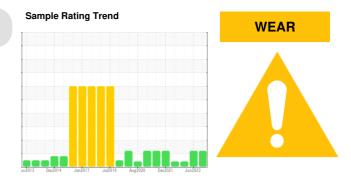


PROBLEM SUMMARY

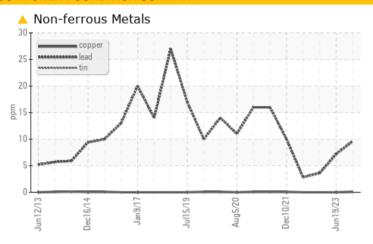
BRUCE A/2/71210 Machine Id 2-71210-P3-PM Lo Brg Level

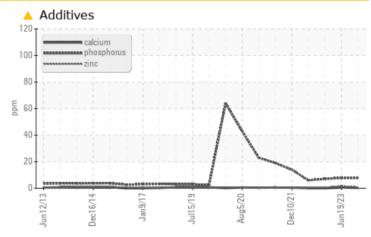
Lower Bearing

ESSO TERESSO ISO 68 (--- GAL)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				ABNORMAL	ATTENTION	ATTENTION
Lead	ppm	ASTM D5185(m)	>5	<u> </u>	<u>^</u> 7	4
Phosphorus	nnm	ASTM D5185(m)	0.7	<u> 8</u>	<u> 8</u>	<u> 7</u>

Customer Id: BRUTIV Sample No.: WC0871685 Lab Number: 02603814 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.

HISTORICAL DIAGNOSIS

19 Jun 2023 Diag: Kevin Marson

WEAR



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Lead ppm levels are noted. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



17 Jan 2023 Diag: Bill Quesnel

ADDITIVES



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



12 Jul 2022 Diag: Kevin Marson

ADDITIVES



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

BRUCE A/2/71210 2-71210-P3-PM Lo Brg Level

Lower Bearing

ESSO TERESSO ISO 68 (--- GAL)





DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Lead ppm levels are abnormal. Bearing wear is indicated.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0871685	WC0801483	WC0719048
Sample Date		Client Info		30 Nov 2023	19 Jun 2023	17 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>10	0	0	0
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	0	0
Titanium	ppm	ASTM D5185(m)	>5	0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>5	<u> 10</u>	<u>^</u> 7	4
Copper	ppm	ASTM D5185(m)	>5	<1	0	0
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Doron		40TH DE (05)				
Boron	ppm	ASTM D5185(m)	4.5	<1	<1	<1
Barium	ppm	ASTM D5185(m) ASTM D5185(m)		<1 <1	<1	<1
		. ,				
Barium	ppm	ASTM D5185(m)	0.4	<1	0	0
Barium Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)	0.4	<1 0	0	0
Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0	<1 0 0	0 0 0	0 0 0
Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0	<1 0 0 0	0 0 0 <1	0 0 0
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0 0 0 0 0.7	<1 0 0 0 0 <1	0 0 0 <1 <1	0 0 0 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0.4 0 0 0 0 0.7	<1 0 0 0 0 <1 ^8	0 0 0 <1 <1 • 1	0 0 0 0 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0 0.7	<1 0 0 0 0 <1 • 8 <1	0 0 0 <1 <1 <1 • 8	0 0 0 0 0 0 7 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0 0.7	<1 0 0 0 0 <1 • 8 <1 1113	0 0 0 <1 <1 <1 • 8 2 1076	0 0 0 0 0 4 7 <1 1138
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0 0.7 0 1315	<1 0 0 0 <1 • 8 <1 1113 <1	0 0 0 <1 <1 1 8 2 1076	0 0 0 0 0 0 4 7 <1 1138 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0 0.7 0 1315	<1 0 0 0 <1 • 8 <1 1113 <1	0 0 0 <1 <1 <1 ▲ 8 2 1076 <1	0 0 0 0 0 0 1138 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0 0.7 0 1315	<1 0 0 0 <1 1 8 <1 1113 <1 current	0 0 0 <1 <1 ★ 8 2 1076 <1 history1	0 0 0 0 0 0 1138 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0 0.7 0 1315 limit/base >5 >5 >20	<1 0 0 0 <1 8 <1 1113 <1 current 0 0	0 0 0 <1 <1 <1 ▲ 8 2 1076 <1 history1 0	0 0 0 0 0 0 4 7 <1 1138 <1 history2 0 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0.7 0 1315 limit/base >5 >5	<1 0 0 0 <1 8 <1 1113 <1 current 0	0 0 0 <1 <1 ▲ 8 2 1076 <1 history1 0	0 0 0 0 0 0 1138 <1 history2 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0.4 0 0 0 0.7 0 1315 limit/base >5 >5 >20 >0.005	<1 0 0 0 0 <1 8 <1 1113 <1 current 0 0 0 0.004	0 0 0 <1 <1 <1 ▲ 8 2 1076 <1 history1 0 0	0 0 0 0 0 0 4 7 <1 1138 <1 history2 0 0 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304*	0.4 0 0 0 0,7 0 1315 limit/base >5 >5 >20 >0.005 >50	<1 0 0 0 <1 ▲ 8 <1 1113 <1 current 0 0 0 0.004 43	0 0 0 <1 <1 ★ 8 2 1076 <1 history1 0 0 0 0.001 6.1	0 0 0 0 0 0 7 <1 1138 <1 history2 0 0 0 0.001 13.2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304*	0.4 0 0 0 0 0.7 0 1315 limit/base >5 >5 >20 >0.005 >50 limit/base	<1 0 0 0 0 <1 8 <1 1113 <1 current 0 0 0 0.004 43 current	0 0 0 <1 <1 <1 ▲ 8 2 1076 <1 history1 0 0 0.001 6.1 history1	0 0 0 0 0 0 7 <1 1138 <1 history2 0 0 0 0.001 13.2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D6304* ASTM D6304*	0.4 0 0 0 0,7 0 1315 limit/base >5 >5 >20 >0.005 >50 limit/base	<1 0 0 0 0 <1 ▲ 8 <1 1113 <1 current 0 0 0 0.004 43 current 293	0 0 0 <1 <1 <1 ▲ 8 2 1076 <1 history1 0 0 0 0.001 6.1 history1 366	0 0 0 0 0 0 7 <1 1138 <1 history2 0 0 0 0.001 13.2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* method ASTM D6304* ASTM D6304* ASTM D63044 ASTM D63044 ASTM D63044 ASTM D63044	0.4 0 0 0 0 0.7 0 1315 limit/base >5 >5 >20 >0.005 >5000 >1300 >320	<1 0 0 0 0 <1 8 <1 1113 <1 current 0 0 0 0.004 43 current 293 94	0 0 0 <1 <1 ▲ 8 2 1076 <1 history1 0 0 0 0.001 6.1 history1 366 104	0 0 0 0 0 0 7 <1 1138 <1 history2 0 0 0 0.001 13.2 history2 1209 228
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D7647 ASTM D7647 ASTM D7647	0.4 0 0 0 0 0.7 0 1315 limit/base >5 >5 >20 >0.005 >5000 >1300 >320	<1 0 0 0 0 <1 8 <1 1113 <1 current 0 0 0 0.004 43 current 293 94 9	0 0 0 <1 <1 <1 ▲ 8 2 1076 <1 history1 0 0 0 0.001 6.1 history1 366 104 9	0 0 0 0 0 0 7 <1 1138 <1 history2 0 0 0 0.001 13.2 history2 1209 228 14
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D6304* ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0.4 0 0 0 0 0.7 0 1315 limit/base >5 >20 >0.005 >50 limit/base >5000 >1300 >320 >80	<1 0 0 0 0 <1 8 <1 1113 <1 current 0 0 0 0.004 43 current 293 94 9 3	0 0 0 <1 <1 ▲ 8 2 1076 <1 history1 0 0 0.001 6.1 history1 366 104 9 2	0 0 0 0 0 0 7 <1 1138 <1 history2 0 0 0 0.001 13.2 history2 1209 228 14 5



OIL ANALYSIS REPORT

