

OIL ANALYSIS REPORT

Area CALDWELL & ROSS Machine Id 80511404

Component Diesel Engine Fluid VALVOLINE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

Metal levels are typical for a components first oil change.

Contamination

Fuel content negligible. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.



NORMAL



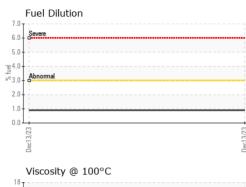
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		CU0021690		
Sample Date		Client Info		13 Dec 2023		
Machine Age	kms	Client Info		21596		
Oil Age	kms	Client Info		21596		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>90	12		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	<1		
Aluminum	ppm	ASTM D5185(m)	>20	7		
Lead	ppm	ASTM D5185(m)	>40	<1		
Copper	ppm	ASTM D5185(m)	>330	3		
Tin	ppm	ASTM D5185(m)	>15	<1		
Antimony	ppm	ASTM D5185(m)		<1		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	39	71		
Barium	ppm	ASTM D5185(m)	1	<1		
Molybdenum	ppm	ASTM D5185(m)	49	88		
Manganese	ppm	ASTM D5185(m)	1	<1		
Magnesium	ppm	ASTM D5185(m)	616	83		
Calcium	ppm	· · ·	1554	2170		
Phosphorus	ppm	ASTM D5185(m)	899	1008		
Zinc	ppm	ASTM D5185(m)	1069	1160		
Sulfur	ppm	ASTM D5185(m)	2624	3116		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	9		
Sodium	ppm	ASTM D5185(m)		3		
Potassium	ppm	ASTM D5185(m)	>20	13		
Fuel	%	ASTM D7593*	>3.0	0.9		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	0		
Nitration	Abs/cm	ASTM D7624*	>20	7.3		
Sulfation	Abs/.1mm	ASTM D7415*	>30	17.8		



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OIL ANALYSIS REPORT



	FLUID DEGRADA	TION	method				history2
	Oxidation	Abs/.1mm	ASTM D7414*	>25	12.9		
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
13/23	Silt	scalar	Visual*	NONE	NONE		
ě	Bebris Sand/Dirt	scalar	Visual*	NONE	NONE		
С	Appearance	scalar scalar	Visual* Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPERTI	IES	method	limit/base	current	history1	history2
	Visc @ 100°C	cSt	ASTM D7279(m)	13.6	11.2		
13/23	GRAPHS						
E. C.	Iron (ppm)				Lead (ppm)		
	250 Severe			100	Severe		
	E 150 - Abnormal			E 60			
	-			10			
	50			20			
	Dec13/23			Dec13/23	Dec13/23		Dec13/23
	—			Dec			Dec
	Aluminum (ppm)			50	Chromium (pp	om)	
	40 + Severe			40	Severe		
	E 30 Abnormal			³⁰	Abnormal		
	10+			- 20			
	0			0			
	Dec13/23			Dec13/23	Dec13/23		Dec13/23
	ے Copper (ppm)			ā	Silicon (ppm)		Ő
	400 Severe			80			
	300-			60			
	톱 200-			톱 40	Abnormal		
	100-				-		
				0			- 23
	Dec13/23			Dec13/23	Dec13/23		Dec13/23
	Viscosity @ 100°C				Soot %		
	18 Abnormal			8.0	Abnormal		
	000			6.0 89	T		
	은 14 Base 경 ₁₂ Abnormal			54.0			
				2.0			
					3/23		3/23 -
	Dec13/23			Dec13/23	Dec13/23		Dec13/23
CALA ISO 17025:2017 Accredited Laboratory To discuss this sample report Tost donated (*) outside scop	: 02603734 E er : 5696819 E e : MOB 1 (Additional T	Recieved Diagnose Diagnosti Tests: Fue ce at 1-80	: 18 [ed : 19 [cian : Kev elDilution, Pe 20-268-2131	Dec 2023 Dec 2023 in Marson ercentFuel, V	'isual)	FRED Contact: Shelley.Brawn@	1 DOAK ROAD DERICTON, NB CA E3C 2E7 Shelley Brawn

Report Id: CUMFRE [WCAMIS] 02603734 (Generated: 12/19/2023 13:32:12) Rev: 1

Contact/Location: Shelley Brawn - CUMFRE