	▲ <b>34.5</b>	42	---
Visc @ 100°C	cSt	ASTM D7279(m)	<b>6.5</b>	6.5	---
Viscosity Index (VI)	Scale	ASTM D2270*	<b>144</b>	104	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC  
**Lab Number** : **02603652**  
**Unique Number** : 5696737  
**Test Package** : MOB 2 ( Additional Tests: TAN Man )  
**Received** : 15 Dec 2023  
**Diagnosed** : 22 Dec 2023  
**Diagnostician** : Bill Quesnel

**Envirolin Canada**  
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 patrick.levesque@envirolin.com  
 T: (418)623-1216  
 F: (418)660-8889

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.



# MINERAL OIL CONTENT REPORT

PASS



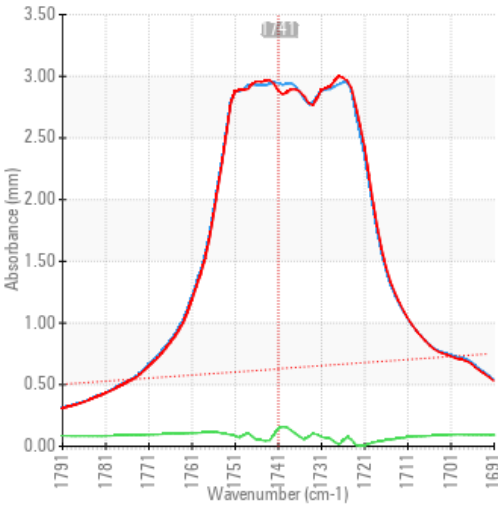
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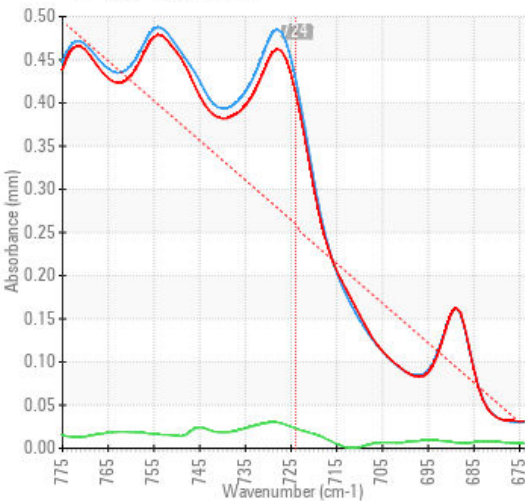
## SPECTRAL ANALYSIS

		method	limit/base	current	history1	history2
Zinc	ppm	ASTM D5185(m)	0	<1	1	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	<5.0	<5.0	---

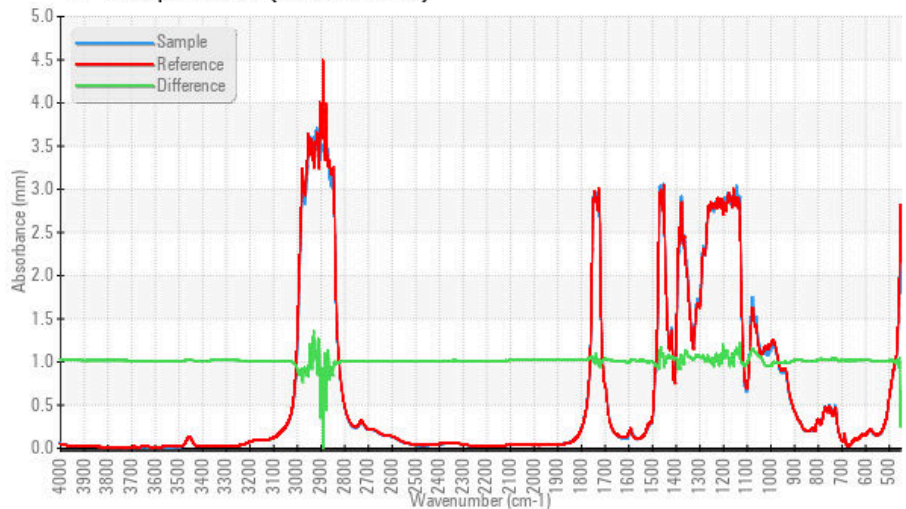
### FT-IR - Esters I



### FT-IR - Esters II



### FT-IR Spectrum (Absorbance)



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