

# **OIL ANALYSIS REPORT**



# 2018 Nov2018 Aug2019 Jug2020 Maz021 Dec2021 Aug2022 Maz023

SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0866484	WC0866629	WC0730838
Sample Date		Client Info		19 Dec 2023	08 Nov 2023	11 Sep 2023
Machine Age	kms	Client Info		0	0	0
Oil Age	kms	Client Info		38818	29791	20020
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				SEVERE	NORMAL	NORMAL
CONTAMINATIO	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>230	63	55	48
Chromium	ppm	ASTM D5185(m)	>2	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>5	0	<1	0
Aluminum	ppm	ASTM D5185(m)	>65	9	7	7
Lead	ppm	ASTM D5185(m)	>55	2	2	2
Copper	ppm	ASTM D5185(m)	>85	10	10	9
Tin	ppm	ASTM D5185(m)	>5	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	150	75	81	81
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	<1
				-		
wanganese	ppm	ASTM D5185(m)		0	0	<1
Manganese Magnesium	ppm ppm	· · · ·	0	0 <1	0 <1	<1 <1
Manganese Magnesium Calcium	ppm	ASTM D5185(m)				
Magnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	40	<1 123	<1 124	<1 124
Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320	<1 123 263	<1 124 267	<1 124 284
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320 5	<1 123 263 4	<1 124 267 4	<1 124 284 5
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320	<1 123 263	<1 124 267	<1 124 284
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320 5	<1 123 263 4 1629	<1 124 267 4 1610	<1 124 284 5 1637 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320 5 1050	<1 123 263 4 1629 <1	<1 124 267 4 1610 <1	<1 124 284 5 1637 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	40 320 5 1050 limit/base	<1 123 263 4 1629 <1 current	<1 124 267 4 1610 <1 history1	<1 124 284 5 1637 <1 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method	40 320 5 1050 limit/base >20	<1 123 263 4 1629 <1 current 5	<1 124 267 4 1610 <1 <u>history1</u> 5	<1 124 284 5 1637 <1 history2 4
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320 5 1050 limit/base >20	<1 123 263 4 1629 <1 <u>current</u> 5 4	<1 124 267 4 1610 <1 history1 5 4	<1 124 284 5 1637 <1 history2 4 4 2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320 5 1050 iimit/base >20	<1 123 263 4 1629 <1 <u>current</u> 5 4 0	<1 124 267 4 1610 <1 <u>history1</u> 5 4 <1	<1 124 284 5 1637 <1 history2 4 4 2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	40 320 5 1050 imit/base >20 >20 imit/base >10000	<1 123 263 4 1629 <1 <u>current</u> 5 4 0 <u>current</u>	<1 124 267 4 1610 <1 history1 5 4 <1 history1	<1 124 284 5 1637 <1 history2 4 4 2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	40 320 5 1050 imit/base >20 >20 imit/base >10000	<1 123 263 4 1629 <1 current 5 4 0 current 0 81212	<1 124 267 4 1610 <1 <u>history1</u> 5 4 <1 <u>history1</u> 	<1 124 284 5 1637 <1 history2 4 4 2 history2 
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647	40 320 5 1050 imit/base >20 imit/base >20 imit/base >20 imit/base >20	<1 123 263 4 1629 <1 <b>current</b> 5 4 0 <b>current</b> 81212 • 9231	<1 124 267 4 1610 <1 <b>history1</b> 5 4 <1 <b>history1</b> 	<1 124 284 5 1637 <1 history2 4 4 2 history2 4 
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	40 320 5 1050 imit/base >20 imit/base >20 imit/base >20 imit/base >20	<1 123 263 4 1629 <1 10 5 4 0 0 current	<1 124 267 4 1610 <1 history1 5 4 <1 history1 	<1 124 284 5 1637 <1 history2 4 4 2 history2 
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	40 320 5 1050 <b>imit/base</b> >20 <b>imit/base</b> >20 <b>imit/base</b> >200 >320 >320 >320 >320	<1 123 263 4 1629 <1 current 5 4 0 current 0 81212 • 81212 • 9231 228 40	<1 124 267 4 1610 <1 history1 5 4 <1 history1   	<1 124 284 5 1637 <1 history2 4 4 2 history2  
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	40 320 5 1050 <b>imit/base</b> >20 <b>imit/base</b> >20 <b>imit/base</b> >200 >320 >320 >320 >320	<1 123 263 4 1629 <1 Current 5 4 0 Current 0 Current 0 81212 9231 228 40 1	<1 124 267 4 1610 <1 history1 5 4 <1 history1    	<1 124 284 5 1637 <1 history2 4 4 2 history2  
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	40 320 5 1050 ///////////////////////////////	<1 123 263 4 1629 <1 1 Current 5 4 0 Current 81212 9231 228 40 1 0 24/20/15	<1 124 267 4 1610 <1 history1 5 4 <1 history1    	<1 124 284 5 1637 <1 history2 4 4 2 history2    

### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

## Fluid Condition

The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

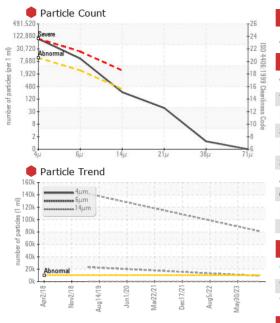
Page 1 of 2



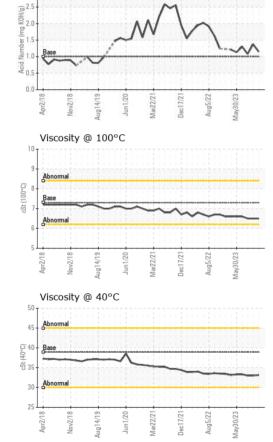
Acid Number

3.0

# **OIL ANALYSIS REPORT**



FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.0	1.15	1.37	1.08
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	38.9	33.1	33.0	33.0
Visc @ 100°C	cSt	ASTM D7279(m)	7.3	6.5	6.5	6.5
Viscosity Index (VI)	Scale	ASTM D2270*	168	154	154	154
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						
Bottom						



**CITY OF THUNDER BAY** Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC0866484 Recieved : 27 Dec 2023 AUTO MAINTENANCE STORES, 570 FORT WILLIAM ROAD Lab Number : 02605333 Diagnosed : 28 Dec 2023 THUNDER BAY, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5698418 Diagnostician : Wes Davis CA P7B 2Z8 Test Package : MOB 2 (Additional Tests: KV100, PrtCount, VI) Contact: Sean Malcolm To discuss this sample report, contact Customer Service at 1-800-268-2131. sean.malcolm@thunderbay.ca Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (807)684-2716 Validity of results and interpretation are based on the sample and information as supplied. F: (807)344-0237