

GREASE ANALYSIS

SLAB CASTER Machine Id STL201 TURRET BRG SOUTH SIDE

Component

Grease

SHELL GADUS S5 V460 1.5 (--- GAL)

Sample Rating Trend Jan2022 Dec2023



DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the grease. We recommend that you re-grease the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

PQ levels are abnormal. Iron ppm levels are abnormal. Moderate concentration of visible metal present. The high ferrous density (PQ) index indicates that abnormal wear is occurring. Abnormal wear is indicated.

Grease Condition

Grease consistency has changed by 1-1/2 NLGI grades from NLGI 1.5 to 3. The grease is no longer serviceable as a result of the abnormal and/or severe wear.

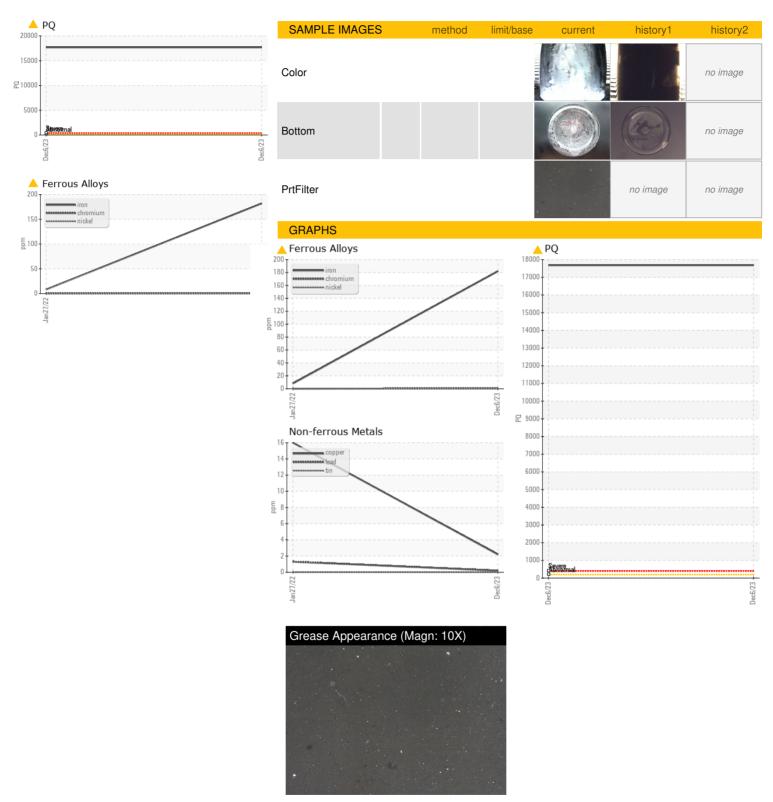
Contaminants

There is no indication of any contamination in the grease.

		L	Jan2022	Dec2023		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0885748	WC	
Sample Date		Client Info		06 Dec 2023	27 Jan 2022	
Machine Age	hrs	Client Info		0	0	
Grease Age	hrs	Client Info		0	0	
Grease Serviced		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>200	17680		
Iron	ppm	ASTM D5185(m)	>250	182	8	
Chromium	ppm	ASTM D5185(m)	>10	<1	0	
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	
Cadmium	ppm	ASTM D5185(m)		0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	<1	
Lead	ppm	ASTM D5185(m)	>25	<1	1	
Copper	ppm	ASTM D5185(m)	>75	2	16	
Tin	ppm	ASTM D5185(m)	>5	0	0	
Silver	ppm	ASTM D5185(m)	>5	<1	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	220	141	<1	
Magnesium	ppm	ASTM D5185(m)	0	3	82	
Manganese	ppm	ASTM D5185(m)	0	2	<1	
Molybdenum	ppm	ASTM D5185(m)	0	0	38	
Phosphorus	ppm	ASTM D5185(m)	150	109	6	
Zinc	ppm	ASTM D5185(m)	100	109	4	
Antimony	ppm	ASTM D5185(m)	2	<1	34	
THICKENER/SO	AP	method	limit/base	current	history1	history2
Aluminum	ppm	ASTM D5185(m)	0	1	193	
Barium	ppm	ASTM D5185(m)	0	0	0	
Calcium	ppm	ASTM D5185(m)	100	104	59	
Sodium	ppm	ASTM D5185(m)	5	10	6	
Lithium	ppm	ASTM D5185(m)	475	401	<1	
Sulfur	ppm	ASTM D5185(m)	750	588	406	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>150	2	3	
				150	2	
Potassium	ppm	ASTM D5185(m)		150	2	
Potassium GREASE CONDI		ASTM D5185(m) method	limit/base	current	history1	history2
			limit/base White			
		method		current	history1	history2



GREASE ANALYSIS





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5698227 **Test Package**: GRS 1 (Additional Tests: BottomAnalysis)

: WC0885748 : 02605142

Recieved Diagnosed

: 22 Dec 2023 : 02 Jan 2024 Diagnostician : Bill Quesnel

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 ALGOMA STEEL INC. - STORES DEPT. 301 WALLACE TERRACE SAULT STE MARIE, ON **CA P6C 1K8**

> Contact: Algoma Reliability algomareliability@algoma.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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