

## **OIL ANALYSIS REPORT**

### IAC-Maple - L01500 Machine Id A2401011

Component Hydraulic System Fluid {not provided} (--- GAL)

#### DIAGNOSIS

#### Recommendation

This is a baseline read-out on the submitted sample.

#### A Wear

Copper and iron ppm levels are noted.

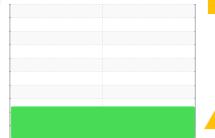
#### Contamination

The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.

#### Fluid Condition

{not applicable}

				Jan2024		
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Machine ID		Client Info		11		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		01/03/2024		
Sample Number		Client Info		E30001087		
Sample Date		Client Info		03 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>2</b> 7		
Chromium	ppm	ASTM D5185(m)	>20	1		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	<b>A</b> 20		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		11		
Calcium	ppm	ASTM D5185(m)		60		
Phosphorus	ppm	ASTM D5185(m)		341		
Zinc	ppm	ASTM D5185(m)		384		
Sulfur	ppm	ASTM D5185(m)		1284		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.05	0.005		
ppm Water	ppm	ASTM D6304*	>500	58		



Sample Rating Trend

WEAR



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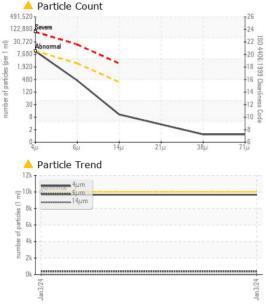
**FLUID CLEANLINESS** 

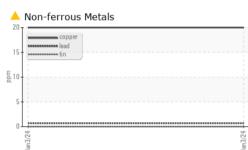
Particles >4µm

Particles >6µm

Particles >14µm

Particles >21µm





🔺 Ferrous Alloys

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		//01/11/07/01/	200	v		
Particles >38µm		ASTM D7647		1		
Particles >71µm		ASTM D7647	>4	1		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>A</b> 20/16/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.49		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERTI	ES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		61.9		
Visc @ 100°C	cSt	ASTM D7279(m)		8.6		
Viscosity Index (VI)	Scale	ASTM D2270*		111		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
				max. 80°C	no image	no image

limit/base

current

9666

382

9

3

method

ASTM D7647 >10000

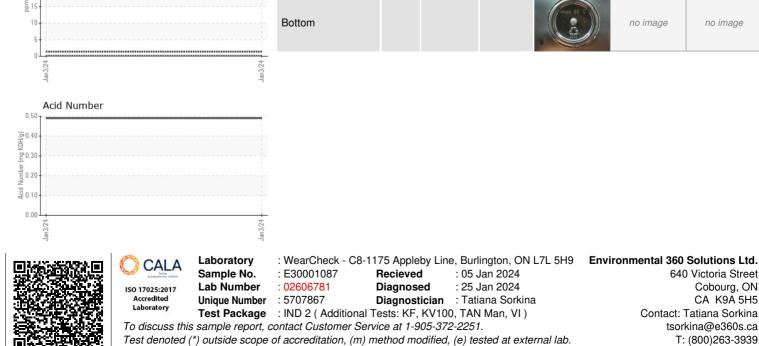
ASTM D7647 >2500

ASTM D7647 >320

ASTM D7647 >80

history1

history2



Validity of results and interpretation are based on the sample and information as supplied.

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