



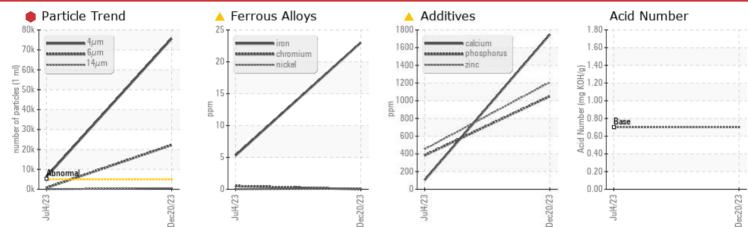
ISO



Area **RONI** Machine Id **100-004** Component **Hydraulic System** Fluid

PETRO CANADA HYDREX AW 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. The fluid was specified as PETRO CANADA HYDREX AW 46, however, a fluid match indicates that this fluid is SAE 10W Diesel Engine Oil. Please confirm the oil type and grade on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status		SEVERE	ATTENTION	
Particles >4µm	ASTM D7647	>5000 • 7560	5 A 6255	
Particles >6µm	ASTM D7647	>1300 🛑 22193	3 717	
Particles >14µm	ASTM D7647	>160 🔺 558	23	
Oil Cleanliness	ISO 4406 (c)	>19/17/14 🏓 23/22	/16 🔺 20/17/12	

Customer Id: RONVAU Sample No.: WC0888422 Lab Number: 02605328 Test Package: MOBCE



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To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Resample			?	Resample in 30-45 days to monitor this situation.				
Alert			?	The fluid was specified as PETRO CANADA HYDREX AW 46, however, a fluid match indicates that this fluid is SAE 10W Diesel Engine Oil. Please confirm the oil type and grade on your next sample.				
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.				
Check Seals			?	Check seals and/or filters for points of contaminant entry.				

HISTORICAL DIAGNOSIS

04 Jul 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Component Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

100-004

Area **RONI**

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. The fluid was specified as PETRO CANADA HYDREX AW 46, however, a fluid match indicates that this fluid is SAE 10W Diesel Engine Oil. Please confirm the oil type and grade on your next sample.

🔺 Wear

Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

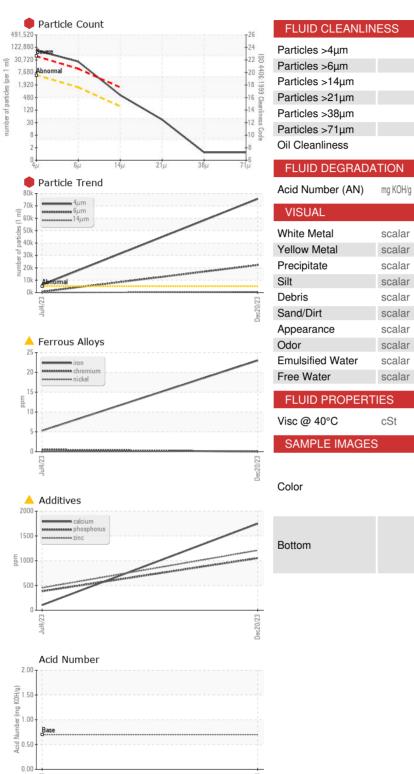
Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

			0012023	0662023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0888422	LH0270804	
Sample Date		Client Info		20 Dec 2023	04 Jul 2023	
Machine Age	hrs	Client Info		0	2897	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				SEVERE	ATTENTION	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	2 3	5	
Chromium	ppm	ASTM D5185(m)	>10	0	<1	
Nickel	ppm	ASTM D5185(m)	>10	<1	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>10	2	1	
Lead	ppm	ASTM D5185(m)	>10	1	<1	
Copper	ppm	ASTM D5185(m)	>75	9	8	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	
Barium	ppm	ASTM D5185(m)	0	<1	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	<1	0	
Magnesium	ppm	ASTM D5185(m)	0	482	3	
Calcium	ppm	ASTM D5185(m)		1749	104	
Phosphorus	ppm	ASTM D5185(m)	330	1051	383	
Zinc	ppm	ASTM D5185(m)	430	1208	452	
Sulfur	ppm	ASTM D5185(m)	760	▲ 3346	900	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	3	3	
Sodium	ppm	ASTM D5185(m)		1	<1	
Potassium	ppm	ASTM D5185(m)	>20	1	<1	



OIL ANALYSIS REPORT



	т26	FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
	-24	Particles >4µm		ASTM D7647	>5000	• 75605	▲ 6255	
	-22 8	Particles >6µm		ASTM D7647	>1300	22193	717	
	18 19	Particles >14µm		ASTM D7647	>160	558	23	
	-22 180 -20 0406:1999 Cleanlines -16 1999 Cleanlines -14 112 12	Particles >21µm		ASTM D7647	>40	37	8	
	-14 8	Particles >38µm		ASTM D7647	>10	1	1	
	-12 8 -10 8	Particles >71µm		ASTM D7647	>3	1	0	
		Oil Cleanliness		ISO 4406 (c)	>19/17/14	• 23/22/16	▲ 20/17/12	
21µ	38µ 71µ	FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
	_	Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	1.71		
		VISUAL		method	limit/base	current	history1	history2
		White Metal	scalar	Visual*	NONE	NONE	NONE	
		Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	and and a state of a s	Precipitate	scalar	Visual*	NONE	NONE	NONE	
La Calculation and a data	*****	Silt	scalar	Visual*	NONE	NONE	NONE	
	23	Debris	scalar	Visual*	NONE	NONE	NONE	
	Dec20/23	Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	
		Appearance	scalar	Visual*	NORML	NORML	NORML	
		Odor	scalar	Visual*	NORML	NORML	NORML	
	_	Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
_		Free Water	scalar	Visual*		NEG	NEG	
		FLUID PROPER	TIES	method	limit/base	current	history1	history2
		Visc @ 40°C	cSt	ASTM D7279(m)	46.4	42.5	44.2	
		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
	Dec20/23	Color						no image
		Bottom						no image
	Dec20/23							
CALA Internet and Topological	Laboratory Sample No. Lab Number Unique Number	: 02605328	175 Apple Recieved Diagnose Diagnose	i : 27 l ed : 28 l	ington, ON Dec 2023 Dec 2023 in Marson	L7L 5H9 RONI	100 MAC	CAVATING LTD INTOSH BLVI /AUGHAN, ON CA L4K 4P3
ooratory	Test Package	: MOBCE (Additiona	Tester D	()			Contoot	: Service Tean

Report Id: RONVAU [WCAMIS] 02605328 (Generated: 12/28/2023 10:59:10) Rev: 1

Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Service Team - RONVAU Page 4 of 4

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