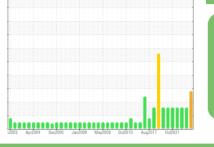


OIL ANALYSIS REPORT

ADDITIVES



Sample Rating Trend



SAMPLE INFOR	MATION	method	limit/base	current	history1	history
Sample Number		Client Info		WC0861487	WC0803238	WC074543
Sample Date		Client Info		10 Oct 2023	20 Jul 2023	08 Mar 202
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTIO
CONTAMINATIC	N	method	limit/base	current	history1	history
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history
Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	2	1	1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	0
Tin	ppm	ASTM D5185(m)	>20	2	2	2
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history
Boron	ppm	ASTM D5185(m)	0	<1	<1	0
Barium	ppm	ASTM D5185(m)	0	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm					
0	ppin	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m) ASTM D5185(m)	5	0 0	0 <1	0
-				-		
Magnesium	ppm	ASTM D5185(m)		0	<1	0
Magnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	50 330	0 ▲ <1	<1 <1	0
Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330	0 ▲ <1 ▲ 8	<1 <1	0 ▲ 0 ▲ 8
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410	0 ▲ <1 ▲ 8 ▲ 3	<1 <1 <1 8 5	0 0 8 3
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945	<1 <1 <1 8 5 1917	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957
Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410 2700	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1	<1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method	50 330 410 2700 limit/base	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 current	<1 <1 <1 <1 <1 <1 <1 history1	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon	ppm ppm ppm ppm ppm ppm ppm S	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410 2700 limit/base >15	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 current 2	<1 <1 8 5 1917 <1 history1 2	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1 history 2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410 2700 limit/base >15	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 Current 2 <1	<1 <1 <1 <1 <5 1917 <1 history1 2 0	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1 history 2 0
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410 2700 limit/base >15 >20	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 <u>current</u> 2 <1 <1	<1 <1 8 5 1917 <1 history1 2 0 <1 	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1 history 2 0 0 0
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 330 410 2700 imit/base >15 >20 imit/base	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 current 2 <1 <1 <1 current	<1 <1 <1 8 5 1917 <1 history1 2 0 <1 history1	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1 history 2 0 0 0 × history
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D5185(m)	50 330 410 2700 imit/base >15 >20 imit/base	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 current 2 <1 <1 <1 current 8257	<1 <1 <1 8 5 1917 <1 history1 2 0 <1 history1 1159	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1 history 2 0 0 0 +history 517
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D5185(m)	50 330 410 2700 Iimit/base >15 >20 Iimit/base >20 2500 >160	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 <u>current</u> 2 <1 <1 <u>current</u> 8257 ▲ 2632	<1 <1 <1 8 5 1917 <1 A 1917 <1 Control of the second s	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1 wistory 2 0 0 0 wistory 517 84
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D7647 ASTM D7647	50 330 410 2700 Iimit/base >15 >20 Iimit/base >20 2500 >160	0 ▲ <1 ▲ 8 ▲ 3 ▲ 1945 <1 Current 2 <1 <1 <1 <1 <1 <1 <1 <1 <2 <2 <2 <2 <2 <2 <2 <2 <2 <2	<1 <1 8 5 1917 <1 2 0 <1 history1 2 0 <1 1159 362 43	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	50 330 410 2700 imit/base >15 >20 imit/base >2500 >160 >40 >10	0 ▲ <1 ▲ 8 3 ▲ 1945 <1 Current 2 <1 <1 <1 Current 8257 ▲ 2632 ▲ 212 40	<1 <1 8 5 1917 <1 <i>history1</i> 2 0 <1 <i>history1</i> 1159 362 43 11	0 ▲ 0 ▲ 8 3 ▲ 1957 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm spm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	50 330 410 2700 imit/base >15 >20 imit/base >2500 >160 >40 >10	0 ▲ <1 ▲ 8 3 ▲ 1945 <1 Current 2 <1 <1 <1 Current 8257 ▲ 2632 ▲ 212 40 2	<1 <1 8 5 1917 <1 2 0 <1 1159 362 43 11 0	0 ▲ 0 ▲ 8 ▲ 3 ▲ 1957 < 1 → 1057 2 0 0 0 → history 517 84 5 2 0 0 0 → 10 → 1

Bearing Fluid ESSO NUTO H ISO 46 (675 LTR)

#2 Induced Draft Fan (S/N 32400-F-2)

DIAGNOSIS

Machine Id

Component

Recommendation

We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as ESSO NUTO H ISO 46, however, a fluid match indicates that this fluid is ISO 46 R&O Hydraulic Oil. Please confirm the oil type and grade on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

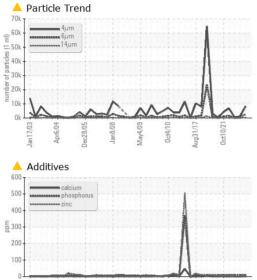
Fluid Condition

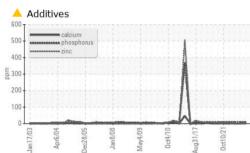
Additive levels indicate the addition of a different brand, or type of oil. The condition of the oil is acceptable for the time in service.



Jan1

OIL ANALYSIS REPORT





FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.45	0.12	0.10	0.12
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.7	45.8	45.7
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
				1	War lent bil	

Color



