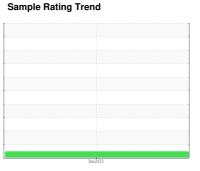


OIL ANALYSIS REPORT



NORMAL



HITACHI 550 677

Component

Hydraulic System

HITACHI HYDRAULIC SUPER EX 46HN (---

Recommendation

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component(unconfirmed).

Fluid Condition

The condition of the oil is acceptable for the time in service.

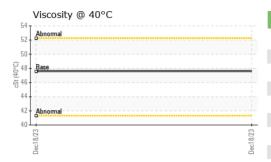
| GAL) | | | | Dec2023 | | |
|---------------|--------|---------------|------------|-------------|----------|----------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0803113 | | |
| Sample Date | | Client Info | | 18 Dec 2023 | | |
| Machine Age | hrs | Client Info | | 5975 | | |
| Oil Age | hrs | Client Info | | 100 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | NORMAL | | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >20 | 2 | | |
| Chromium | ppm | ASTM D5185(m) | >10 | 0 | | |
| Nickel | ppm | ASTM D5185(m) | >10 | <1 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >10 | 2 | | |
| Lead | ppm | ASTM D5185(m) | >10 | 0 | | |
| Copper | ppm | ASTM D5185(m) | >75 | 1 | | |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | | 0 | | |
| Barium | ppm | ASTM D5185(m) | | 0 | | |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | 0 | | |
| Magnesium | ppm | ASTM D5185(m) | | 2 | | |
| Calcium | ppm | ASTM D5185(m) | | 14 | | |
| Phosphorus | ppm | ASTM D5185(m) | 510 | 600 | | |
| Zinc | ppm | ASTM D5185(m) | | 53 | | |
| Sulfur | ppm | ASTM D5185(m) | | 247 | | |
| Lithium | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINANTS | 5 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >20 | 3 | | |
| Sodium | ppm | ASTM D5185(m) | | 0 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | | |



OIL ANALYSIS REPORT

cSt

ASTM D7279(m) 47.54



| VISUAL | | method | limit/base | current | history1 | history2 |
|-------------------------|--------|---------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| Precipitate | scalar | Visual* | NONE | NONE | | |
| Silt | scalar | Visual* | NONE | NONE | | |
| Debris | scalar | Visual* | NONE | NONE | | |
| Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| Appearance | scalar | Visual* | NORML | NORML | | |
| Odor | scalar | Visual* | NORML | NORML | | |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | | |
| Free Water | scalar | Visual* | | NEG | | |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

47.6

| GRAPHS | |
|----------------------|---|
| Iron (ppm) | Lead (ppm) |
| 40 - Severe | 30 Severe |
| E 20 Abnormal | e dhomal |
| 23 | 0 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 |
| Dec18/23 | Dec18/23 |
| Aluminum (ppm) | Chromium (ppm) |
| 30 Severe | 30 Severe |
| E 20 Abnormal | E 20 Abnormal |
| 3 | |
| Dec18/23 | Dec18/23 |
| Copper (ppm) | Silicon (ppm) |
| 300 7 | 60 Severe |
| 200 - Severe Abnomal | Abnormal |
| 0 | 0 |
| Dec18/23 | Dec18/23 |
| Viscosity @ 40°C | Additives |
| 55 T Abnormal | 1000 calcium |
| Base Ahonomal | E 500 - Prosphorus |
| 40 | |
| Dec18/23 | Dec18/23 |
| ā | ã |



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5698400 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0803113 : 02605315

Visc @ 40°C

Recieved Diagnosed

: 27 Dec 2023 : 27 Dec 2023

Diagnostician : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

A L BLAIR CONSTRUCTION

7 LABROSSE STREET MOOSE CREEK, ON CA K0C 1W0 Contact: Justin Blair

justin@alblairconstruction.com

T: (613)538-2271 F: (613)538-2786