

OIL ANALYSIS REPORT

Windmill Plastics - W02200 A2312103

Component **Hydraulic System** AW HYDRAULIC OIL ISO 46 (--- GAL)

A Recommendation

This is a baseline read-out on the submitted sample.

Wear

Copper and iron ppm levels are noted.

Contamination {not applicable}

Fluid Condition

Acid Number (AN) is notably high.

SAMPLE INFORMATION method limit/base current history1 history2 Batch # Client Info Production Sample From Client Info Machine Production Stage Client Info 12/21/023 Sample Date Client Info 12/21/023 Sample Number Client Info 21 Dec 2023 Machine Age hrs Client Info 0 Oil Changed Client Info 0 Sample Status ATTENTION WEAR METALS method Imit/base current history1 history2 Iron ppm ASTM 05150m >20 <1 Machine pm ASTM 05150m >20 1 Iron ppm ASTM 05150m >20 1			_				
Batch # Client Info 2023 12 0100 Department Client Info Production Sample From Client Info Final Sample Number Client Info 12/21/2023 Sample Number Client Info 12/21/2023 Sample Number Client Info 0 Sample Number Client Info 0 Oil Age hrs Client Info 0 Oil Age hrs Client Info N/A Sample Status Teinton N/A Kromolum ppm ASIM 05186m >20 41 Kromolum ppm ASIM 05186m >20 1 Nokel ppm ASIM 05186m >20 1 Nokel ppm					Dec2023		
Department Cilient Info Production Sample From Cilent Info Machine Sample From Cilent Info Final Sample Number Cilent Info 12/21/2023 Sample Number Cilent Info 12/12/2023 Sample Date Cilent Info 0 Oil Age hrs Cilent Info 0 Oil Age hrs Cilent Info 0 Sample Status Cilent Info 0 WEAR METALS method Imit/base current history1 history2 Iron ppm ASTM 05185(m) >20 <1 Silver ppm ASTM 05185(m) >20 7 Aluminum ppm ASTM 05185(m) >20 7 </th <th>SAMPLE INFORM</th> <th>MATION</th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Department Client Info Production Sample From Client Info Final Sample Number Client Info 12/21/2023 Sample Number Client Info 12/21/2023 Sample Date Client Info 0 Oil Age hrs Client Info 0 Oil Changed Client Info 0 Oil Age hrs Client Info 0 Sample Status Client Info 0 WEAR METALS method limit/base current history1 Trainum pm ASTIN 05185(m >-20 <1	Batch #		Client Info		2023 12 0100		
Sample From Client Info Machine Production Stage Client Info Final Sent to WC Client Info 12/21/2023 Sample Number Client Info 21 Dec 2023 Sample Number Client Info 0 Oil Age hrs Client Info 0 Oil Changed Client Info N/A Sample Status method Imit/base current history1 history2 Iron ppm ASTM D5185(m) >20 <1			Client Info		Production		
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Machine Age hrs Client Info 0 Oil Age hrs Client Info 0 Oil Changed Client Info N/A Sample Status ATTENTION WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >20 44 Chromium ppm ASTM D5185(m) >20 <1	Sample Number		Client Info		E30001027		
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Nickel ppm ASTM D5185(m) >20 <1 Titanium ppm ASTM D5185(m) 0 Silver ppm ASTM D5185(m) 0 Aluminum ppm ASTM D5185(m) >20 1 Lead ppm ASTM D5185(m) >20 40 Copper ppm ASTM D5185(m) >20 <1	-				<1		
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Silver ppm ASTM D5185(m) 0 Aluminum ppm ASTM D5185(m) >20 1 Aluminum ppm ASTM D5185(m) >20 7 Copper ppm ASTM D5185(m) >20 40 Tin ppm ASTM D5185(m) >20 <1	Titanium		. ,		0		
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Lead ppm ASTM D5185(m) >20 7 Copper ppm ASTM D5185(m) >20 40 Tin ppm ASTM D5185(m) >20 <1	Aluminum		ASTM D5185(m)	>20	1		
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Tin ppm ASTM D5185(m) >20 <1 Antimony ppm ASTM D5185(m) 0 Vanadium ppm ASTM D5185(m) 0 Beryllium ppm ASTM D5185(m) 0 Cadmium ppm ASTM D5185(m) 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 <1	Copper		ASTM D5185(m)	>20	40		
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ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 <1	Beryllium	ppm	ASTM D5185(m)		0		
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Barium ppm ASTM D5185(m) 5 0 Molybdenum ppm ASTM D5185(m) 5 0 Manganese ppm ASTM D5185(m) 5 0 Magnesium ppm ASTM D5185(m) 25 42 Calcium ppm ASTM D5185(m) 200 37 Calcium ppm ASTM D5185(m) 300 478 Phosphorus ppm ASTM D5185(m) 370 397 Sulfur ppm ASTM D5185(m) 2500 2104 Lithium ppm ASTM D5185(m) 2 Solicon ppm ASTM D5185(m) >15 2 Sodium ppm ASTM D5185(m) >15 2 Sodium ppm	ADDITIVES		method	limit/base	current	history1	history2
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Magnesium ppm ASTM D5185(m) 25 42 Calcium ppm ASTM D5185(m) 200 37 Phosphorus ppm ASTM D5185(m) 300 478 Zinc ppm ASTM D5185(m) 370 397 Sulfur ppm ASTM D5185(m) 2500 2104 Lithium ppm ASTM D5185(m) 2500 2104 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 2 Sodium ppm ASTM D5185(m) >20 1 Potassium ppm ASTM D5185(m) >20 1 Water % ASTM D6304* >0.05 0.002	Molybdenum	ppm	ASTM D5185(m)	5	0		
Calcium ppm ASTM D5185(m) 200 37 Phosphorus ppm ASTM D5185(m) 300 478 Zinc ppm ASTM D5185(m) 370 397 Sulfur ppm ASTM D5185(m) 2500 2104 Lithium ppm ASTM D5185(m) 2500 2104 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 2 Sodium ppm ASTM D5185(m) >20 1 Potassium ppm ASTM D5185(m) >20 1 Water % ASTM D6304* >0.05 0.002	Manganese	ppm	ASTM D5185(m)		<1		
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Water % ASTM D6304* >0.05 0.002	Sodium		ASTM D5185(m)		4		
	Potassium	ppm	ASTM D5185(m)	>20	1		
ppm Water ppm ASTM D6304* >500 21	Water	%	ASTM D6304*	>0.05	0.002		
	ppm Water	ppm	ASTM D6304*	>500	21		

Sample Rating Trend

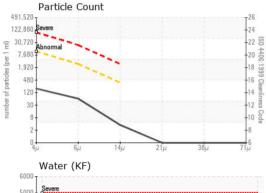




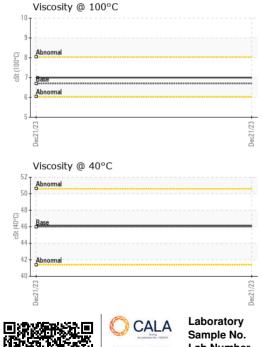
OIL ANALYSIS REPORT

🔺 Acid Number









Particles >6µmAParticles >14µmAParticles >14µmAParticles >21µmAParticles >38µmAParticles >38µmAParticles >71µmAOil CleanlinessISFLUID DEGRADATIONAAcid Number (AN)mg KOH/gAcid Number (AN)mg KOH/gVISUALVVellow MetalscalarVisitscalarSiltscalarSand/DirtscalarAppearancescalarVisitied Waterscalar	STM D7647 STM D974* STM D974*	>10000 >2500 (>320 >80 (20) >4 (20)18/15 (10005 (10005 (NONE ()) (166 55 3 0 0 0 0 15/13/9 current 4.21 current NONE NONE NONE NONE	() () () () () history1 () 	 history2 history2
Particles >14µmAParticles >21µmAParticles >38µmAParticles >71µmAOil CleanlinessISFLUID DEGRADATIONAAcid Number (AN)mg KOH/gAcid Number (AN)mg KOH/gVISUALVISUALVellow MetalscalarYellow MetalscalarSiltscalarSiltscalarVorecipitatescalarSiltscalarVappearancescalarVisual<	STM D7647 STM D7647 STM D7647 SO 4406 (c) method STM D974* Method /isual* /isual* /isual* /isual* /isual* /isual*	>320 >80 >20 >4 20/18/15 imit/base 0.57 imit/base NONE NONE NONE NONE NONE NONE	3 0 0 0 15/13/9 current 4.21 4.21 current NONE NONE NONE NONE	history1 history1	 history2 history2
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AppearancescalarVOdorscalarVEmulsified WaterscalarV	/isual*	NONE	-		
OdorscalarVEmulsified WaterscalarV			NONE		
Emulsified Water scalar V		NORML	NORML		
	/isual*	NORML	NORML		
Free Water scalar V	/isual*	>0.05	NEG		
	/isual*		NEG		
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc@40°C cSt AS	STM D7279(m)	46	46.1		
Visc@100°C cSt AS	STM D7279(m)	6.7	7		
Viscosity Index (VI) Scale A	STM D2270*	97	108		
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom			() () () () () () () () () () () () () (no image	no image

Environmental 360 Solutions Ltd. : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Sample No. : E30001027 Recieved : 22 Dec 2023 640 Victoria Street Lab Number : 02605021 Diagnosed : 03 Jan 2024 Cobourg, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5698106 Diagnostician : Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI) Contact: Tatiana Sorkina To discuss this sample report, contact Customer Service at 1-905-372-2251. tsorkina@e360s.ca T: (800)263-3939 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950