

OIL ANALYSIS REPORT

Machine Id #2 Secondary Air Guide Bearings (S/N 31100-HTR-2-C) Component Bearing Fluid

ESSO SPARTAN EP 460 (19 LTR)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as ESSO SPARTAN EP 460, however, a fluid match indicates that this fluid is ISO 220 Gear Oil. Please confirm the oil type and grade on your next sample.

Wear

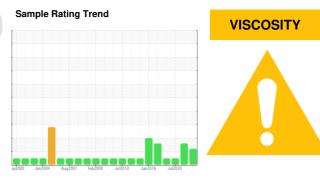
All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

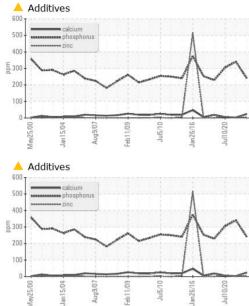
Viscosity of sample indicates oil is within ISO 220 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

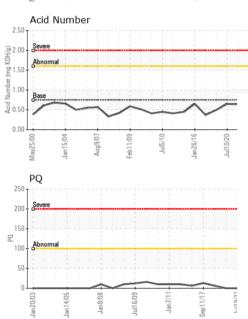


SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0831839	WC0599819	WC0482593
Sample Date		Client Info		30 Nov 2023	19 Jul 2021	10 Jul 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	MARGINAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	4	5	4
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	<1	0	<1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	2
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	9
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	.8	22	33	25
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)	.4	0	0	<1
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	.7	<1	0	<1
Calcium	ppm	ASTM D5185(m)	17	4 24	4	6
Phosphorus	ppm	ASTM D5185(m)	250	241	341	305
Zinc	ppm	ASTM D5185(m)	5.5	2	2	7
Sulfur	ppm	ASTM D5185(m)		7782	16944	10540
Lithium	ppm	ASTM D5185(m)		1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3	<1	3
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.75	0.62	0.64	0.65



OIL ANALYSIS REPORT





	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Λ	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
An	Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
1VV	Silt	scalar	Visual*	NONE	NONE	NONE	NONE
	Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
h	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Jan 26/16	Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Jan2 Jul1	Odor	scalar	Visual*	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
	Free Water	scalar	Visual*		NEG	NEG	NEG
1	FLUID PROPERT	IES	method	limit/base	current	history1	history2
An	Visc @ 40°C	cSt	ASTM D7279(m)	460	<mark>/</mark> 217	456	460
11	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Jan 26/16	Color					Patt	no image
	Bottom						no image
	GRAPHS						
17 	Non-ferrous Metal	Fab11/03 Jul5/10	Jan 26/16	200 181 161 144 101 81 81 60 41 21	0		
	Viscosity @ 40°C	Feb11/09	Jan 26/16	(0,2,5) (0,2,0,0) (0,2,0,0) (0,2,0,0) (0,1,0,0) (0,5,0	Acid Number	+ 80/8meL - 60/31juL - 11/7meL	Sep11/17
	: WearCheck - C8-11 : WC0831839 : 02604160	75 Apple Recieved Diagnos	d : 19 ed : 22		May25/00	ATIKOKAN T.O	er Generation 3.S., BOX 1900 XTIKOKAN, ON CA POT 1C0
Test Package	: IND 3 (Additional T	ests: TAP					: Dale Anthony

Test Package : IND 3 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: ONTATI [WCAMIS] 02604160 (Generated: 12/22/2023 08:47:09) Rev: 2

CALA

ISO 17025:2017 Accredited Laboratory

S

F: (807)597-1198

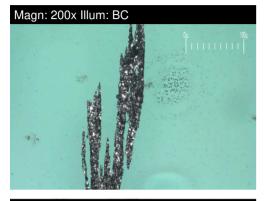
T:

dale.anthony@opg.com

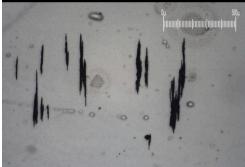


FERROGRAPHY REPORT

Machine Id #2 Secondary Air Guide Bearings (S/N 31100-HTR-2-C) Component Bearing Fluid ESSO SPARTAN EP 460 (19 LTR)



Magn: 50x Illum: RW

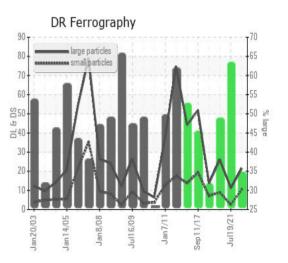


Magn: 100x Illum: RW

DR-FERROGRAP	ΉY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		21.5	11.2	26.0
Small Particles		DR-Ferr*		10.4	2.5	8.9
Total Particles		DR-Ferr*	>	31.9	13.7	34.9
Large Particles Percentage	%	DR-Ferr*		34.8	63.5	49
Severity Index		DR-Ferr*		239	97.4	445
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		3	2	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		1		
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		2	1	1

WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



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