

OIL ANALYSIS REPORT

Area IAC-Maple - L01500 Machine Id A2401018

Component Hydraulic System Fluid {not provided} (--- GAL)

DIAGNOSIS

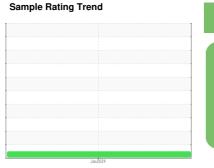
Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination {not applicable}



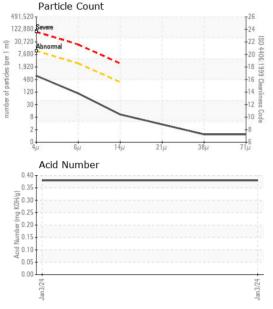


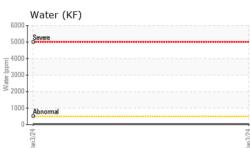
NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine ID		Client Info		23A		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		01/03/2024		
Sample Number		Client Info		E30001094		
Sample Date		Client Info		03 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	8		
Chromium	ppm	ASTM D5185(m)	>20	1		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	9		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		6		
Calcium	ppm	ASTM D5185(m)		56		
Phosphorus	ppm	ASTM D5185(m)		338		
Zinc	ppm	ASTM D5185(m)		402		
Sulfur	ppm	ASTM D5185(m)		1593		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.003		
ppm Water	ppm	ASTM D6304*	>500	28		



OIL ANALYSIS REPORT





Viscosity @ 100°C

10

FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	643		
Particles >6µm		ASTM D7647	>2500	92		
Particles >14µm		ASTM D7647	>320	9		
Particles >21µm		ASTM D7647	>80	3		
Particles >38µm		ASTM D7647	>20	1		
Particles >71µm		ASTM D7647	>4	1		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/14/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.38		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		64.4		
Visc @ 100°C	cSt	ASTM D7279(m)		8.9		
Viscosity Index (VI)	Scale	ASTM D2270*		112		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

