

### **OIL ANALYSIS REPORT**



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# HYDRAULIC TANK #2

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

#### Wear

All component wear rates are normal.

#### Contamination

Excessive free water present.

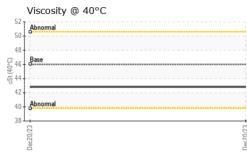
#### Fluid Condition

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

				Dec2023		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0659240		
Sample Date		Client Info		20 Dec 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATION	۷	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	<1		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	0		
Calcium	ppm	ASTM D5185(m)	200	44		
Phosphorus	ppm	ASTM D5185(m)	300	322		
Zinc	ppm	ASTM D5185(m)	370	407		
Sulfur	ppm	ASTM D5185(m)	2500	737		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	2		



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	VISUAL		method	limit/bas	e current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
-	Precipitate	scalar	Visual*	NONE	NONE		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
Dec20/23	Appearance	scalar	Visual*	NORML	🔺 WGOIL		
Dee	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.05	.2%		
	Free Water	scalar	Visual*		<b> </b> >10%		
	FLUID PROPERT	IES	method	limit/bas	e current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	46	42.8		
	SAMPLE IMAGES	5	method	limit/bas	e current	history1	history2
	Color				69240	no image	no image
	Bottom				0	no image	no image
	GRAPHS						
	Iron (ppm) <sup>60</sup> T Severe				Lead (ppm <sup>60</sup> ] Severe	)	
E	40				40		
					0		
	Dec20/23			Dec20/23	Dec20/23		Dec20/23
	Aluminum (ppm)				Chromium	(ppm)	
E	40				F 40		
<u>م</u>	20 Abnormal			-	20 Abnormal		
	Dec20/23			Dec20/23	Dec20/23		Dec20/23
				õ		>	ă
	Copper (ppm)				Silicon (pp	m)	
F	Gevele						
	20 - Abnormal				40 - 20 - Abnormal		
				/23	0 33 33		23
	Dec20/23			Dec20/23	Dec20/23		Dec20/23
	Viscosity @ 40°C				Additives		
3	60 Abnormal			600 calciu	m		
cSt (40°C)	50 - Base			u dd	200 - zinc	horus	*****
8	40 - <b>G</b>				200 zinc		
				Dec20/23 -	0/23		0/23 -
	Dec20/23			Dec2	Dec20/23		Dec20/23
Laboratory	: 02605984 I : 5707070 I : MOB 1 pontact Customer Servi	Recieved Diagnose Diagnost	d : 02 d ed : 02 d ician : Kev	Jan 2024 Jan 2024 rin Marson		301 WALLA SAULT S Contact: Alg algomareliability	CE TERRACE TE MARIE, ON CA P6C 1K8 Joma Reliability

Contact/Location: Maintenance Technology - Algoma Reliability - ALGSSM