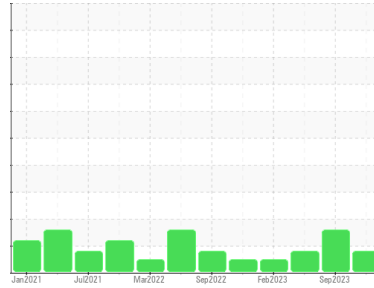




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

[360512]

Machine Id

SCHWING PUMP #1

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Copper ppm levels are noted. All other component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0706536	WC0860989	WC0706568
Sample Date	Client Info	27 Dec 2023	25 Sep 2023	23 May 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ATTENTION	ATTENTION

CONTAMINATION

method	limit/base	current	history1	history2	
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185(m)	>20	1	2	1
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	2	2	1
Copper	ppm	ASTM D5185(m)	>20	▲ 45	▲ 42	▲ 40
Tin	ppm	ASTM D5185(m)	>20	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185(m)	0	0	<1	0
Barium	ppm	ASTM D5185(m)	0	0	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	0	<1
Calcium	ppm	ASTM D5185(m)	50	42	44	42
Phosphorus	ppm	ASTM D5185(m)	330	323	336	358
Zinc	ppm	ASTM D5185(m)	430	391	413	399
Sulfur	ppm	ASTM D5185(m)	760	729	714	750
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

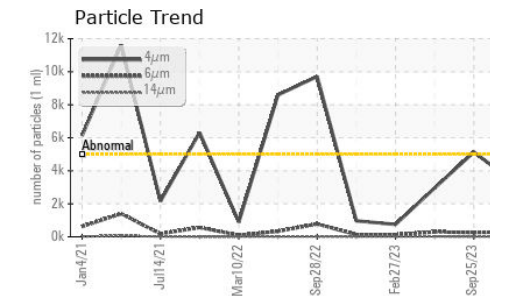
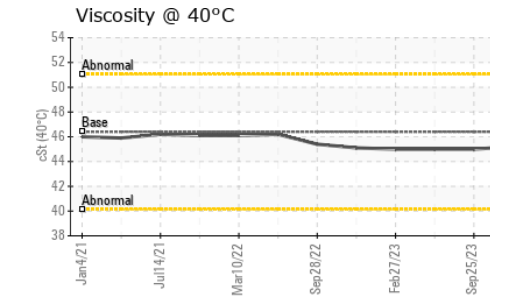
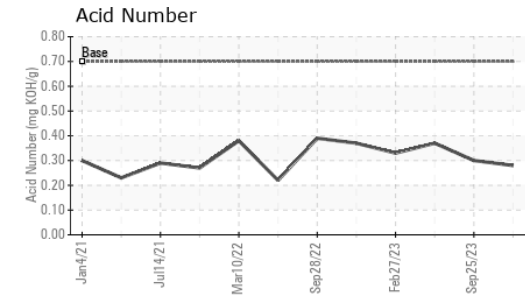
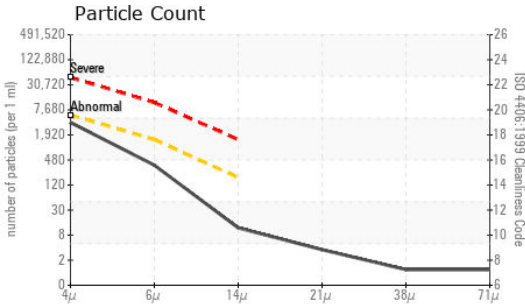
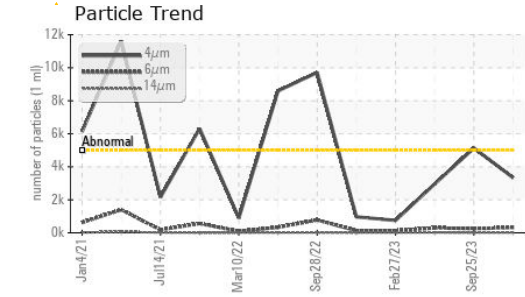
method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185(m)	>15	0	<1	<1
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	2	12	<1

FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	3339	▲ 5132	2962
Particles >6µm	ASTM D7647	>1300	317	250	297
Particles >14µm	ASTM D7647	>160	10	8	22
Particles >21µm	ASTM D7647	>40	3	2	6
Particles >38µm	ASTM D7647	>10	1	0	1
Particles >71µm	ASTM D7647	>3	1	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/15/10	▲ 20/15/10	19/15/12



OIL ANALYSIS REPORT



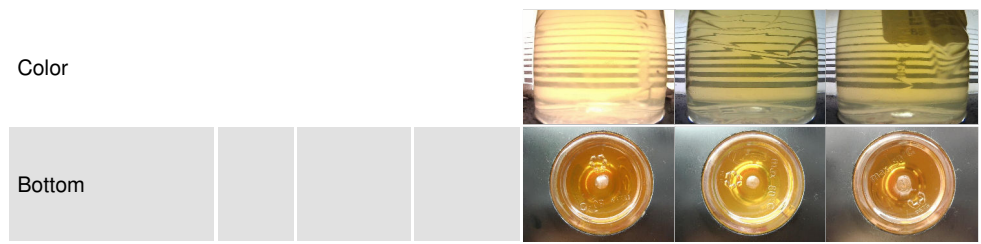
Laboratory Sample No. : WC0706536
Lab Number : 02605914
Unique Number : 5707000
Test Package : IND 2

FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.28	0.30	0.37

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	45.2	45.0	45.0

SAMPLE IMAGES



GRAPHS

