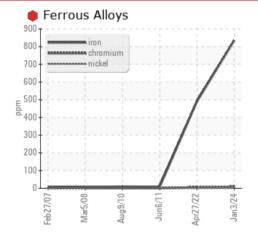


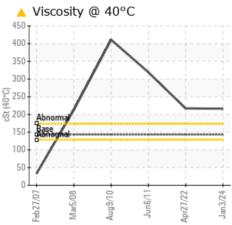
# **PROBLEM SUMMARY**

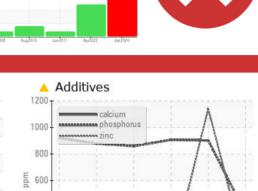
#### Area **53 RECAUSTICIZING** Machine Id **535604 Precoat Filter - Reducer** Component

Reduction Gear Fluid MOBIL SHC 629 (--- LTR)

## COMPONENT CONDITION SUMMARY







Aug9/10 .

Mar5/08

Apr27/22

1/9un

an3/24

#### RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as MOBIL SHC 629, however, a fluid match indicates that this fluid is ISO 220 Gear Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### PROBLEMATIC TEST RESULTS

-						
Sample Status				SEVERE	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185(m)	>150	🛑 835	<b>4</b> 91	8
Visc @ 40°C	cSt	ASTM D7279(m)	142.8	<b>216</b>	<b>2</b> 17	<b>A</b> 319

400

200

0

Feb27/0

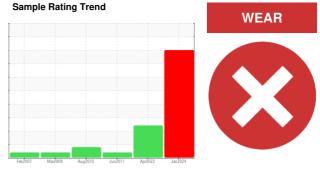
Customer Id: STANAC Sample No.: WC Lab Number: 02607601 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.			
Resample			?	We recommend an early resample to monitor this condition.			
Alert			?	The fluid was specified as MOBIL SHC 629, however, a fluid match indicates that this fluid is ISO 220 Gear Oil. Please confirm the oil type and grade on your next sample.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.			

### HISTORICAL DIAGNOSIS

#### 27 Apr 2022 Diag: Kevin Marson

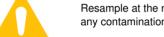


We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within SAE 50 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



#### 06 Jun 2011 Diag: Kevin Marson





Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. Viscosity of sample indicates oil is within ISO 320 range, advise investigate.

#### 09 Aug 2010 Diag: Bill Quesnel

#### VISCOSITY



Resample at the next service interval to monitor. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. All component wear rates are normal. There is no indication of any contamination in the component. Viscosity of sample indicates oil is within ISO 460 range, advise investigate.



view report





# **OIL ANALYSIS REPORT**

# Area 53 RECAUSTICIZING 535604 Precoat Filter - Reducer

Reduction Gear Fluid MOBIL SHC 629 (--- LTR)

#### DIAGNOSIS

#### Recommendation

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as MOBIL SHC 629, however, a fluid match indicates that this fluid is ISO 220 Gear Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### 🛑 Wear

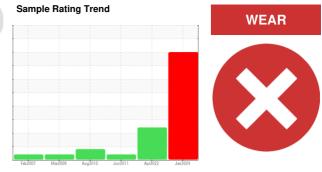
Iron ppm levels are severe. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

Viscosity of sample indicates oil is within ISO 220 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



		Feb2007	Mar2008 Aug201	0 Jun2011 Apr2022	Jan2024	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		wc	WC	WC
Sample Date		Client Info		03 Jan 2024	27 Apr 2022	06 Jun 2011
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINATIC	DN	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		97	84	17
Iron	ppm	ASTM D5185(m)	>150	<b>e</b> 835	<b>4</b> 91	8
Chromium	ppm	ASTM D5185(m)	>10	9	6	0
Nickel	ppm	ASTM D5185(m)	>10	1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	1	<1	0
Lead	ppm	ASTM D5185(m)	>100	0	0	<1
Copper	ppm	ASTM D5185(m)	>50	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>3</b> 4	5	1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	<1	0
Manganese	ppm	ASTM D5185(m)		8	6	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	0
Calcium	ppm	ASTM D5185(m)		<b>A</b> 35	<b>1</b> 54	24
Phosphorus	ppm	ASTM D5185(m)		354	902	907
Zinc	ppm	ASTM D5185(m)		<b>6</b> 3	<b>1141</b>	0
Sulfur	ppm	ASTM D5185(m)		<b>14368</b>	▲ 10985	351
Lithium	ppm	ASTM D5185(m)		1	1	0

Lithium	ppm	ASTM D5185(m)		1	1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	4	3	12
Sodium	ppm	ASTM D5185(m)		2	<1	1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.63	0.04	0.452



Additives

Acid Number

10/6Bi

nhosnhorus

1200

100

200

2.0

00

N Piov

0.00

250

200

150

50

2 100

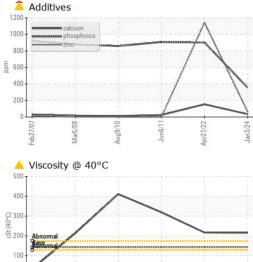
Feb27

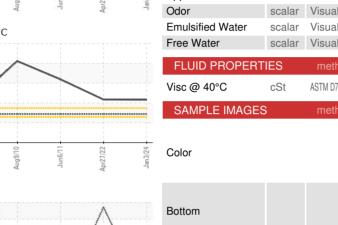
PQ

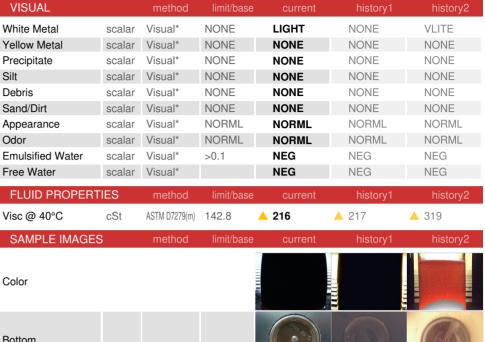
(B/HOX

(mg

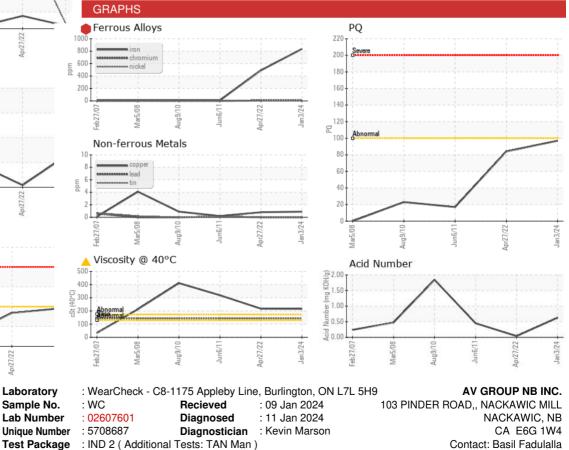
# **OIL ANALYSIS REPORT**







800



Report Id: STANAC [WCAMIS] 02607601 (Generated: 01/11/2024 07:40:11) Rev: 1

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Anr77/77

CALA

ISO 17025:2017 Accredited

Laboratory

F: Contact/Location: Basil Fadulalla - STANAC

basil.fadulalla@adityabirla.com

T: