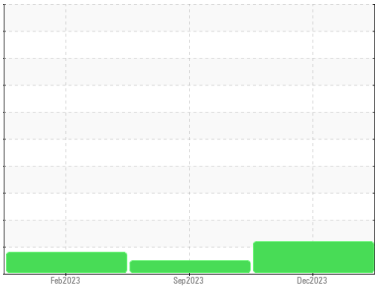
OIL ANALYSIS REPORT

Area
RONI
Machine Id
453
Component
Hydraulic System
Fluid
PETRO CANADA 10W (--- GAL)

Sample Rating Trend



ISO

DIAGNOSIS

▲ Recommendation
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

▲ Contamination
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0888428**	LH0275398	LH0228974
Sample Date		Client Info		**20 Dec 2023**	02 Sep 2023	03 Feb 2023
Machine Age	hrs	Client Info		**0**	2565	2000
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ATTENTION**	NORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**4**	4	5
Chromium	ppm	ASTM D5185(m)	>10	**0**	<1	0
Nickel	ppm	ASTM D5185(m)	>10	**<1**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	<1
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>10	**2**	1	2
Lead	ppm	ASTM D5185(m)	>10	**1**	1	1
Copper	ppm	ASTM D5185(m)	>75	**2**	2	3
Tin	ppm	ASTM D5185(m)	>10	**0**	0	<1
Antimony	ppm	ASTM D5185(m)		**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

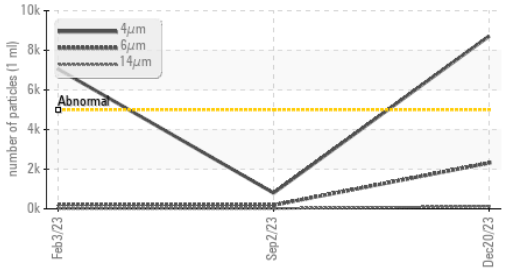
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**1**	2	2
Manganese	ppm	ASTM D5185(m)		**0**	0	<1
Magnesium	ppm	ASTM D5185(m)		**442**	396	137
Calcium	ppm	ASTM D5185(m)		**598**	549	341
Phosphorus	ppm	ASTM D5185(m)		**882**	943	798
Zinc	ppm	ASTM D5185(m)		**1045**	1050	935
Sulfur	ppm	ASTM D5185(m)		**2240**	2113	1822
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**6**	5	5
Sodium	ppm	ASTM D5185(m)		**1**	1	2
Potassium	ppm	ASTM D5185(m)	>20	**2**	<1	<1

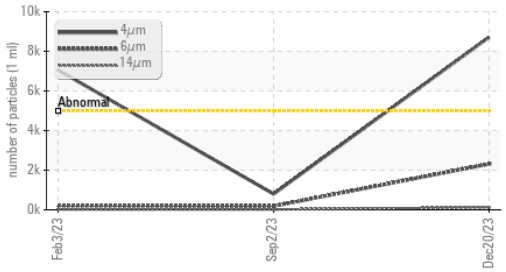
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **8716**	799	▲ 7056
Particles >6µm		ASTM D7647	>1300	▲ **2315**	186	209
Particles >14µm		ASTM D7647	>160	**120**	17	16
Particles >21µm		ASTM D7647	>40	**26**	4	6
Particles >38µm		ASTM D7647	>10	**2**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/18/14**	17/15/11	▲ 20/15/11

OIL ANALYSIS REPORT

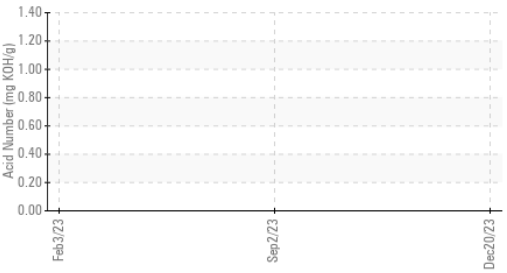
Particle Trend



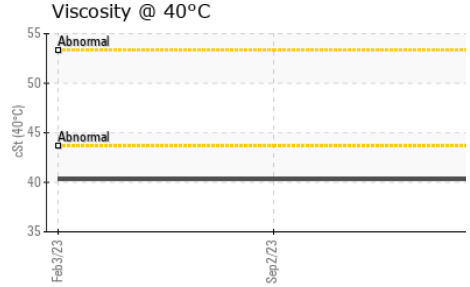
Particle Trend



Acid Number



Viscosity @ 40°C

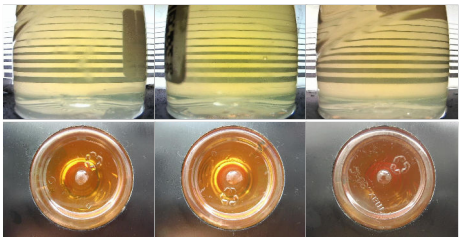


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**1.28**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

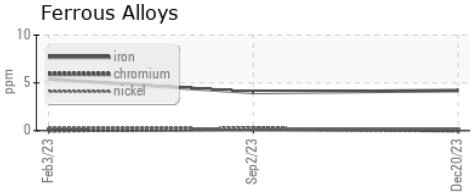
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		**40.3**	40.3	40.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

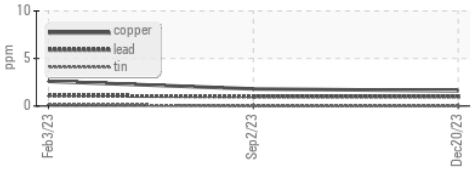


GRAPHS

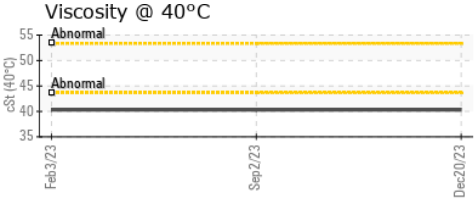
Ferrous Alloys



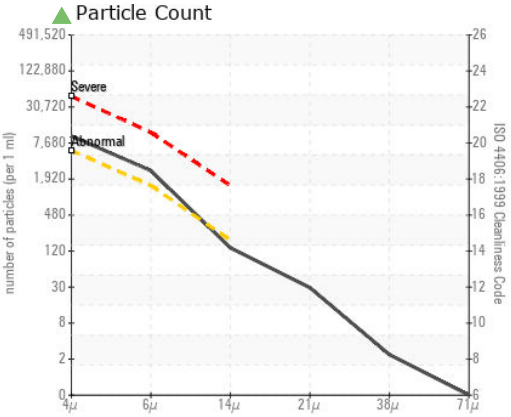
Non-ferrous Metals



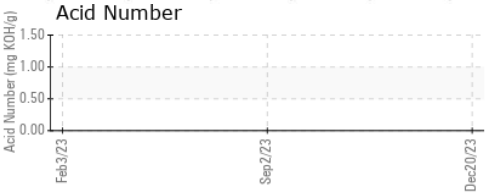
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **RONI/IRON SHORE EXCAVATING LTD.**
Sample No. : WC0888428 **Recieved** : 27 Dec 2023 100 MACINTOSH BLVD
Lab Number : 02605329 **Diagnosed** : 28 Dec 2023 VAUGHAN, ON
Unique Number : 5698414 **Diagnostician** : Kevin Marson CA L4K 4P3
Test Package : MOBCE Contact: Service Team

To discuss this sample report, contact Customer Service at 1-800-268-2131. service.team@roni.ca
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T:
Validity of results and interpretation are based on the sample and information as supplied. F: