

PROBLEM SUMMARY

Area (ZONE3) BRUCE A/4/34710 4-34710-P1-P IB Brg Component

Inboard Bearing Fluid MOBIL DTE 732 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ATTENTION	NORMAL
Particles >4µm	ASTM D7647	>5000	🛑 114994	▲ 5238	
Particles >6µm	ASTM D7647	>1300	e 32188	1 333	
Particles >14µm	ASTM D7647	>320	93267	128	
Particles >21µm	ASTM D7647	>80	e 843	38	
Oil Cleanliness	ISO 4406 (c)	>19/17/15	• 24/22/19	▲ 20/18/14	

Customer Id: BRUTIV Sample No.: WC Lab Number: 02603828 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

HISTORICAL DIAGNOSIS

27 Sep 2023 Diag: Kevin Marson



We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report







Due to this condition we recommend the following action... We advise an early resample to confirm this situation. {not applicable} Insufficient sample was received to conduct all the routine laboratory tests. {not applicable}

16 Jun 2022 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >38µm are abnormally high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels

view report





OIL ANALYSIS REPORT

(ZONE3) BRUCE A/4/34710 4-34710-P1-P IB Brg

Inboard Bearing Fluid MOBIL DTE 732 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Oil Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC	WC0815680	WC
Sample Date		Client Info		24 Nov 2023	27 Sep 2023	23 Mar 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>10	2	<1	3
Chromium	ppm	ASTM D5185(m)	>5	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>5	0	0	<1
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>5	0	<1	<1
Lead	ppm	ASTM D5185(m)	>5	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>5	<1	<1	2
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		<1	<1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		1	<1	1
Calcium	ppm	ASTM D5185(m)		<1	<1	0
Phosphorus	ppm	ASTM D5185(m)		<1	<1	0
Zinc	ppm	ASTM D5185(m)		1	<1	<1
Sulfur	ppm	ASTM D5185(m)		62	54	415
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	<1	0	1
Sodium	ppm	ASTM D5185(m)	>5	0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
Water	%	ASTM D6304*	>0.005	0.005	0.004	
ppm Water	ppm	ASTM D6304*	>50	58	48	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	e 114994	▲ 5238	
Particles >6µm		ASTM D7647	>1300	9 32188	1 333	
Deutlalas d'Auro						
Particles >14µm		ASTM D7647	>320	9 3267	128	

ASTM D7647 >20

ASTM D7647 >4

Particles >38µm

Particles >71µm

Oil Cleanliness

Contact/Location: Pierre Adouki - BRUTIV Page 3 of 6

2

0

▲ 20/18/14

32

0

ISO 4406 (c) >19/17/15 **24/22/19**



OIL ANALYSIS REPORT

Color

Bottom







		ISO 17025:2017 Accredited	Laboratory Sample No. Lab Number Unique Number	: WearChe : WC : 02603820 : 5696913
28 - 26 -	Aug12/11	Nov15/17	Nov8/21 Sep 27/23	25 25 1/23 25 1/21 Bithermal
36. (0.04) 32. 32. 32.	ABXEEPmal			
38-	⊲ Viscosity @ 40°	2 7 2C	2	Aug12/11

FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.10	0.09	0.12	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	VLITE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	VLITE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	LIGHT	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.005	.5%	.5%	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	30.0	32.8	30.6	
SAMPLE IMAGES	5	method	limit/base	current	history1	history2





Laboratory Test Package : IND 2 (Additional Tests: A-FERR, BottomAnalysis, DR-FERR, FILTERPATCH, TAN Man) Contact: Pierre Adouki To discuss this sample report, contact Customer Service at 1-800-268-2131. pierre.adouki@brucepower.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (519)361-2673 Validity of results and interpretation are based on the sample and information as supplied.

Diagnostician : Kevin Marson

Contact/Location: Pierre Adouki - BRUTIV

F:

CA NOG 2T0



FERROGRAPHY REPORT

Area (ZONE3) BRUCE A/4/34710 Machine Id 4-34710-P1-P IB Brg Component

Inboard Bearing Fluid MOBIL DTE 732 (--- GAL)



DR-FERROGRAP	ΉY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		71.1		
Small Particles		DR-Ferr*		28.3		
Total Particles		DR-Ferr*	>	99.4		
Large Particles Percentage	%	DR-Ferr*		43.1		
Severity Index		DR-Ferr*		3043		
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		2		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		1		
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		1		
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		2		

WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



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