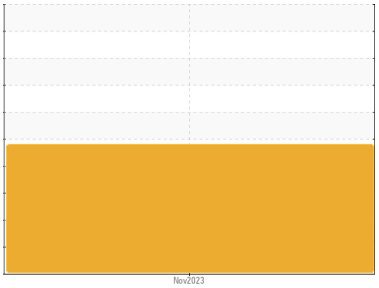
OIL ANALYSIS REPORT

Sample Rating Trend



OFF SPEC

Area
[1846307]
Machine Id
UNIT #3 HPU
Component
Reference Hydraulic System
Fluid
PETRO CANADA TURBOFLO XL46 (--- QTS)

DIAGNOSIS

Recommendation

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend that you investigate the system for introduction of a surfactant to the reservoir. Some potential surfactants include incorrect oil make-up with an oil containing emulsifying agents (engine oil, compressor oil, gear oil), or soaps entering the system after wash down. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Oil Condition

Foaming Stability stage I (ASTM D892) result is abnormal indicating an oil foaming problem that could lead to erratic operation. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0412132**	---	---
Sample Date		Client Info		**10 Nov 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>20	**0**	---	---
Chromium	ppm	ASTM D5185(m)	>10	**0**	---	---
Nickel	ppm	ASTM D5185(m)	>10	**<1**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>10	**<1**	---	---
Lead	ppm	ASTM D5185(m)	>10	**<1**	---	---
Copper	ppm	ASTM D5185(m)	>75	**<1**	---	---
Tin	ppm	ASTM D5185(m)	>10	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

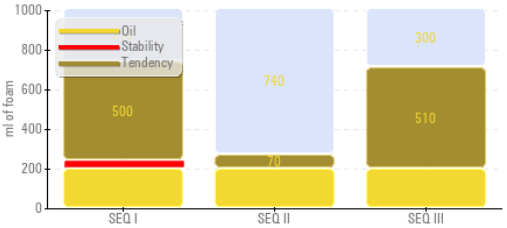
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	---	---
Barium	ppm	ASTM D5185(m)		**0**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**0**	---	---
Magnesium	ppm	ASTM D5185(m)		**0**	---	---
Calcium	ppm	ASTM D5185(m)		**<1**	---	---
Phosphorus	ppm	ASTM D5185(m)		**6**	---	---
Zinc	ppm	ASTM D5185(m)	0	**1**	---	---
Sulfur	ppm	ASTM D5185(m)		**672**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**1**	---	---
Sodium	ppm	ASTM D5185(m)		**0**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	---	---
Water	%	ASTM D6304*	>0.1	**0.001**	---	---
ppm Water	ppm	ASTM D6304*	>1000	**11**	---	---

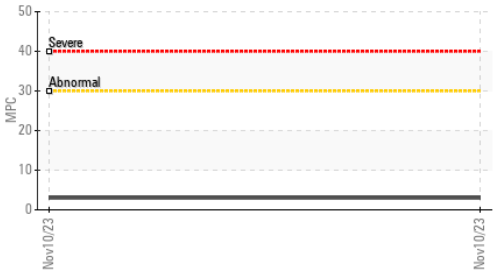
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		**0**	---	---
Nitration	Abs/cm	ASTM D7624*		**1.9**	---	---
Sulfation	Abs/.1mm	ASTM D7415*		**10.6**	---	---

OIL ANALYSIS REPORT

Foaming SEQ I/II/III

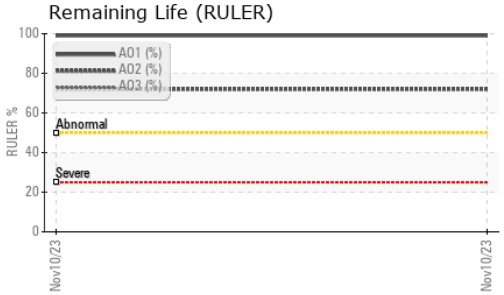


Varnish Potential

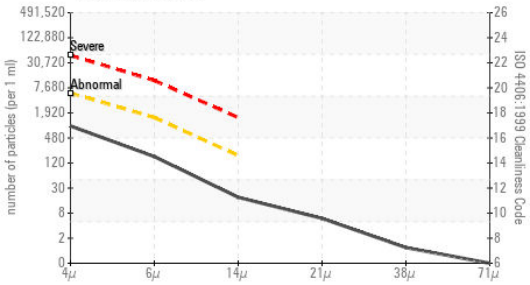


RPVOT

Remaining Life (RULER)



Particle Count



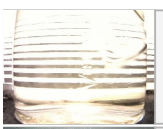
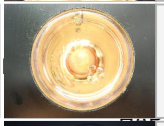
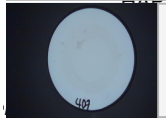
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**819**	---	---
Particles >6µm		ASTM D7647	>1300	**151**	---	---
Particles >14µm		ASTM D7647	>160	**16**	---	---
Particles >21µm		ASTM D7647	>40	**5**	---	---
Particles >38µm		ASTM D7647	>10	**1**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**17/14/11**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		**1.9**	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	**0.10**	---	---
Anti-Oxidant 1	%	ASTM D6971*	<25	**99**	---	---
Anti-Oxidant 2	%	ASTM D6971*	<25	**72**	---	---
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	**3**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.1	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.39	**45.7**	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	6.79	**6.8**	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	100	**102**	---	---
Separability	oil/h2o/em	ASTM D1401*	40/40/0	**41/39/0 (15)**	---	---
Air Release Time	min	ASTM D3427*	4	**6.80**	---	---
Foam Tendency	I/II/III	ASTM D892*	0	▲ **540/70/510**	---	---
Foam Stability	I/II/III	ASTM D892*	0	▲ **40/0/0**	---	---
ASTM Color	scalar	ASTM D1500*	0.5	**<0.5**	---	---
Rust Prevention	PASS/FAIL	ASTM D665*		**PASS**	---	---
Oxidation Test (RPVOT)	minutes	ASTM D2272*	2700	**4520**	---	---

SEDIMENT		method	limit/base	current	history1	history2
Pentane Insolubles	%	ASTM D893(m)*		**0.073**	---	---
Toluene Insolubles	%	ASTM D893(m)*		**0.019**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image
MPC				no image	no image

CALA
ISO 17025:2017 Accredited Laboratory

Laboratory
Sample No.
Lab Number
Unique Number
Test Package

To discuss this sample report, cc
Test denoted (*) outside scope o
Validity of results and interpretation are based on the sample and information as supplied.

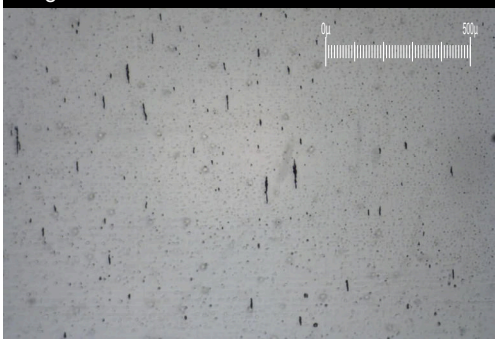
F:

FERROGRAPHY REPORT

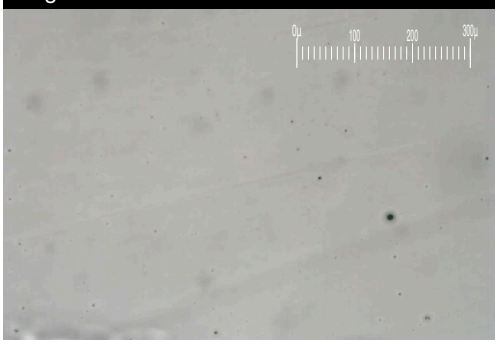
Area
[1846307]
Machine Id
UNIT #3 HPU
Component
Reference Hydraulic System
Fluid
PETRO CANADA TURBOFLO XL46 (--- QTS)

Magn: 200x Illum: BC

Magn: 50x Illum: RW



Magn: 100x Illum: RW

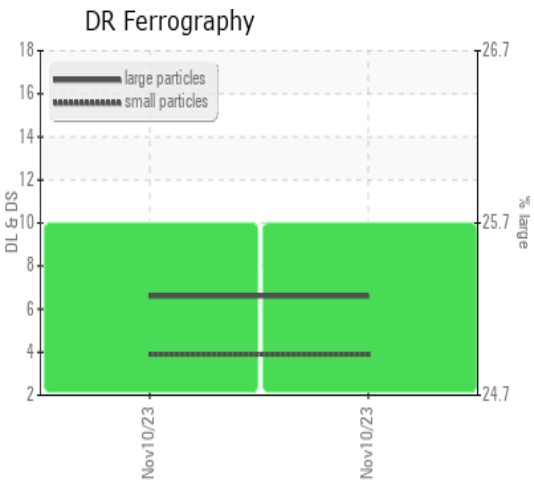


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**6.6**	---	---
Small Particles		DR-Ferr*		**3.9**	---	---
Total Particles		DR-Ferr*	>---	**10.5**	---	---
Large Particles Percentage	%	DR-Ferr*		**25.7**	---	---
Severity Index		DR-Ferr*		**18**	---	---

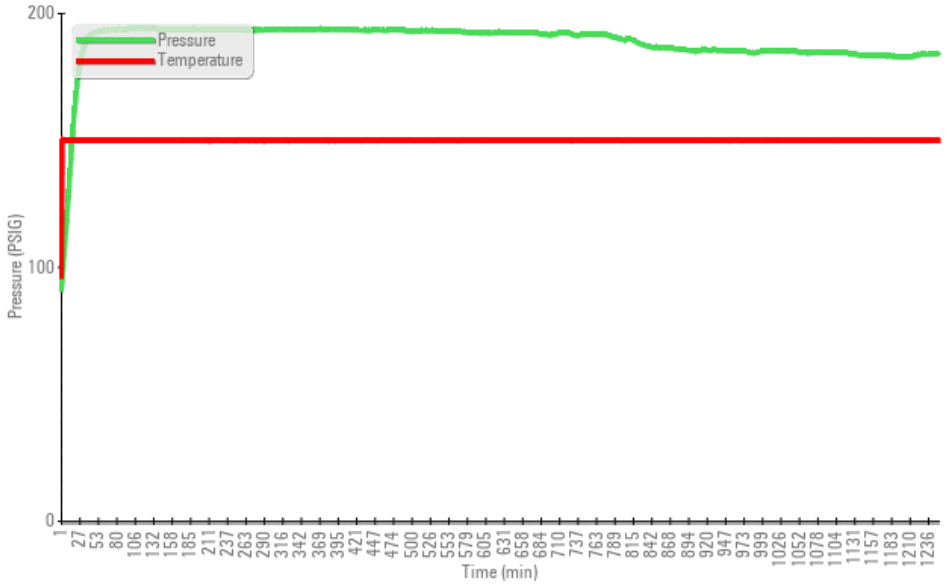
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**2**		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**1**		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**		

WEAR

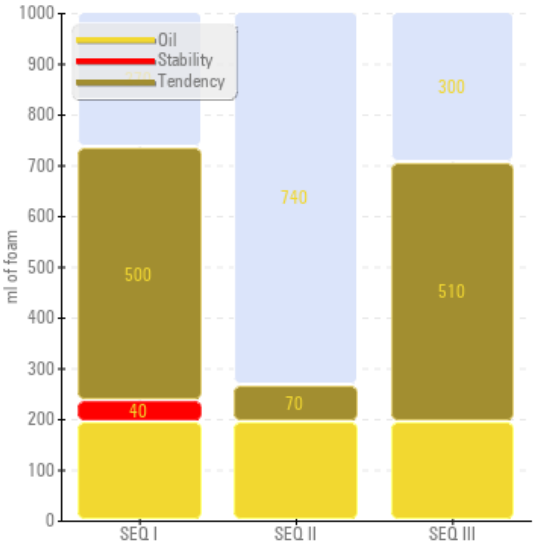
All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



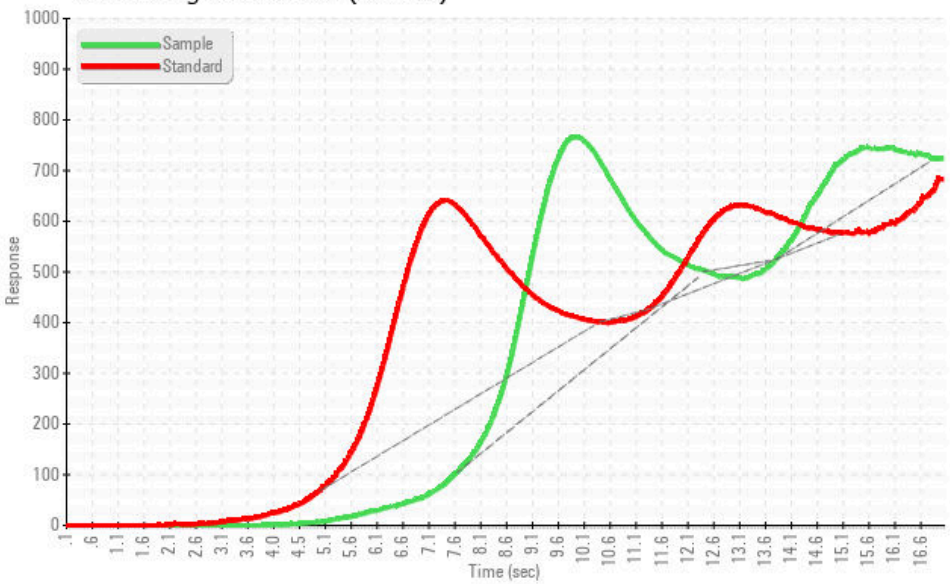
Rotating Pressure Vessel Oxidation Test



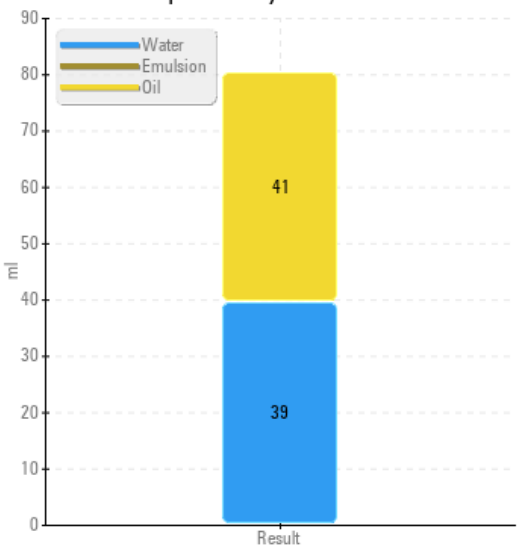
Foaming SEQ I/II/III



Remaining Useful Life (RULER)



Water Separability



MPC (Varnish Test)

Sample Color & Clarity