



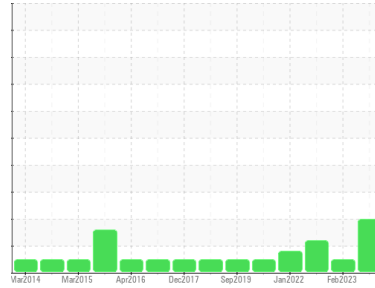
# OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION



Area  
**Place du Canada REF 3-1 [0067320-H00903]**  
 Machine Id  
**TRANE U08K01855(3,1)**  
 Component  
**Chiller**  
 Fluid  
**POLYESTER (--- GAL)**



## DIAGNOSIS

- Recommendation**  
We recommend an early resample to monitor this condition.
- Wear**  
Tin ppm levels are abnormal. If this unit has tin babbitt alloy main bearings, the increased tin reading may be due to wear on those bearings.
- Contamination**  
There is no indication of any contamination in the oil.
- Fluid Condition**  
The AN level is slightly above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>GTT0001563</b>	GTT78591	GTT78592
Sample Date	Client Info		<b>06 Dec 2023</b>	08 Feb 2023	05 Jul 2022
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >8	<b>5</b>	3	4
Chromium	ppm	ASTM D5185(m) >2	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m) >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m) >3	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m) >2	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m) >8	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >4	<b>▲ 4</b>	<1	<1
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>5</b>	---	---
Barium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	<b>1</b>	---	---
Zinc	ppm	ASTM D5185(m)	<b>29</b>	18	23
Sulfur	ppm	ASTM D5185(m)	<b>0</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>15</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>1</b>	---	---
ppm Water	ppm	ASTM D6304* >300	<b>0</b>	61	105


## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>▲ 0.23</b>	0.199	▲ 0.261

# OIL ANALYSIS REPORT

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>65.5</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Sample No.** : GTT0001563      **Recieved** : 09 Jan 2024  
**Lab Number** : 02607647      **Diagnosed** : 16 Jan 2024  
**Unique Number** : 5708733      **Diagnostician** : Bill Quesnel  
**Test Package** : IND 2 ( Additional Tests: KV40 )

*To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.*

**Baulne Inc**  
 1850 32nd Avenue  
 Montreal, QC  
 CA H8T 3J7  
 Contact: Paula Carvalho  
 pcarvalho@baulne.ca  
 T: (514)422-0444  
 F: