

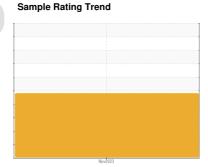
PROBLEM SUMMARY



RONI 154 Component

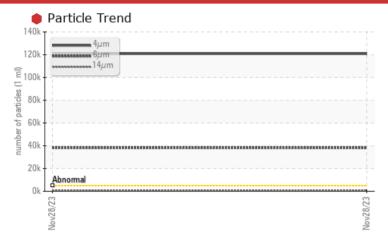
Hydraulic System

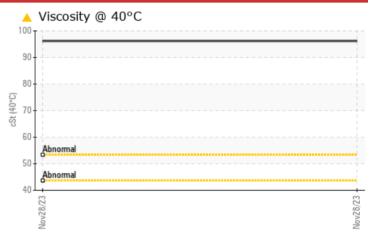
PETRO CANADA 10W (--- GAL)





COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

| PROBLEMATIC TEST RESULTS | | | | | | | | | |
|--------------------------|-----|---------------|-----------|-----------------|--|--|--|--|--|
| Sample Status | | | | SEVERE | | | | | |
| Particles >4µm | | ASTM D7647 | >5000 | 120783 | | | | | |
| Particles >6µm | | ASTM D7647 | >1300 | 38146 | | | | | |
| Particles >14µm | | ASTM D7647 | >160 | A 876 | | | | | |
| Particles >21µm | | ASTM D7647 | >40 | <u> </u> | | | | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 24/22/17 | | | | | |
| Visc @ 40°C | cSt | ASTM D7279(m) | | 96.2 | | | | | |

Customer Id: RONVAU Sample No.: WC0888447 Lab Number: 02607149 Test Package: MOBCE



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

| RECOMMENDED ACTIONS | | | | | | | |
|---------------------|--------|------|---------|--|--|--|--|
| Action | Status | Date | Done By | Description | | | |
| Resample | | | ? | Resample in 30-45 days to monitor this situation. | | | |
| Check Breathers | | | ? | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. | | | |
| Check Dirt Access | | | ? | We advise that you check all areas where contaminants can enter the system. | | | |
| | | | | | | | |

HISTORICAL DIAGNOSIS



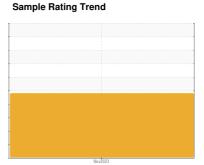
OIL ANALYSIS REPORT



RONI 154 Component

Hydraulic System

PETRO CANADA 10W





DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

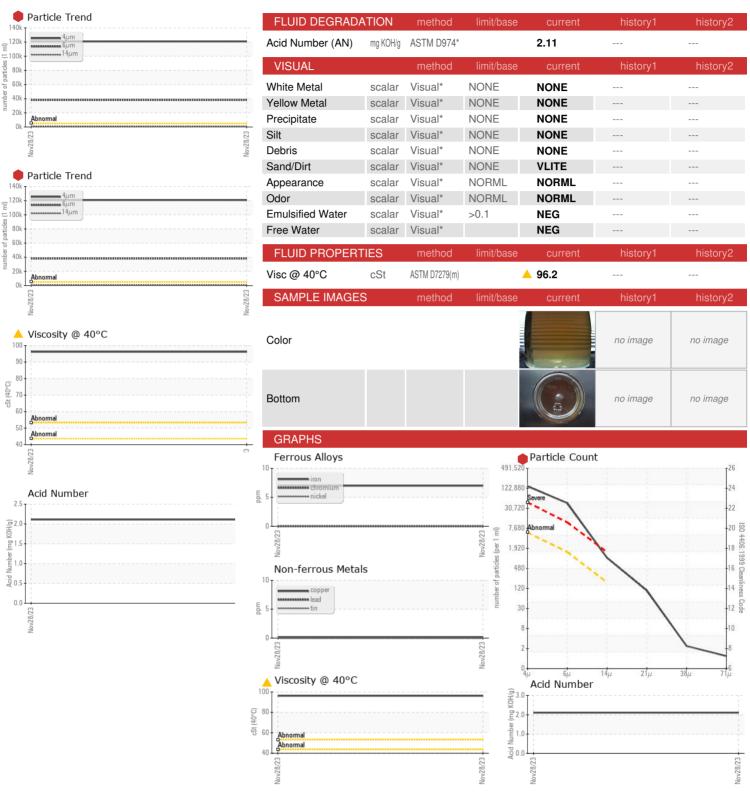
Fluid Condition

Viscosity of sample indicates oil is within SAE 40 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| (GAL) | | | | Nov2023 | | |
|---|-------------------|--|--|--|----------------------|------------------|
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0888447 | | |
| Sample Date | | Client Info | | 28 Nov 2023 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | SEVERE | | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >20 | 7 | | |
| Chromium | ppm | ASTM D5185(m) | >10 | 0 | | |
| Nickel | ppm | ASTM D5185(m) | >10 | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >10 | 2 | | |
| Lead | ppm | ASTM D5185(m) | >10 | 0 | | |
| Copper | ppm | ASTM D5185(m) | >75 | <1 | | |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | | <1 | | |
| Barium | ppm | ASTM D5185(m) | | 0 | | |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | 0 | | |
| Magnesium | ppm | ASTM D5185(m) | | 10 | | |
| Calcium | ppm | ASTM D5185(m) | | 3092 | | |
| Phosphorus | ppm | ASTM D5185(m) | | 1011 | | |
| Zinc | ppm | ASTM D5185(m) | | 1244 | | |
| Sulfur | ppm | ASTM D5185(m) | | 6577 | | |
| Lithium | nnm | ASTM D5185(m) | | <1 | | |
| | ppm | ASTIVI DSTOS(III) | | < i | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| CONTAMINANTS | | | limit/base >20 | | history1 | history2 |
| Silicon | 5 | method | | current | | - |
| | ppm | method ASTM D5185(m) | | current 6 | | |
| Silicon Sodium | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) | >20 | current 6 <1 | | |
| Silicon Sodium Potassium | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >20 | current 6 <1 1 | | |
| Silicon Sodium Potassium FLUID CLEANLII Particles >4µm | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method | >20 >20 limit/base | current 6 <1 1 current | history1 | history2 |
| Silicon Sodium Potassium FLUID CLEANLII | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D7647 | >20 >20 limit/base >5000 | current 6 <1 1 current 120783 | history1 | history2 |
| Silicon Sodium Potassium FLUID CLEANLII Particles >4µm Particles >6µm | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D7647 ASTM D7647 | >20 >20 limit/base >5000 >1300 | current 6 <1 1 current 120783 38146 | history1 | history2 |
| Silicon Sodium Potassium FLUID CLEANLII Particles >4µm Particles >6µm Particles >14µm | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 | >20 >20 limit/base >5000 >1300 >160 | current 6 <1 1 current 120783 38146 876 | history1 | history2 |
| Silicon Sodium Potassium FLUID CLEANLII Particles >4µm Particles >6µm Particles >14µm Particles >21µm | ppm ppm ppm | method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 | >20 see see | current 6 <1 1 current 120783 38146 876 92 | history1 | history2 |



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0888447

: 02607149 : 5708235 Test Package : MOBCE

Recieved : 08 Jan 2024 Diagnosed

: 11 Jan 2024 : Kevin Marson Diagnostician

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 RONI/IRON SHORE EXCAVATING LTD. 100 MACINTOSH BLVD VAUGHAN, ON **CA L4K 4P3**

Contact: Service Team service.team@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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F: