

# **OIL ANALYSIS REPORT**

## Sample Rating Trend







# Area KI Mach 20 Comp Dies Fluid TES

KDAC Machine Id 200300 Component

Diesel Engine

**TEST OIL GOLD 4 (40 LTR)** 

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

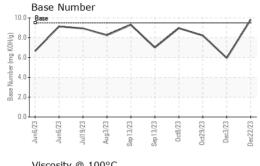
### **Fluid Condition**

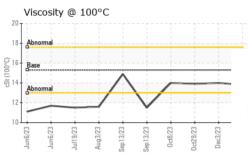
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

LIK)		Jun2023 Jun2	023 Jul2023 Aug2023 Sep2	023 Sep2023 Oct2023 Oct2023 Dec2	023 Dec2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0888926	WC0864693	WC0864677
Sample Date		Client Info		22 Dec 2023	03 Dec 2023	29 Oct 2023
Machine Age	kms	Client Info		245864	236707	218325
Oil Age	kms	Client Info		60118	50961	32579
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	V	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>120	34	28	23
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	3	3	2
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>3	<1	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	12	9	8
Lead	ppm	ASTM D5185(m)	>40	2	1	<1
Copper	ppm	ASTM D5185(m)	>330	35	21	13
Tin	ppm	ASTM D5185(m)	>15	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	1	<1	<1	1
Barium	ppm	ASTM D5185(m)	0	0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	60	61	59	70
Manganese	ppm	ASTM D5185(m)	0	<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	950	965	932	1132
Calcium	ppm	ASTM D5185(m)	980	1084	1034	1220
Phosphorus	ppm	ASTM D5185(m)	1100	902	893	1126
Zinc	ppm	ASTM D5185(m)	1150	1184	1149	1372
Sulfur	ppm	ASTM D5185(m)	2600	2439	2311	2841
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	5	4	5
Sodium	ppm	ASTM D5185(m)		2	2	3
Potassium	ppm	ASTM D5185(m)	>20	12	9	10
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>4	0.9	0.9	0.6
Nitration	Abs/cm	ASTM D7624*	>20	9.9	10.1	8.4
Nitration(Diff)	Abs/cm	ASTM D7624*		1.6		
Sulfation	Abs/.1mm	ASTM D7415*	>30	21.3	21.8	20.1
Sulfation(Diff)	Abs/cm	ASTM D7415*		4.9		



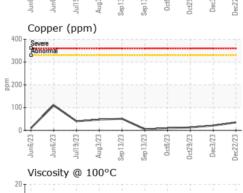
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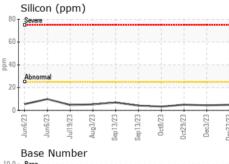


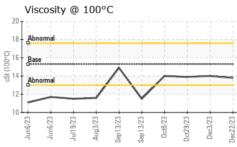


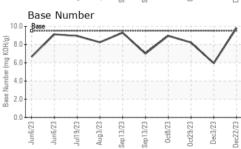
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	15.5	16.7	15.4
Oxidation(Diff)	Abs/cm	ASTM D7414*		10.7		
Base Number (BN)	mg KOH/g	ASTM D2896*	9.5	9.81	5.95	8.22
VISUAL		method	limit/base	current	history1	history2
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	15.3	13.8	14.0	13.9
GRAPHS						
Iron (ppm)				Lead (ppm)		

Severe	80 - Severe	
Abnomal	60 Abnormal	
Jun6/23	20	23
Jun6/23 Jul19/23 Jul19/23 Sep 13/23	Sep13/23 Oct29/23 Oct29/23 Dec27/23 Unn6/23 Chrominm (ppm) Auti9/23 Sep13/23	Sep13/23
Severe	50 T 40 Severe	
Abnormal	30 - Abnormal	
$\wedge \wedge$	10	
23 + 23 + 23 + 23 + 23 + 23 + 23 + 23 +	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	23











CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number Unique Number : 5698289

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0888926

: 02605204

Recieved Diagnosed

: 27 Dec 2023 : 28 Dec 2023

Diagnostician : Kevin Marson Test Package : MOB 2 ( Additional Tests: FT-IR(Diff) )

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

**WFR Technical Services** 

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Contact: William Ridley wfr.technical.services@gmail.com

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