

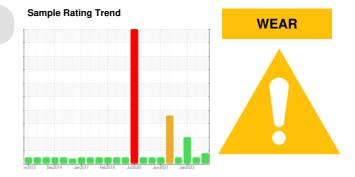
PROBLEM SUMMARY

BRUCE A/2/71210

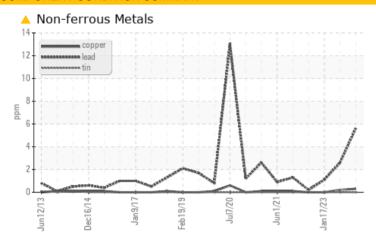
Machine Id
2-71210-P3-PM Up Brg Level

Upper Bearing

PETRO CANADA TURBOFLO XL68 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	NORMAL	SEVERE		
Lead	ppm	ASTM D5185(m)	>5	<u>^</u> 6	3	1		

Customer Id: BRUTIV Sample No.: WC0871690 Lab Number: 02603813 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

19 Jun 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



17 Jan 2023 Diag: Kevin Marson

ADDITIVES



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. Phosphorus ppm levels are severely high. The AN level is acceptable for this fluid.

view report

12 Jul 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



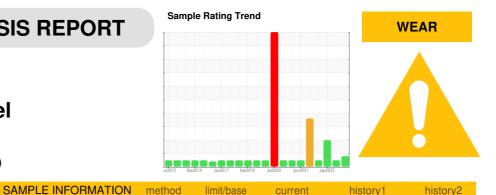


OIL ANALYSIS REPORT

BRUCE A/2/71210 2-71210-P3-PM Up Brg Level

Upper Bearing

PETRO CANADA TURBOFLO XL68 (--- GAL)



current

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Lead ppm levels are abnormal. Bearing wear is indicated.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid.

Sample Number Client Info WC0871690 WC0801482 WC0719033 Sample Date Client Info 30 Nov 2023 19 Jun 2023 17 Jan 2023 Machine Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status method Immilibase current history2 Iron ppm ASTM D5185(m) >10 <1	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status method limit/base current history1 history2 WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 0 0 0 Silver ppm ASTM D5185(m) >5 0 0 0 Aluminum ppm ASTM D5185(m) >5 0 0 1 Copper ppm ASTM D5185(m) >5 0 0 0 Antimony ppm ASTM D5185(m) 0 0 0 0	Sample Number		Client Info		WC0871690	WC0801482	WC0719033
Oil Age hrs Client Info N/A N/A N/A N/A Sample Status Client Info N/A N/A N/A N/A WEAR METALS method limit/base current history2 Iron ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 0 0 0 Silver ppm ASTM D5185(m) >5 0 0 0 Aluminum ppm ASTM D5185(m) >5 0 <1 <1 Lead ppm ASTM D5185(m) >5 <1 <1 <1 Copper ppm ASTM D5185(m) >5 <1 <1 <1 Tin ppm ASTM D5185(m) >5 <0 0 <0 Vanadium ppm ASTM D5185(m) 0 0 0 <1 </th <th>Sample Date</th> <th></th> <th>Client Info</th> <th></th> <th>30 Nov 2023</th> <th>19 Jun 2023</th> <th>17 Jan 2023</th>	Sample Date		Client Info		30 Nov 2023	19 Jun 2023	17 Jan 2023
Oil Changed Sample Status Client Info N/A ABNORMAL NORMAL N/A SEVERE WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >10 <1	Machine Age	hrs	Client Info		0	0	0
Sample Status method limit/base current history1 history2 Iron ppm ASTM 05185(m) >10 <1 <1 <1 Chromium ppm ASTM 05185(m) >5 0 0 0 Nickel ppm ASTM 05185(m) >5 <1 0 0 Tittanium ppm ASTM 05185(m) >5 <1 0 0 Aluminum ppm ASTM 05185(m) >5 0 <1 <1 Lead ppm ASTM 05185(m) >5 0 <1 <1 Lead ppm ASTM 05185(m) >5 <1 <1 0 Copper ppm ASTM 05185(m) >5 <1 <1 0 Vanadium ppm ASTM 05185(m) 0 0 0 <1 Vanadium ppm ASTM 05185(m) 0 0 0 <0 Barium ppm ASTM 05185(m) 0 0	Oil Age	hrs	Client Info		0	0	0
WEAR METALS	Oil Changed		Client Info		N/A	N/A	N/A
Iron	Sample Status				ABNORMAL	NORMAL	SEVERE
Chromium ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 <1 0 0 Titanium ppm ASTM D5185(m) >5 0 0 0 Silver ppm ASTM D5185(m) >5 0 <1 <1 Aluminum ppm ASTM D5185(m) >5 0 <1 <1 Lead ppm ASTM D5185(m) >5 4 6 3 1 Copper ppm ASTM D5185(m) >5 <1 <1 0 Tin ppm ASTM D5185(m) >5 <1 <1 0 Vanadium ppm ASTM D5185(m) 0 0 0 <1 Vanadium ppm ASTM D5185(m) 0 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 0 Cabrulum ppm ASTM D5185(m) <1 <	WEAR METALS		method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium ppm ASTM D5185(m) >5 0 0 0 Silver ppm ASTM D5185(m) >5 0 <1 <1 Aluminum ppm ASTM D5185(m) >5 0 <1 <1 Lead ppm ASTM D5185(m) >5 6 3 1 Copper ppm ASTM D5185(m) >5 0 0 0 Tin ppm ASTM D5185(m) >5 0 0 0 Antimony ppm ASTM D5185(m) 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) <1 0 0	Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Silver ppm ASTM D5185(m) <1	Nickel	ppm	ASTM D5185(m)	>5	<1	0	0
Aluminum ppm ASTM D5185(m) >5 0 <1 <1 Lead ppm ASTM D5185(m) >5 ▲ 6 3 1 Copper ppm ASTM D5185(m) >5 <1	Titanium	ppm	ASTM D5185(m)	>5	0	0	0
Lead ppm ASTM D5185(m) >5 ▲ 6 3 1 Copper ppm ASTM D5185(m) >5 <1	Silver	ppm	ASTM D5185(m)		<1	0	0
Copper ppm ASTM D5185(m) >5 <1	Aluminum	ppm	ASTM D5185(m)	>5	0	<1	<1
Tin ppm ASTM D5185(m) >5 0 0 0 <1	Lead	ppm	ASTM D5185(m)	>5	<u>^</u> 6	3	1
Antimony ppm ASTM D5185(m) 0 0 <1	Copper	ppm	ASTM D5185(m)	>5	<1	<1	0
Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) <1	Tin	ppm	ASTM D5185(m)	>5	0	0	0
Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) <1	Antimony	ppm	ASTM D5185(m)		0	0	<1
Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) <1	Vanadium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) <1 0 <1 Barium ppm ASTM D5185(m) <1 0 0 Molybdenum ppm ASTM D5185(m) 0 0 0 Magnese ppm ASTM D5185(m) 0 <1 0 Magnesium ppm ASTM D5185(m) 0 <1 0 Calcium ppm ASTM D5185(m) 2 1 0 Phosphorus ppm ASTM D5185(m) 2 1 0 Phosphorus ppm ASTM D5185(m) 0 1 2 <1 Silfur ppm ASTM D5185(m) 0 1 2 <1 Sulfur ppm ASTM D5185(m) <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m)	Beryllium	ppm	ASTM D5185(m)		0	0	0
Boron ppm ASTM D5185(m) <1	Cadmium	ppm	ASTM D5185(m)		0	0	0
Barium ppm ASTM D518S(m) <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185(m) 0 0 0 Manganese ppm ASTM D5185(m) 0 0 0 Magnesium ppm ASTM D5185(m) 0 <1	Boron	ppm	ASTM D5185(m)		<1	0	<1
Manganese ppm ASTM D5185(m) 0 0 0 Magnesium ppm ASTM D5185(m) 0 <1	Barium	ppm	ASTM D5185(m)		<1	0	0
Magnesium ppm ASTM D5185(m) Q <1	Molybdenum	ppm	ASTM D5185(m)		0	0	0
Calcium ppm ASTM D5185(m) 2 1 0 Phosphorus ppm ASTM D5185(m) 3 2 124 Zinc ppm ASTM D5185(m) 0 1 2 <1	Manganese	ppm	ASTM D5185(m)		0	0	0
Phosphorus ppm ASTM D5185(m) 3 2 124 Zinc ppm ASTM D5185(m) 0 1 2 <1 Sulfur ppm ASTM D5185(m) 689 656 706 Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >5 0 0 0 Sodium ppm ASTM D5185(m) >5 <1 0 0 Potassium ppm ASTM D5185(m) >5 <1 0 0 Potassium ppm ASTM D6308* >0 0 <1 <1 Water % ASTM D6304* >0 0.003 0.001 0.001 ppm Water ppm ASTM D6304* >50 39 12.5 7.5 FLUID CLEANLINESS method limit/base current history1<	Magnesium	ppm	ASTM D5185(m)		0	<1	0
Zinc ppm ASTM D5185(m) 0 1 2 <1	Calcium	ppm	ASTM D5185(m)		2	1	0
Sulfur ppm ASTM D5185(m) 689 656 706 Lithium ppm ASTM D5185(m) <1	Phosphorus	ppm	ASTM D5185(m)		3		124
Lithium ppm ASTM D5185(m) <1	Zinc	ppm	ASTM D5185(m)	0	1	2	<1
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >5 0 0 0 Sodium ppm ASTM D5185(m) >5 <1 0 0 Potassium ppm ASTM D5185(m) >20 0 <1 <1 Water % ASTM D6304* >0.005 0.003 0.001 0.001 ppm Water ppm ASTM D6304* >50 39 12.5 7.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 256 337 4386 Particles >6μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 <	Sulfur	ppm	, ,			656	706
Silicon ppm ASTM D5185(m) >5 0 0 0 Sodium ppm ASTM D5185(m) >5 <1	Lithium	ppm	ASTM D5185(m)		<1	<1	<1
Sodium ppm ASTM D5185(m) >5 <1	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium ppm ASTM D5185(m) >20 0 <1	Silicon	ppm	ASTM D5185(m)	>5	0	0	0
Water % ASTM D6304* >0.005 0.003 0.001 0.001 ppm Water ppm ASTM D6304* >50 39 12.5 7.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 256 337 4386 Particles >6μm ASTM D7647 >1300 60 94 1524 Particles >14μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	Sodium	ppm	ASTM D5185(m)	>5	<1	0	0
ppm Water ppm ASTM D6304* >50 39 12.5 7.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 256 337 4386 Particles >6μm ASTM D7647 >1300 60 94 ▲ 1524 Particles >14μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 256 337 4386 Particles >6μm ASTM D7647 >1300 60 94 ▲ 1524 Particles >14μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	Water	%	ASTM D6304*	>0.005	0.003	0.001	0.001
Particles >4μm ASTM D7647 >5000 256 337 4386 Particles >6μm ASTM D7647 >1300 60 94 1524 Particles >14μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	ppm Water	ppm	ASTM D6304*	>50	39	12.5	7.5
Particles >6μm ASTM D7647 >1300 60 94 ▲ 1524 Particles >14μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >14μm ASTM D7647 >320 11 11 144 Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	Particles >4µm		ASTM D7647	>5000	256	337	4386
Particles >21μm ASTM D7647 >80 5 5 34 Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	Particles >6µm		ASTM D7647	>1300	60	94	<u>▲</u> 1524
Particles >38μm ASTM D7647 >20 0 0 2 Particles >71μm ASTM D7647 >4 0 0 0	Particles >14µm		ASTM D7647	>320	11	11	144
Particles >71 μ m ASTM D7647 >4 0 0	Particles >21µm		ASTM D7647	>80	5	5	34
P	Particles >38μm		ASTM D7647	>20	0	0	2
Oil Cleanliness ISO 4406 (c) >19/17/15 15/13/11 16/14/11 🔺 19/18/14	Particles >71µm		ASTM D7647	>4	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>19/17/15	15/13/11	16/14/11	<u> </u>



OIL ANALYSIS REPORT

