

### **OIL ANALYSIS REPORT**

Area CHAUDIERE GS5 Machine Id GS5-G4-US COMBINED (1)

Component Thrust Bearing

**RENEWABLE LUBRICANTS BIO EP ISO 100 (80 LTR)** 

#### DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### 📥 Wear

Wear particle analysis indicates that the ferrous cutting particles are marginal. All other component wear rates are normal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.

#### Contaminants

The sample contained a visible layer of foreign fluid contaminant, the origin and/or type of fluid is unknown.

### Oil Condition

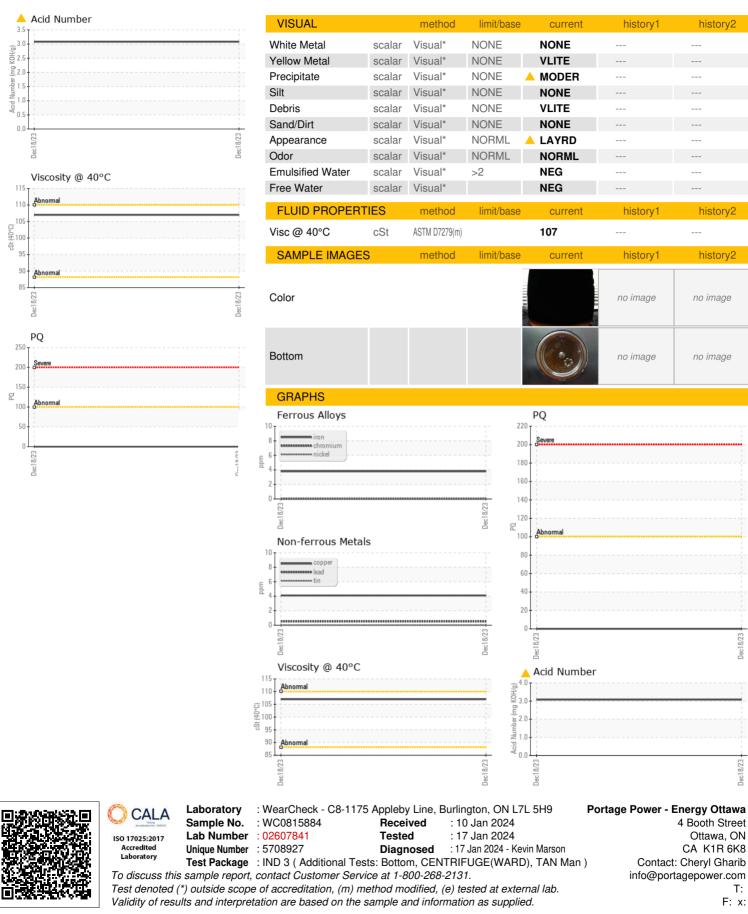
The AN level is above the recommended limit. The white residue present in the sample is oil additive precipitate. The oil is no longer serviceable.

	WEAR PARTICLES
Dec2023	istand biston 0

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0815884		
Sample Date		Client Info		18 Dec 2023		
Machine Age		Client Info		0		
Oil Age		Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	4		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	4		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		8		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		1		
Phosphorus	ppm	ASTM D5185(m)		92		
Zinc	ppm	ASTM D5185(m)		13		
Sulfur	ppm	ASTM D5185(m)		5795		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>3.08</b>		



# **OIL ANALYSIS REPORT**



Contact/Location: Cheryl Gharib - ENE271OTT

Dec18/23

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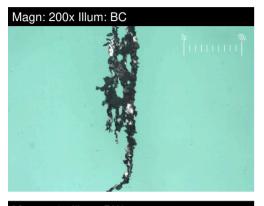


## FERROGRAPHY REPORT

#### Area CHAUDIERE GS5 Machine Id GS5-G4-US COMBINED (1) Component

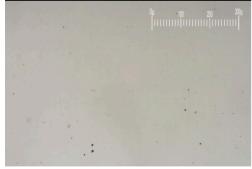
### Thrust Bearing

RENEWABLE LUBRICANTS BIO EP ISO 100 (80 LTR)





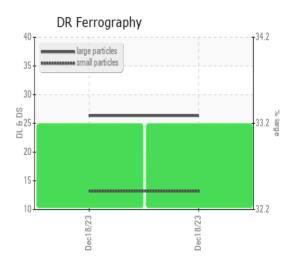
### Magn: 100x Illum: RW



DR-FERROGRAP	PHY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		26.3		
Small Particles		DR-Ferr*		13.2		
Total Particles		DR-Ferr*	>	39.5		
Large Particles Percentage	%	DR-Ferr*		33.2		
Severity Index		DR-Ferr*		345		
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		3		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*		<b>4</b> 1		
Ferrous Rolling	Scale 0-10	ASTM D7684*		1		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		1		
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*				
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1		

### WEAR

Wear particle analysis indicates that the ferrous cutting particles are marginal. All other component wear rates are normal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.



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