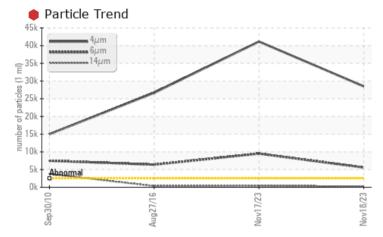


Area COR Machine Id LONGTUR1RUNHUB Component

Turbine Fluid SHELL TURBO T ISO 68 (200 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please note that this is a corrected copy for data entry updates.

PROBLEMATIC TEST RESULTS Sample Status SEVERE SEVERE SEVERE Particles >4µm ASTM D7647 >2500 28503 41148 26689 Particles >6µm ASTM D7647 >640 5574 9501 6392 Particles >14µm ASTM D7647 >80 257 **4**03 350 Particles >21µm ASTM D7647 >20 **6**7 **A** 89 77 **Oil Cleanliness** ISO 4406 (c) >18/16/13 **22/20/15** • 23/20/16 • 22/20/16

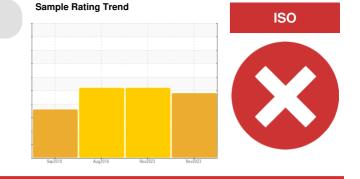
Customer Id: ALGMIS Sample No.: WC0790716 Lab Number: 02605897 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter	MISSED	Jan 03 2024	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample	MISSED	Jan 03 2024	?	Resample in 30-45 days to monitor this situation.		
Check Breathers	MISSED	Jan 03 2024	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access	MISSED	Jan 03 2024	?	We advise that you check all areas where contaminants can enter the system.		
Filter Fluid	MISSED	Jan 03 2024	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

HISTORICAL DIAGNOSIS

17 Nov 2023 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.Lead ppm levels are abnormal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





27 Aug 2016 Diag: Kevin Marson

30 Sep 2010 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.Lead ppm levels are abnormal. Particles >6µm are severely high. Particles >4µm are severely high. Oil Cleanliness is severe. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view report

WATER



We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The iron level is abnormal. There is a high concentration of water present in the oil. There is a high amount of particulates (5 to >100 microns in size) present in the oil. a light concentration of dirt & debris was filtered from the sample. The oil viscosity is lower than normal.





OIL ANALYSIS REPORT

Area COR Machine Id LONGTUR1RUNHUB

Turbine Fluid SHELL TURBO T ISO 68 (200 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please note that this is a corrected copy for data entry updates.

Wear

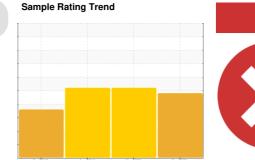
All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



ISO

		Sep201	0 Aug2016	Nov2023 No	ov2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0790716	WC0790717	WC965004
Sample Date		Client Info		18 Nov 2023	17 Nov 2023	27 Aug 2016
Machine Age	mths	Client Info		311	311	223
Oil Age	mths	Client Info		128	128	39
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>10	<1	<1	3
Chromium	ppm	ASTM D5185(m)	>3	0	0	0
Nickel	ppm	ASTM D5185(m)	>3	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>3	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>3	3	<u> </u>	6
Copper	ppm	ASTM D5185(m)	>4	2	3	<1
Tin	ppm	ASTM D5185(m)	>3	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	0	<1
Boron Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 0	0	<1 0
		()		0 0		
Barium	ppm	ASTM D5185(m)		0	0	0
Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 0	0 0	0
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 0	0 0 0 1	0 0 <1 0 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 1 2	0 0 0 1 5	0 0 <1 0 <1 1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 1 2 1	0 0 0 1 5 3	0 0 <1 0 <1 1 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 1 2 1 57	0 0 0 1 5 3 62	0 0 <1 0 <1 1 2 113
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 1 2 1	0 0 0 1 5 3	0 0 <1 0 <1 1 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 <1 1 2 1 57	0 0 0 1 5 3 62	0 0 <1 0 <1 1 2 113
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >10	0 0 <1 1 2 1 57 <1	0 0 0 1 5 3 62 <1	0 0 <1 0 <1 1 2 113 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 1 2 1 57 <1	0 0 0 1 5 3 62 <1 history1	0 0 <1 0 <1 1 2 113 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)		0 0 <1 1 2 1 57 <1 57 <1 0	0 0 0 1 5 3 62 <1 history1 0	0 0 <1 0 <1 1 2 113 <1 history2 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	>10	0 0 <1 1 2 1 57 <1 57 <1 0 4	0 0 0 1 5 3 62 <1 history1 0 4	0 0 <1 0 <1 1 2 113 <1 history2 <1 5
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>10 >20	0 0 (0 <1 1 2 1 57 <1 57 <1 current 0 4 2	0 0 0 1 5 3 62 <1 history1 0 4 3	0 0 <1 0 <1 1 2 113 <1 *1 history2 <1 5 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>10 >20 >0.03	0 0 2 1 1 2 1 57 <1 57 <1 0 4 2 0.00	0 0 0 1 5 3 62 <1 history1 0 4 3 0.00	0 0 <1 0 <1 1 2 113 <1 <i>history2</i> <1 5 0 0 0.00
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304*	>10 >20 >0.03 >300	0 0 <1 1 2 1 57 <1 57 <1 0 4 2 0.00 0	0 0 0 1 5 3 62 <1 history1 0 4 3 0.00 0	0 0 <1 0 <1 1 2 113 <1 history2 <1 5 0 0.00 0.00 0.00
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304*	>10 >20 >0.03 >300 limit/base	0 0 () () () () () () () () () () () () ()	0 0 0 1 5 3 62 <1 history1 0 4 3 0.00 0 0 history1	0 0 <1 0 <1 1 2 113 <1 history2 <1 5 0 0.00 0.00 0.00 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304*	>10 >20 >0.03 >300 limit/base >2500	0 0 0 <1 1 2 1 57 <1 57 <1 0 0 4 2 0.00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 1 5 3 62 <1	0 0 (-1) (-1) 1 2 113 (-1) (-1) (-1) (-1) (-1) (-1) (-1) (-1)
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D6304* ASTM D7647 ASTM D7647	>10 >20 >0.03 >300 limit/base >2500 >640 >80	0 0 0 <1 1 2 1 57 <1 57 <1 0 0 4 2 0 0.00 0 0 28503 • 28503	0 0 0 1 5 3 62 <1 history1 0 4 3 0.00 0 0 history1 0 4 3 0.00 0 0 history1	0 0 (-1) 0 (-1) 1 2 113 (-1) (-1) (-1) (-1) (-1) (-1) (-1) (-1)

ASTM D7647 >4

ASTM D7647 >3

Particles >38µm

Particles >71µm

Oil Cleanliness

Contact/Location: Antonino Champ Fernando - ALGMIS

6

1

23/20/16

A 8

ISO 4406 (c) >18/16/13 **22/20/15**

2

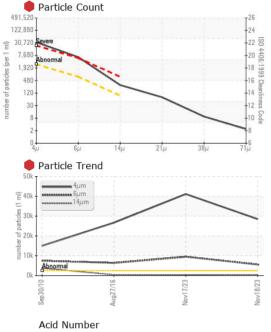
22/20/16

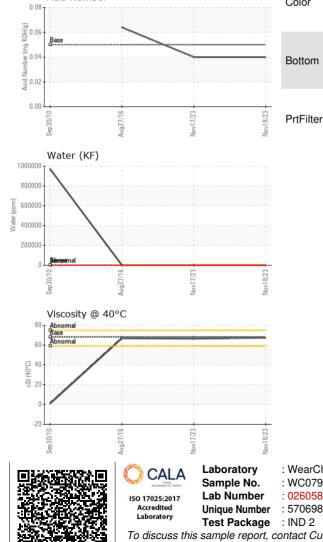
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OIL ANALYSIS REPORT





FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.05	0.04	0.04	0.064
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.03	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	67.3	66.3	66.8
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color						
Bottom						

no image

no image

no image

	Laboratory Sample No.	: WearCheck - C8-1 : WC0790716	175 Appleby Line Recieved	e, Burlington, ON L7L 5H9 : 02 Jan 2024	ALGONQUIN POWER SYSTEMS INC. 354 DAVIS ROAD
ISO 17025:2017	Lab Number	: 02605897	Diagnosed	: 24 Jan 2024	OAKVILLE, ON
Accredited	Unique Number	: 5706983	Diagnostician	: Kevin Marson	CA L6J 2X1
Laboratory	Test Package	: IND 2			Contact: Antonino Champ Fernando
To discuss this sample report, contact Customer Service at 1-800-268-2131. antoninoChamp.fernando@algonquinpower.cc					
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (905)465-7065					
Validity of results and interpretation are based on the sample and information as supplied. F: x:					