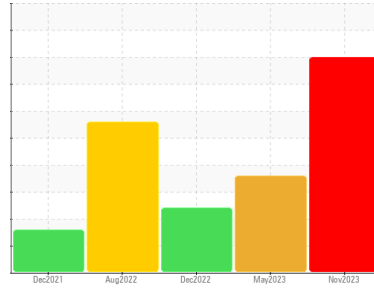


PROBLEM SUMMARY

Sample Rating Trend



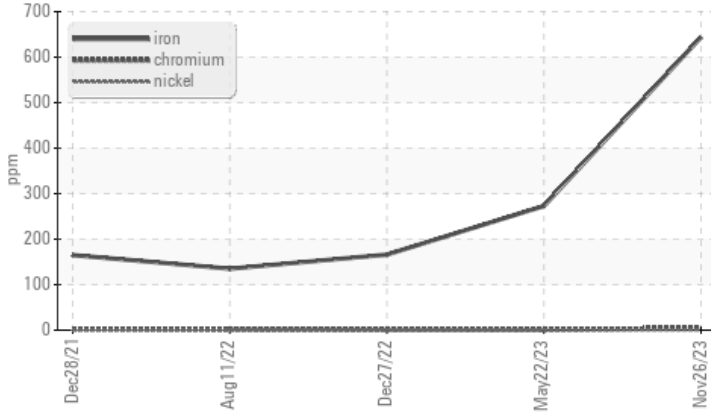
WEAR



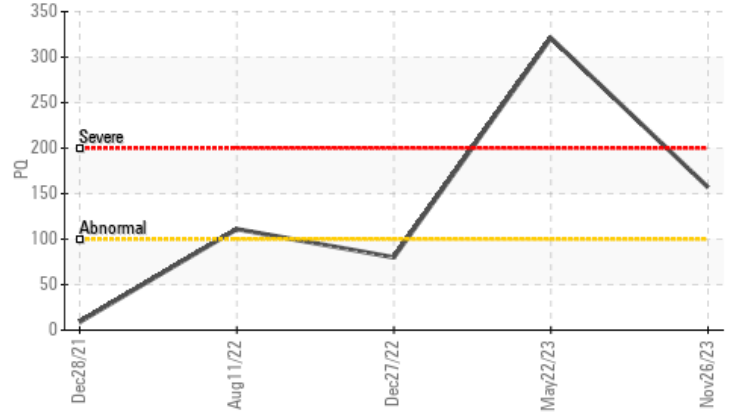
Machine Id
TIMM #1 PLUNGER 2
Component
Gearbox
Fluid
SHELL OMALA S2 G 68 (--- GAL)

COMPONENT CONDITION SUMMARY

Ferrous Alloys



PQ



RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D8184*	SEVERE	ABNORMAL	ABNORMAL
PQ		▲ 157	▲ 321	80
Iron	ppm ASTM D5185(m) >200	● 644	▲ 273	166

Customer Id: TOYCAM
Sample No.: CB0031422
Lab Number: 02604757
Test Package: IND 3



To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

22 May 2023 Diag: Kevin Marson



The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. PQ levels are abnormal. Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



27 Dec 2022 Diag: Kevin Marson



The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Wear particle analysis indicates that the ferrous rolling particles are marginal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



11 Aug 2022 Diag: Kevin Marson

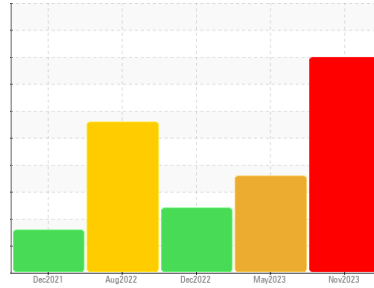


We advise that you check for visible metal particles in the oil. The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Wear particle analysis indicates that the ferrous rolling particles are abnormal. Large Particles Percentage and severity index, severity index and large particles levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Moderate concentration of visible metal present. Gear wear is indicated. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
TIMM #1 PLUNGER 2
 Component
Gearbox
 Fluid
SHELL OMALA S2 G 68 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Iron ppm levels are severe. PQ levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			CB0031422	CB0031107	CB0031047
Sample Date	Client Info			26 Nov 2023	22 May 2023	27 Dec 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				SEVERE	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ	ASTM D8184*			▲ 157	▲ 321	80
Iron	ppm	ASTM D5185(m)	>200	● 644	▲ 273	166
Chromium	ppm	ASTM D5185(m)	>15	5	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>100	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>200	2	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

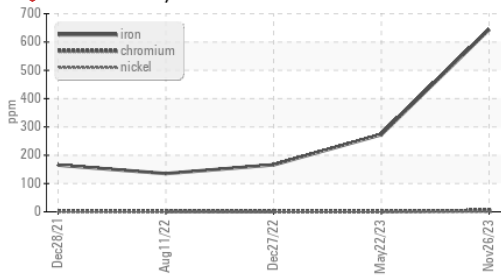
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0.0	0	0	2
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		2	1	<1
Magnesium	ppm	ASTM D5185(m)	0	0	<1	<1
Calcium	ppm	ASTM D5185(m)	0.0	<1	0	0
Phosphorus	ppm	ASTM D5185(m)	290	161	275	282
Zinc	ppm	ASTM D5185(m)	3.8	14	15	27
Sulfur	ppm	ASTM D5185(m)	8167	8054	7634	7977
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	2	2
Sodium	ppm	ASTM D5185(m)		0	<1	2
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0

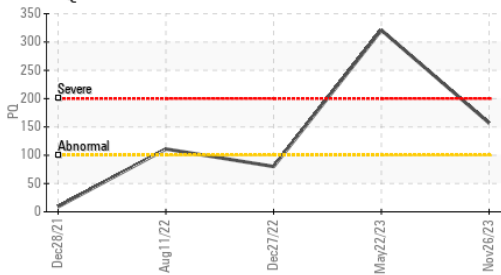
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.39	0.33	0.27

OIL ANALYSIS REPORT

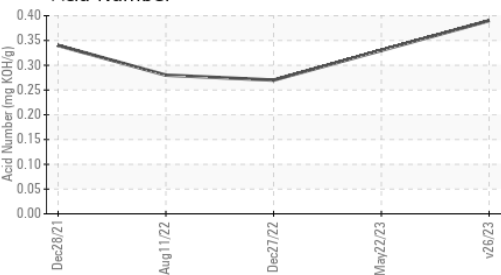
Ferrous Alloys



PQ



Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	69.0	66.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

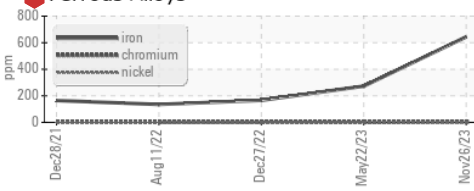
Bottom

PrtFilter

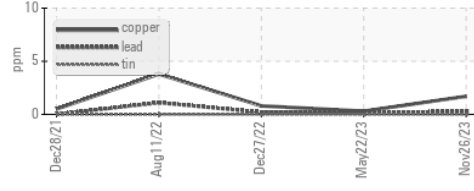
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GRAPHS

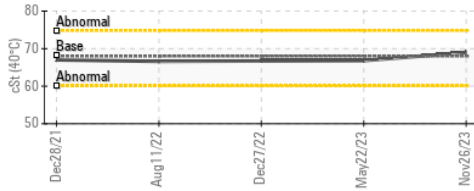
Ferrous Alloys



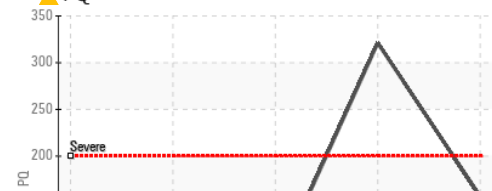
Non-ferrous Metals



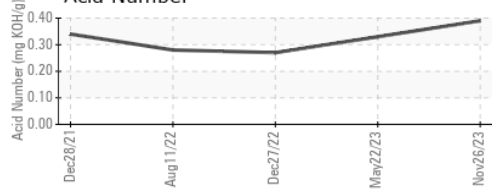
Viscosity @ 40°C



PQ



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CB0031422 **Received** : 21 Dec 2023
Lab Number : 02604757 **Diagnosed** : 03 Jan 2024
Unique Number : 5697842 **Diagnostician** : Kevin Marson
Test Package : IND 3 (Additional Tests: TAN Man)

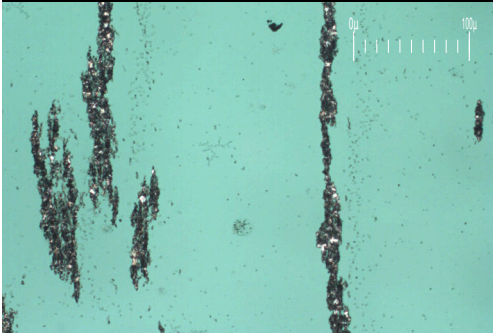
TOYOTA MOTOR MANUFACT.
 1055 FOUNTAIN STREET N.
 CAMBRIDGE, ON
 CA N3H 5K2
 Contact: mike clappison
 mike.clappison@toyota.com
 T: (519)212-5023
 F: (519)653-9638

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

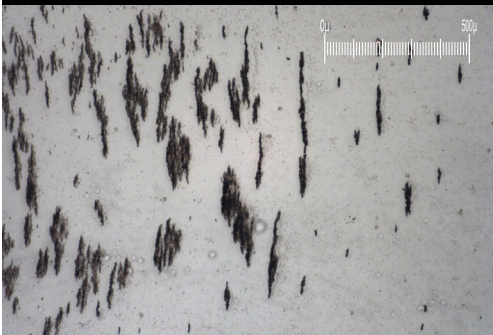
FERROGRAPHY REPORT

Machine Id
TIMM #1 PLUNGER 2
Component
Gearbox
Fluid
SHELL OMALA S2 G 68 (--- GAL)

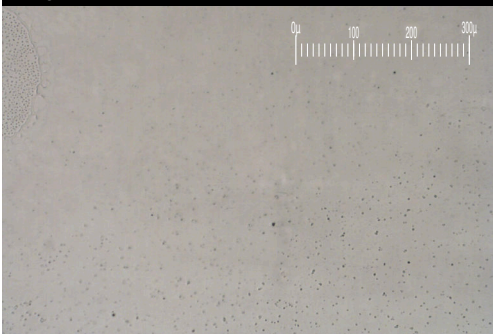
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

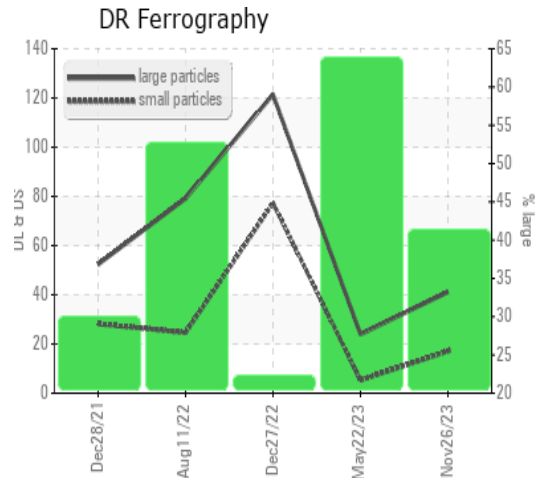


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		41.2	24.0	121.4
Small Particles		DR-Ferr*		17.1	5.3	77.3
Total Particles		DR-Ferr*	>---	58.3	29.3	198.7
Large Particles Percentage	%	DR-Ferr*		41.3	63.8	22.2
Severity Index		DR-Ferr*		993	449	5354

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		3	8	0
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	3	4
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		1	1	
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	1

WEAR

Iron ppm levels are severe. PQ levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring. The ferrography results are normal indicating no abnormal wear in the system.



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