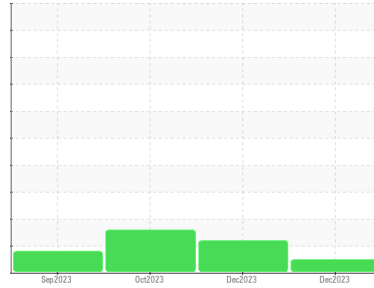




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
[42741]
 Machine Id
PREZEZZI PRESS #1
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (9000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0801120	WC0801125	WC0801117
Sample Date	Client Info			28 Dec 2023	01 Dec 2023	20 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1	1	1
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	3	3	3
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1	1	<1
Barium	ppm	ASTM D5185(m)	5	0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	25	3	4	3
Calcium	ppm	ASTM D5185(m)	200	42	42	43
Phosphorus	ppm	ASTM D5185(m)	300	306	300	304
Zinc	ppm	ASTM D5185(m)	370	361	372	368
Sulfur	ppm	ASTM D5185(m)	2500	920	907	916
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

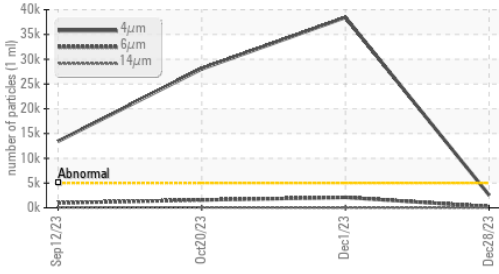
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		4	5	5
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	2568	▲ 38450	▲ 28049	
Particles >6µm	ASTM D7647	>1300	240	▲ 2107	▲ 1582	
Particles >14µm	ASTM D7647	>160	16	18	84	
Particles >21µm	ASTM D7647	>40	4	3	23	
Particles >38µm	ASTM D7647	>10	0	1	2	
Particles >71µm	ASTM D7647	>3	0	0	0	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/15/11	▲ 22/18/11	▲ 22/18/14	

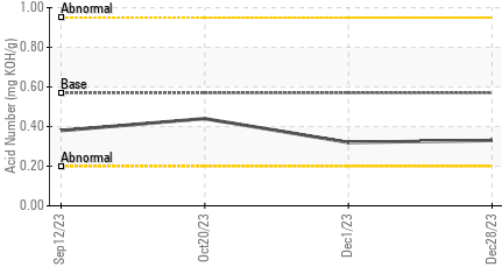


OIL ANALYSIS REPORT

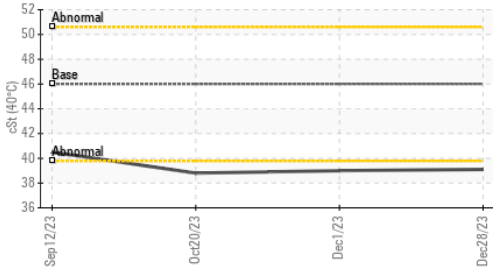
Particle Trend



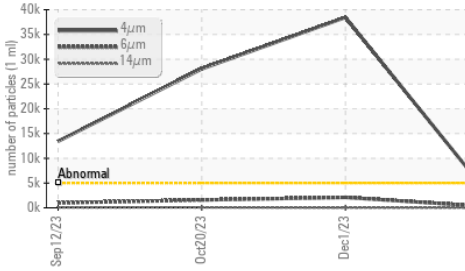
Acid Number



Viscosity @ 40°C



Particle Trend

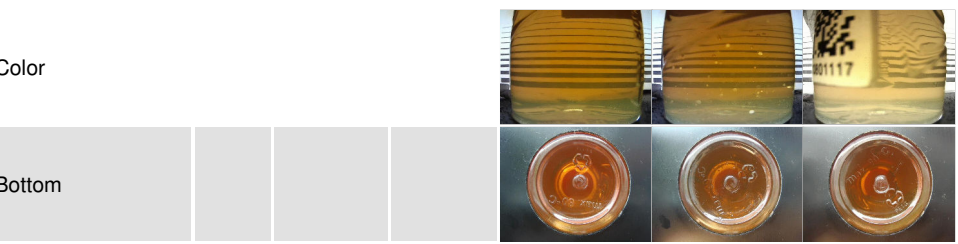


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.33	0.32	0.44

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

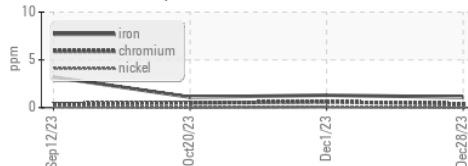
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	39.1	39.0	▲ 38.8

SAMPLE IMAGES

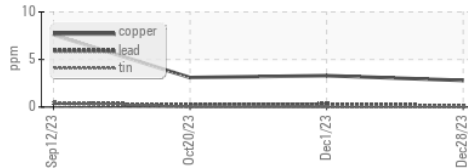


GRAPHS

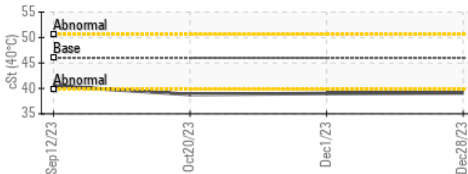
Ferrous Alloys



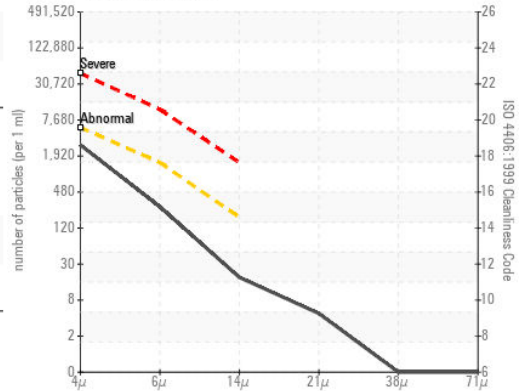
Non-ferrous Metals



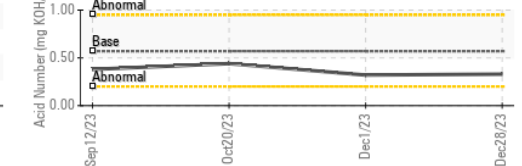
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0801120
 Lab Number : 02607510
 Unique Number : 5708596
 Test Package : IND 2

Apex Aluminum Extrusions
 9739 201 St.
 Langley, BC
 CA V1M 3E7
 Contact: Gregg Baker
 gbaker@apexextrusions.ca
 T: (604)882-3542
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.