

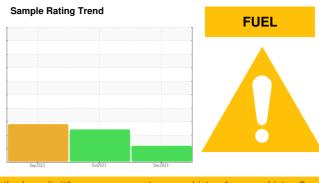
# **OIL ANALYSIS REPORT**



CATERPILLAR R1600 SCP219

Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- GAL)



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC	WC0820198	WC0840213
Sample Date		Client Info		31 Dec 2023	18 Oct 2023	30 Sep 2023
Machine Age	hrs	Client Info		2498	1749	1585
Oil Age	hrs	Client Info		0	164	0
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				ABNORMAL	SEVERE	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	21	11	19
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>2	<1	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	2	2	2
Lead	ppm	ASTM D5185(m)	>40	8	4	8
Copper	ppm	ASTM D5185(m)	>330	37	26	63
Tin	ppm	ASTM D5185(m)	>15	5	3	6
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	29	37	30
Barium	ppm	ASTM D5185(m)	10	0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	100	40	36	35
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	450	483	441	428
Calcium	ppm	ASTM D5185(m)	3000	1709	1593	1550
		· · /		1703	1555	1000
Phosphorus	ppm	ASTM D5185(m)	1150	720	696	668
Phosphorus Zinc		ASTM D5185(m) ASTM D5185(m)				
	ppm	( )	1150	720	696	668
Zinc	ppm ppm	ASTM D5185(m)	1150 1350	720 865	696 900	668 798
Zinc Sulfur	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	1150 1350	720 865 2055	696 900 1929	668 798 1821
Zinc Sulfur Lithium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1150 1350 4250	720 865 2055 <1 current 6	696 900 1929 <1 history1 8	668 798 1821 <1 history2 6
Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	1150 1350 4250 limit/base	720 865 2055 <1 current	696 900 1929 <1 history1	668 798 1821 <1 history2
Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	1150 1350 4250 limit/base >25	720 865 2055 <1 current 6	696 900 1929 <1 history1 8 3 <1	668 798 1821 <1 history2 6
Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	1150 1350 4250 limit/base >25 >158	720 865 2055 <1 <u>current</u> 6 4	696 900 1929 <1 history1 8 3	668 798 1821 <1 history2 6 3
Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1150 1350 4250 limit/base >25 >158 >20	720 865 2055 <1 <u>current</u> 6 4 0	696 900 1929 <1 history1 8 3 <1	668 798 1821 <1 history2 6 3 <1
Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7593*	1150 1350 4250 limit/base >25 >158 >20 >5	720 865 2055 <1 <u>current</u> 6 4 0 0 ▲ 5.7	696 900 1929 <1 history1 8 3 <1 € 8.9	668 798 1821 <1 history2 6 3 <1 ● 9.9
Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm %	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7593*	1150 1350 4250 limit/base >25 >158 >20 >5 limit/base	720 865 2055 <1 current 6 4 0 0 \$.7 \$.7	696 900 1929 <1 history1 8 3 <1 € 8.9 history1	668 798 1821 <1 history2 6 3 <1 ● 9.9 history2

## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

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### Wear

All component wear rates are normal.

#### Contamination

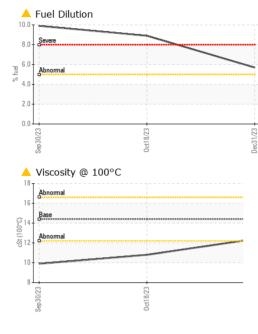
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

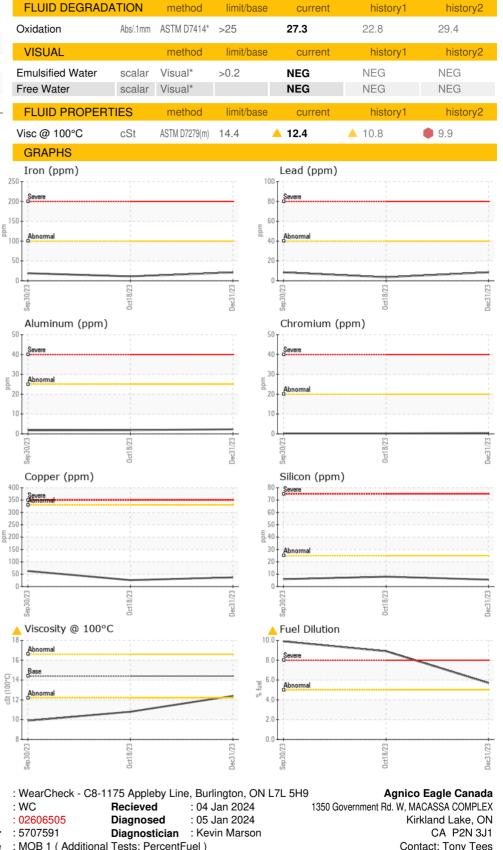
#### Fluid Condition

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The oil is no longer serviceable due to the presence of contaminants.



# **OIL ANALYSIS REPORT**





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CALA

ISO 17025:2017

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Laboratory

Sample No.

Lab Number