

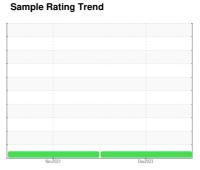
COOLANT REPORT

FREEDOM MOBILE [151950] Machine Id 79445792

Component

Coolant

NOT GIVEN (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is . Please confirm the coolant type and grade, and specify the brand of the coolant on your next sample.

Corrosion

All component wear rates are normal.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

The condition of the coolant is acceptable for the time in service.

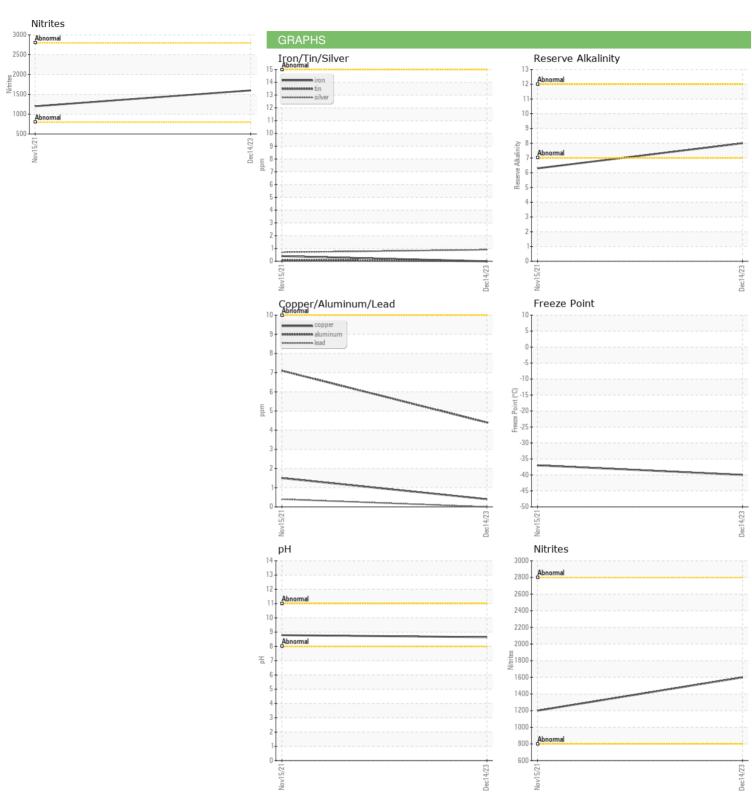
			Nov2021	Dec2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		CU0022386	CU0018536	
Sample Date		Client Info		14 Dec 2023	15 Nov 2021	
Machine Age	hrs	Client Info		211	180	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.070	1.067	
рН	Scale 0-14	ASTM D1287*		8.65	8.79	
Nitrites	ppm	Alcan Test Kit*		1600	1200	
Reserve Alkalinity	Scale 0-20	ASTM D1121*		8.0	6.3	
Percentage Glycol	%	ASTM D3321*		52.1	50.0	
Freezing Point	°C	ASTM D3321*		-40	-37	
Carboxylate						
CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		62	58	
Phosphorus	ppm	ASTM D5185(m)		1160	889	
Boron	ppm	ASTM D5185(m)		255	292	
Molybdenum	ppm	ASTM D5185(m)		445	512	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	0	<1	
Aluminum	ppm	ASTM D5185(m)	>10	4	7	
Copper	ppm	ASTM D5185(m)	>10	<1	2	
Lead	ppm	ASTM D5185(m)	>10	0	<1	
Tin	ppm	ASTM D5185(m)	>10	0	<1	
Silver	ppm	ASTM D5185(m)	>10	<1	<1	
Zinc	ppm	ASTM D5185(m)		0	1	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		1509	1105	
Potassium	ppm	ASTM D5185(m)		8146	2239	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	1	2	
Magnesium	ppm	ASTM D5185(m)	>40	<1	1	
Hardness	mg/L CaCO3	In-house*	<75	2		
VISUAL		method	limit/base	current	history1	history2
Coolant Color		Visual*		Blue	Blue	
Coolant Appearance		Visual*	Clear	Clear	Clear	
Color					CUm	no image

Bottom

no image



COOLANT REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5697603 Test Package : COOL

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION : CU0022386

: 02604518

Recieved Diagnosed

Diagnostician : Wes Davis

: 20 Dec 2023 7175 PACIFIC CIRCLE : 20 Dec 2023

CA L5T 2A5 Contact: Elisia Johnson elisia.johnson@cummins.com T: (905)795-0050

MISSISSAUGA, ON

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)795-9252 Contact/Location: Elisia Johnson - CUMMISGEN