



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
IPEX - 888063
 Machine Id
AM963
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

- ▲ Recommendation**
 This is a baseline read-out on the submitted sample.
- Wear**
 {not applicable}
- ▲ Contamination**
 The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.
- Fluid Condition**
 {not applicable}

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|------------------|-------------|-------------|--------------------|----------|----------|
| Machine ID | Client Info | | IMM64 | --- | --- |
| Department | Client Info | | Sales | --- | --- |
| Sample From | Client Info | | Machine | --- | --- |
| Production Stage | Client Info | | Initial | --- | --- |
| Sent to WC | Client Info | | 01/02/2024 | --- | --- |
| Sample Number | Client Info | | E30001063 | --- | --- |
| Sample Date | Client Info | | 20 Dec 2023 | --- | --- |
| Machine Age | hrs | Client Info | 0 | --- | --- |
| Oil Age | hrs | Client Info | 0 | --- | --- |
| Oil Changed | | Client Info | N/A | --- | --- |
| Sample Status | | | ABNORMAL | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185(m) >20 | 1 | --- | --- |
| Chromium | ppm | ASTM D5185(m) >20 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185(m) >20 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Silver | ppm | ASTM D5185(m) | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185(m) >20 | <1 | --- | --- |
| Lead | ppm | ASTM D5185(m) >20 | 0 | --- | --- |
| Copper | ppm | ASTM D5185(m) >20 | 1 | --- | --- |
| Tin | ppm | ASTM D5185(m) >20 | 0 | --- | --- |
| Antimony | ppm | ASTM D5185(m) | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Beryllium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185(m) | 0 | --- | --- |

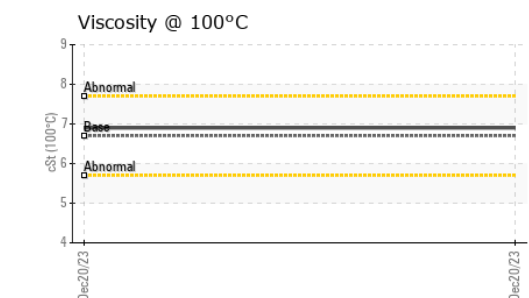
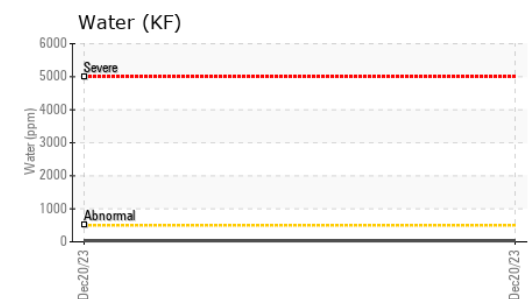
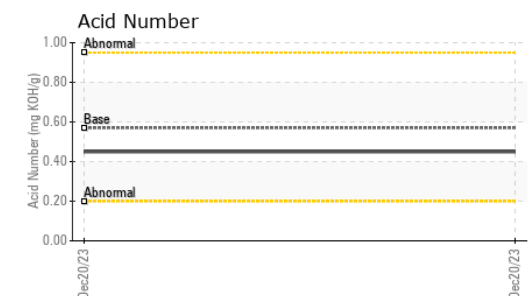
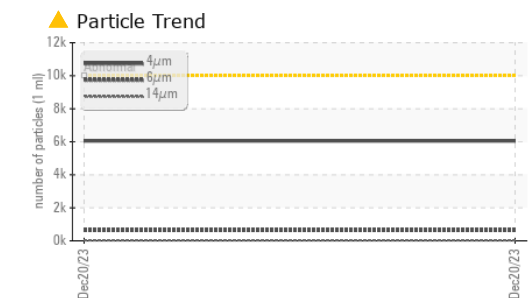
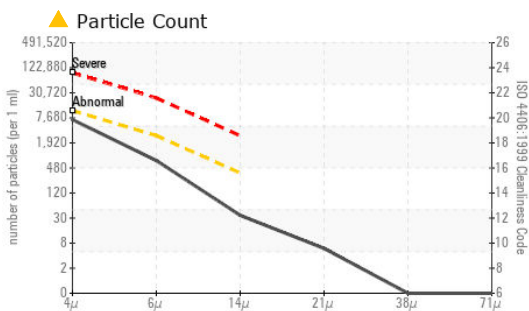
ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|--------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 5 | 2 | --- | --- |
| Barium | ppm | ASTM D5185(m) 5 | 0 | --- | --- |
| Molybdenum | ppm | ASTM D5185(m) 5 | <1 | --- | --- |
| Manganese | ppm | ASTM D5185(m) | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185(m) 25 | 6 | --- | --- |
| Calcium | ppm | ASTM D5185(m) 200 | 87 | --- | --- |
| Phosphorus | ppm | ASTM D5185(m) 300 | 338 | --- | --- |
| Zinc | ppm | ASTM D5185(m) 370 | 402 | --- | --- |
| Sulfur | ppm | ASTM D5185(m) 2500 | 889 | --- | --- |
| Lithium | ppm | ASTM D5185(m) | <1 | --- | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >15 | 0 | --- | --- |
| Sodium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Potassium | ppm | ASTM D5185(m) >20 | 0 | --- | --- |
| Water | % | ASTM D6304* >0.05 | 0.003 | --- | --- |
| ppm Water | ppm | ASTM D6304* >500 | 34 | --- | --- |

OIL ANALYSIS REPORT



| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|-------------------|--------------|------------|------------|----------|----------|
| Particles >4µm | ASTM D7647 | >10000 | ▲ 6049 | --- | --- |
| Particles >6µm | ASTM D7647 | >2500 | 636 | --- | --- |
| Particles >14µm | ASTM D7647 | >320 | 31 | --- | --- |
| Particles >21µm | ASTM D7647 | >80 | 5 | --- | --- |
| Particles >38µm | ASTM D7647 | >20 | 0 | --- | --- |
| Particles >71µm | ASTM D7647 | >4 | 0 | --- | --- |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | ▲ 20/16/12 | --- | --- |

| FLUID DEGRADATION | method | limit/base | current | history1 | history2 | |
|-------------------|----------|------------|---------|----------|----------|-----|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.57 | 0.45 | --- | --- |

| VISUAL | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|----------|----------|-----|
| White Metal | scalar | Visual* | NONE | NONE | --- | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- | --- |
| Silt | scalar | Visual* | NONE | NONE | --- | --- |
| Debris | scalar | Visual* | NONE | NONE | --- | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- | --- |
| Odor | scalar | Visual* | NORML | NORML | --- | --- |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | --- | --- |
| Free Water | scalar | Visual* | | NEG | --- | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|----------------------|--------|---------------|---------|----------|----------|-----|
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | 41.8 | --- | --- |
| Visc @ 100°C | cSt | ASTM D7279(m) | 6.7 | 6.9 | --- | --- |
| Viscosity Index (VI) | Scale | ASTM D2270* | 97 | 123 | --- | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

| | | | |
|--------|--|----------|----------|
| Color | | no image | no image |
| Bottom | | no image | no image |



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30001063 **Received** : 04 Jan 2024
Lab Number : 02606566 **Diagnosed** : 01 Feb 2024
Unique Number : 5707652 **Diagnostician** : Tatiana Sorkina
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

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 Cobourg, ON
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To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.