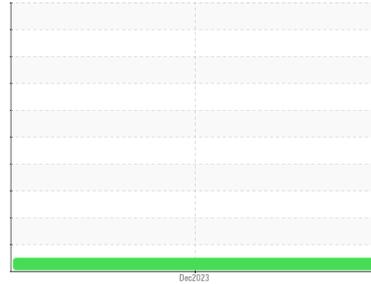




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[SR65312]**  
 Machine Id  
**HITACHI L32 (S/N CH8405631)**  
 Component  
**Hydraulic System**  
 Fluid  
**PANOLIN HLP SYNTH 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition. À NOTER: S.V.P. inclure, avec le prochain échantillon, des détails de la capacité du réservoir et le type et le degré de filtration.

### Wear

Les taux d'usure de tous les composants sont normaux.

### Contamination

La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La propreté du système et du fluide est acceptable.

### Fluid Condition

La viscosité de l'huile est inférieure à la viscosité type, ce qui pourrait indiquer l'ajout d'un grade d'huile plus léger. Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0871138</b>	---	---
Sample Date	Client Info			<b>14 Dec 2023</b>	---	---
Machine Age	hrs	Client Info		<b>2166</b>	---	---
Oil Age	hrs	Client Info		<b>2166</b>	---	---
Oil Changed	Client Info			<b>Not Chngd</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	---	---

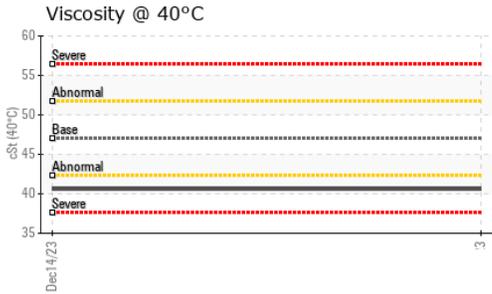
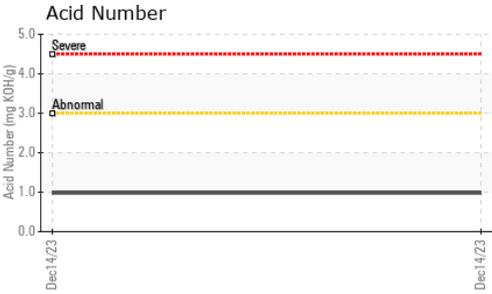
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>5</b>	---	---
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185(m)	>20	<b>1</b>	---	---
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185(m)	0	<b>2</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	1700	<b>1544</b>	---	---
Zinc	ppm	ASTM D5185(m)	0	<b>20</b>	---	---
Sulfur	ppm	ASTM D5185(m)	1350	<b>1508</b>	---	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>2</b>	---	---
Sodium	ppm	ASTM D5185(m)		<b>1</b>	---	---
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>1423</b>	---	---
Particles >6µm		ASTM D7647	>640	<b>371</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>22</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>5</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>18/16/12</b>	---	---

# OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.98</b>	---	---

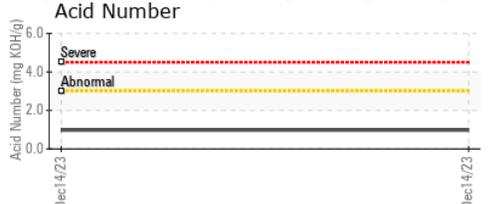
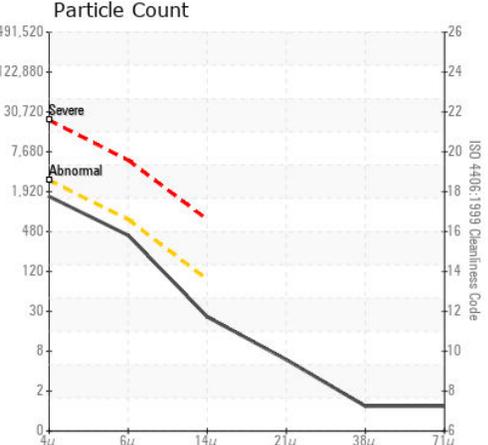
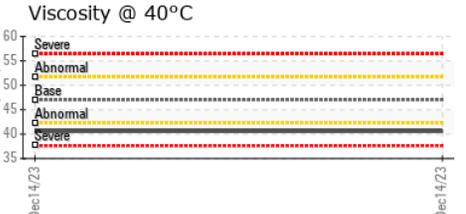
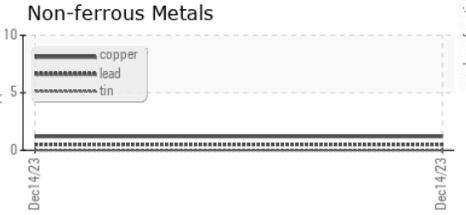
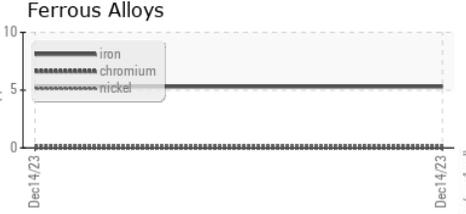
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.0	<b>40.6</b>	---	---

### SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0871138 **Received** : 19 Dec 2023  
**Lab Number** : **02604146** **Diagnosed** : 20 Dec 2023  
**Unique Number** : 5697231 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**CLEMENT HYDRAULITECH**  
 5328 BOUL. HEBERT  
 SALABERRY-DE-VALLEYFIELD, QC  
 CA J6S 6H3  
 Contact: Maxim Clement  
 mclement@hydraulitech.com  
 T:  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.