

## **COOLANT REPORT**

Sample Rating Trend

PH

### Machine Id MERCEDES C4-A

Component Coolant Fluid CONVENTIONAL COOLANT (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer`s specifications. We recommend an early resample to monitor this condition.

#### Corrosion

Copper ppm levels are abnormal. The high metal levels indicate corrosion in the system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### Coolant Condition

The nitrite level is acceptable. The pH is low which causes rust formation. The reserve alkalinity of this fluid is acceptable.

				Jan2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0891333		
Sample Date		Client Info		03 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.072		
ρΗ	Scale 0-14	ASTM D1287*	9.5	<u> </u>		
Nitrites	ppm	Alcan Test Kit*	1500	960		
Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	7.3		
Percentage Glycol	%	ASTM D3321*	50	53.6		
Freezing Point	°C	ASTM D3321*	-40	-43		
Carboxylate						
CORROSION INH	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		45		
Phosphorus	ppm	ASTM D5185(m)		13		
Boron	ppm	ASTM D5185(m)		1660		
Molybdenum	ppm	ASTM D5185(m)		0		
CORROSION	lele	method	limit/base		biotory1	history
				current	history1	history2
lron	ppm	ASTM D5185(m)	>15	0		
Aluminum	ppm	ASTM D5185(m)		<1		
Copper	ppm	ASTM D5185(m)		<mark>▲</mark> 91		
Lead	ppm	ASTM D5185(m)	>10	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	<1		
Zinc	ppm	ASTM D5185(m)		2		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		10522		
Potassium	ppm	ASTM D5185(m)		501		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	7		
Magnesium	ppm	ASTM D5185(m)	>40	3		
Hardness	mg/L CaCO3	In-house*	<75	28		
VISUAL		method	limit/base	current	history1	history2
Coolant Color		Visual*	Green	Green		
Coolant Appearance		Visual*	Clear	Clear		
Color					no image	no image
Bottom					no image	no image
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