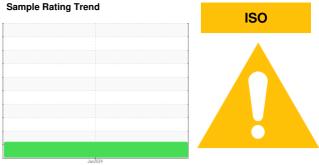


OIL ANALYSIS REPORT

IAC-Maple - L01500 **A2401010**

Component **Hydraulic System**

{not provided} (--- GAL)



DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination

The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.

Fluid Condition

{not applicable}

				Jan 2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine ID		Client Info		WaterJet		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		01/03/2024		
Sample Number		Client Info		E30001086		
Sample Date		Client Info		03 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>20	3		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
_ead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	6		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		3		
Calcium	ppm	ASTM D5185(m)		47		
Phosphorus	ppm	ASTM D5185(m)		332		
Zinc	ppm	ASTM D5185(m)		352		
Sulfur	ppm	ASTM D5185(m)		2255		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.003		
nnm Matar	10 10 100	ACTM DCCC4*	. FOO	20		

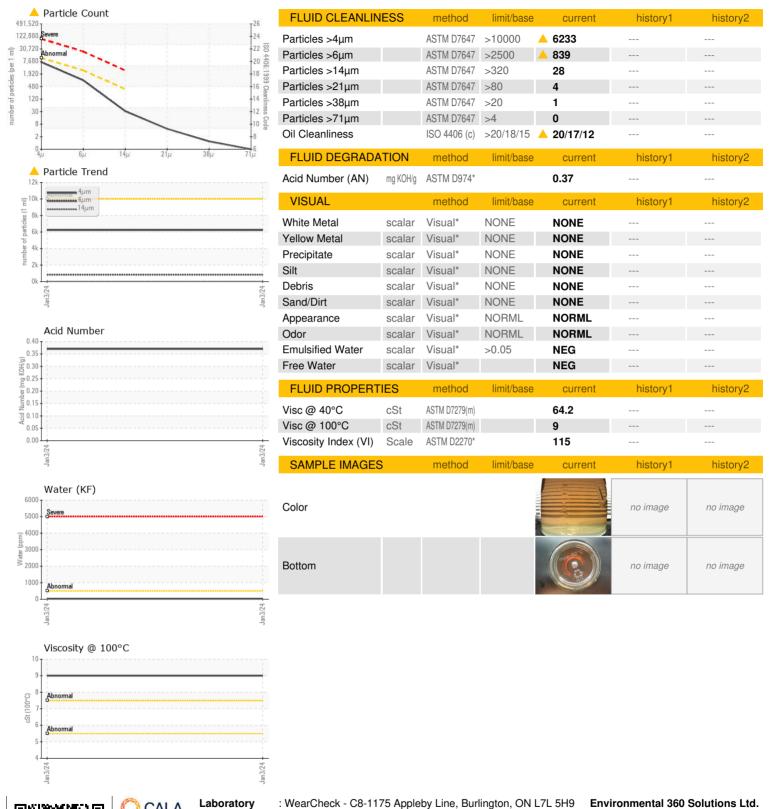
ppm Water

ppm ASTM D6304* >500

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OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: E30001086

: 02606780

: 5707866

Recieved Diagnosed

: 05 Jan 2024 : 25 Jan 2024

Diagnostician : Tatiana Sorkina Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-905-372-2251. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Cobourg, ON **CA K9A 5H5** Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939 F: (905)373-4950

640 Victoria Street