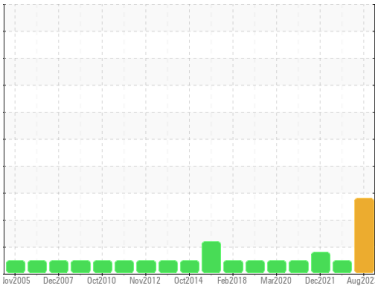
OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION

Area
49 Place D`Armes Ch#1
Machine Id
CARRIER 4897J56841
Component
Chiller
Fluid
ICI EMKARATE RL 68H (--- GAL)

DIAGNOSIS

Recommendation
The service history of this unit should be reviewed by a service engineer because of the high tin and lead readings. We recommend an early resample to monitor this condition.

Wear
Tin and lead ppm levels are abnormal. The lead and tin levels indicate bearing wear.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is above the recommended limit. The oil was observed to be quite dark and acidic.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**GTT0001341**	GTT15646	GTT15647
Sample Date		Client Info		**01 Aug 2023**	05 Apr 2023	07 Dec 2021
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>8	**4**	<1	3
Chromium	ppm	ASTM D5185(m)	>2	**0**	<1	<1
Nickel	ppm	ASTM D5185(m)		**<1**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)	>2	**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>3	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>2	▲ **2**	<1	<1
Copper	ppm	ASTM D5185(m)	>8	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>4	▲ **23**	1	▲ 2
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	---	---
Barium	ppm	ASTM D5185(m)	0	**0**	---	---
Molybdenum	ppm	ASTM D5185(m)	0	**0**	---	---
Manganese	ppm	ASTM D5185(m)		**0**	---	---
Magnesium	ppm	ASTM D5185(m)	0	**<1**	---	---
Calcium	ppm	ASTM D5185(m)	0	**0**	---	---
Phosphorus	ppm	ASTM D5185(m)	1900	**1674**	---	---
Zinc	ppm	ASTM D5185(m)	0	**17**	10	10
Sulfur	ppm	ASTM D5185(m)	25	**10**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**15**	---	---
Sodium	ppm	ASTM D5185(m)		**<1**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**0**	---	---
ppm Water	ppm	ASTM D6304*	>100	**48**	123	99

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	▲ **0.11**	0.047	0.056

OIL ANALYSIS REPORT

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	72.3	**54.2**	---	---

SAMPLE IMAGES				current	history1	history2
Color					*no image*	*no image*
Bottom					*no image*	*no image*

GRAPHS

Sample No. : GTT0001341 **Recieved** : 28 Dec 2023
Lab Number : 02605619 **Diagnosed** : 05 Jan 2024
Unique Number : 5698704 **Diagnostician** : Bill Quesnel
Test Package : IND 2 (Additional Tests: KV40)

To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.

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