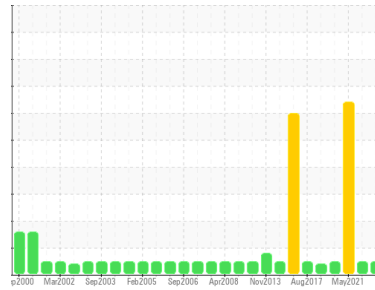




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Specialty Cellulose**  
 Machine Id  
**[AB-164-270-001] Chemi Washer**  
 Component  
**Tank Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 68 (1500 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>WC0589304</b>   | WC          | WC0489523   |
| Sample Date   | Client Info | <b>17 Dec 2023</b> | 12 Feb 2023 | 18 May 2021 |
| Machine Age   | hrs         | Client Info        | <b>0</b>    | 0           |
| Oil Age       | hrs         | Client Info        | <b>0</b>    | 0           |
| Oil Changed   | Client Info | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             | <b>NORMAL</b>      | NORMAL      | SEVERE      |

## WEAR METALS

| method    | limit/base | current       | history1 | history2     |    |    |
|-----------|------------|---------------|----------|--------------|----|----|
| Iron      | ppm        | ASTM D5185(m) | >20      | <b>4</b>     | 3  | 2  |
| Chromium  | ppm        | ASTM D5185(m) | >20      | <b>0</b>     | 0  | 0  |
| Nickel    | ppm        | ASTM D5185(m) | >20      | <b>&lt;1</b> | <1 | <1 |
| Titanium  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Silver    | ppm        | ASTM D5185(m) |          | <b>&lt;1</b> | 0  | <1 |
| Aluminum  | ppm        | ASTM D5185(m) | >20      | <b>0</b>     | 0  | <1 |
| Lead      | ppm        | ASTM D5185(m) | >20      | <b>&lt;1</b> | <1 | <1 |
| Copper    | ppm        | ASTM D5185(m) | >20      | <b>5</b>     | 5  | 5  |
| Tin       | ppm        | ASTM D5185(m) | >20      | <b>0</b>     | 0  | <1 |
| Antimony  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Vanadium  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Beryllium | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Cadmium   | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |

## ADDITIVES

| method     | limit/base | current       | history1 | history2     |      |      |
|------------|------------|---------------|----------|--------------|------|------|
| Boron      | ppm        | ASTM D5185(m) | 0        | <b>&lt;1</b> | <1   | <1   |
| Barium     | ppm        | ASTM D5185(m) | 0        | <b>&lt;1</b> | 0    | 0    |
| Molybdenum | ppm        | ASTM D5185(m) | 0        | <b>0</b>     | 0    | 0    |
| Manganese  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0    | 0    |
| Magnesium  | ppm        | ASTM D5185(m) | 5        | <b>0</b>     | 0    | <1   |
| Calcium    | ppm        | ASTM D5185(m) | 50       | <b>35</b>    | 33   | 32   |
| Phosphorus | ppm        | ASTM D5185(m) | 330      | <b>338</b>   | 372  | 319  |
| Zinc       | ppm        | ASTM D5185(m) | 420      | <b>400</b>   | 388  | 399  |
| Sulfur     | ppm        | ASTM D5185(m) | 3100     | <b>4306</b>  | 4215 | 3801 |
| Lithium    | ppm        | ASTM D5185(m) |          | <b>&lt;1</b> | <1   | <1   |

## CONTAMINANTS

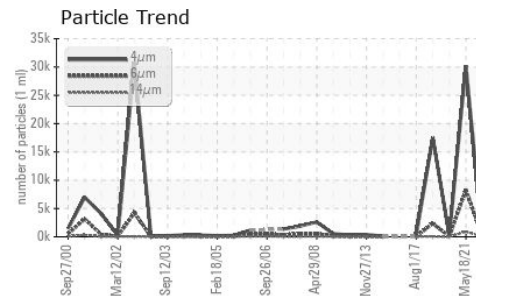
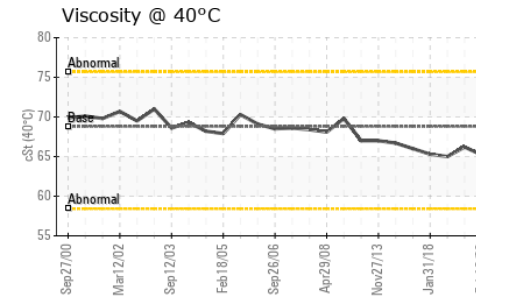
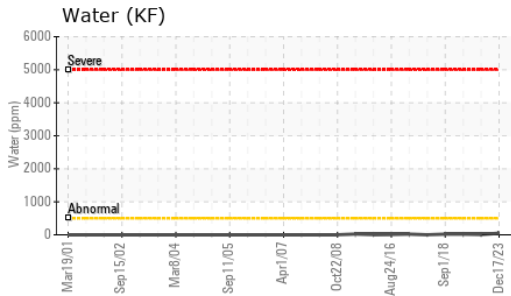
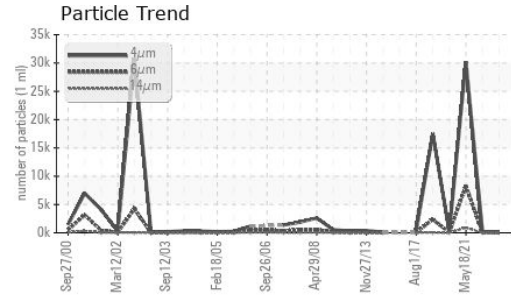
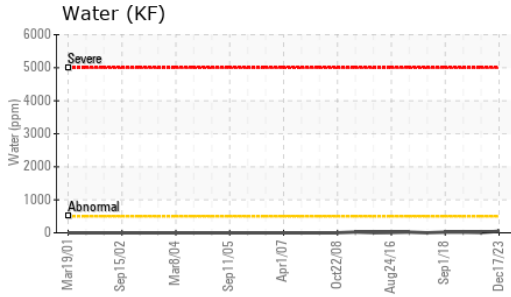
| method    | limit/base | current       | history1 | history2     |       |       |
|-----------|------------|---------------|----------|--------------|-------|-------|
| Silicon   | ppm        | ASTM D5185(m) | >15      | <b>&lt;1</b> | <1    | <1    |
| Sodium    | ppm        | ASTM D5185(m) |          | <b>3</b>     | 2     | 2     |
| Potassium | ppm        | ASTM D5185(m) | >20      | <b>0</b>     | 0     | 0     |
| Water     | %          | ASTM D6304*   | >0.05    | <b>0.004</b> | 0.001 | 0.002 |
| ppm Water | ppm        | ASTM D6304*   | >500     | <b>48</b>    | 9.5   | 21.1  |

## FLUID CLEANLINESS

| method          | limit/base   | current   | history1        | history2 |          |
|-----------------|--------------|-----------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   |           | <b>77</b>       | 218      | 30216    |
| Particles >6µm  | ASTM D7647   | >640      | <b>28</b>       | 63       | 8306     |
| Particles >14µm | ASTM D7647   | >80       | <b>6</b>        | 6        | 918      |
| Particles >21µm | ASTM D7647   | >20       | <b>2</b>        | 1        | 251      |
| Particles >38µm | ASTM D7647   | >4        | <b>0</b>        | 0        | 13       |
| Particles >71µm | ASTM D7647   | >3        | <b>0</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >--/16/13 | <b>13/12/10</b> | 15/13/10 | 22/20/17 |



# OIL ANALYSIS REPORT

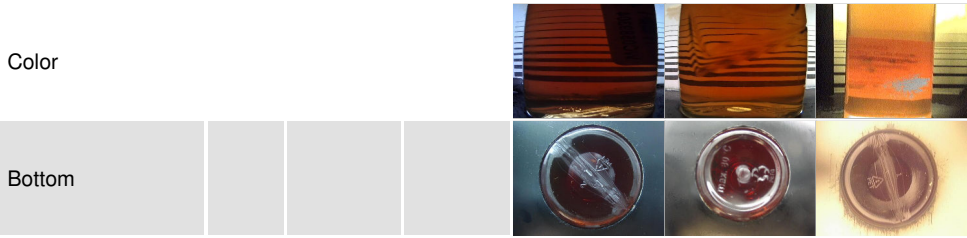


| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D974* | .40        | <b>0.30</b> | 0.18     | 0.33     |

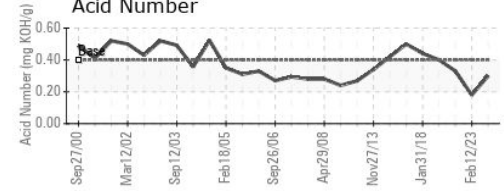
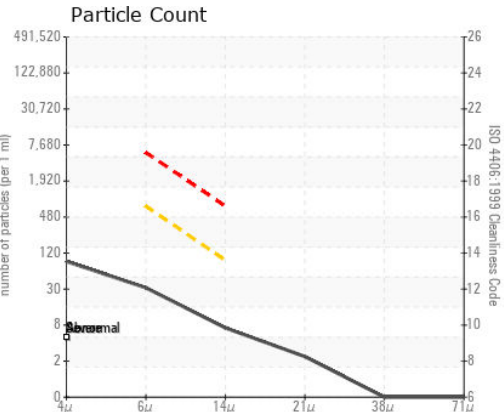
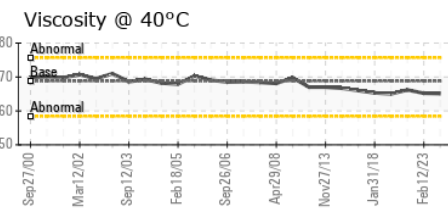
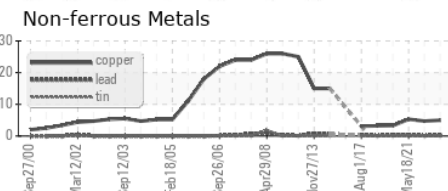
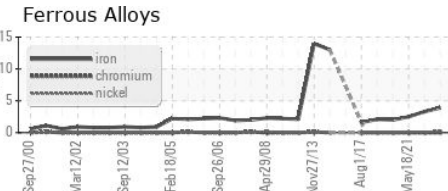
| VISUAL           |        | method  | limit/base | current      | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | LIGHT    |
| Sand/Dirt        | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | Visual* | >0.05      | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | Visual* |            | <b>NEG</b>   | NEG      | NEG      |

| FLUID PROPERTIES |     | method        | limit/base | current     | history1 | history2 |
|------------------|-----|---------------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D7279(m) | 68.8       | <b>65.1</b> | 65.2     | 66.2     |

| SAMPLE IMAGES |  | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0589304  
**Lab Number** : **02603812**      **Received** : 18 Dec 2023  
**Unique Number** : 5696897      **Diagnosed** : 19 Dec 2023  
**Test Package** : IND 2 ( Additional Tests: KF, TAN Man )      **Diagnostician** : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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