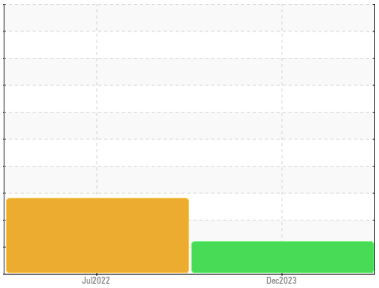
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
TIMM 1 MAIN
Component
Hydraulic System
Fluid
CHEVRON CLARITY HYDRAULIC AW 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Oil Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**CB0031414**	CB0030709	---
Sample Date		Client Info		**29 Dec 2023**	20 Jul 2022	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	Not Changd	---
Sample Status				**ABNORMAL**	ABNORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	---
Iron	ppm	ASTM D5185(m)	>20	**<1**	<1	---
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	---
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	---
Titanium	ppm	ASTM D5185(m)		**0**	0	---
Silver	ppm	ASTM D5185(m)		**0**	0	---
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	0	---
Lead	ppm	ASTM D5185(m)	>20	**<1**	0	---
Copper	ppm	ASTM D5185(m)	>20	**<1**	<1	---
Tin	ppm	ASTM D5185(m)	>20	**0**	0	---
Antimony	ppm	ASTM D5185(m)		**0**	0	---
Vanadium	ppm	ASTM D5185(m)		**0**	0	---
Beryllium	ppm	ASTM D5185(m)		**0**	0	---
Cadmium	ppm	ASTM D5185(m)		**0**	0	---

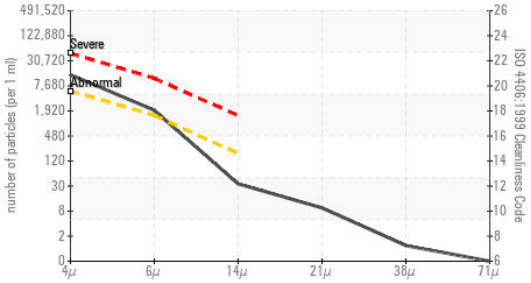
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	<1	---
Barium	ppm	ASTM D5185(m)		**0**	0	---
Molybdenum	ppm	ASTM D5185(m)		**0**	0	---
Manganese	ppm	ASTM D5185(m)		**0**	0	---
Magnesium	ppm	ASTM D5185(m)		**2**	<1	---
Calcium	ppm	ASTM D5185(m)		**1**	0	---
Phosphorus	ppm	ASTM D5185(m)		**298**	252	---
Zinc	ppm	ASTM D5185(m)		**5**	9	---
Sulfur	ppm	ASTM D5185(m)		**295**	231	---
Lithium	ppm	ASTM D5185(m)		**<1**	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**6**	4	---
Sodium	ppm	ASTM D5185(m)		**0**	0	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	---

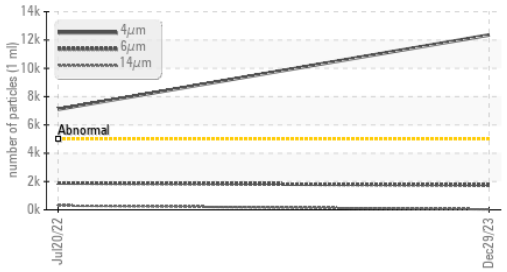
OIL ANALYSIS REPORT

Safety Reliability Efficiency Sustainability for Industry.

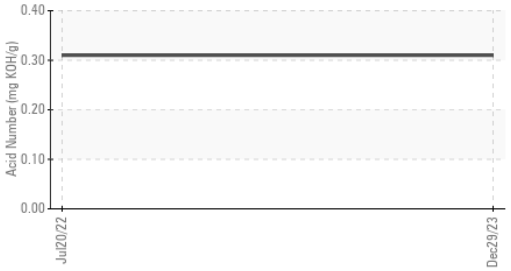
Particle Count



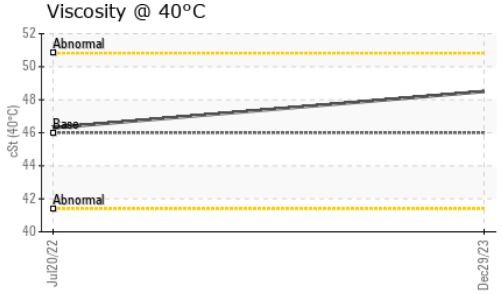
Particle Trend



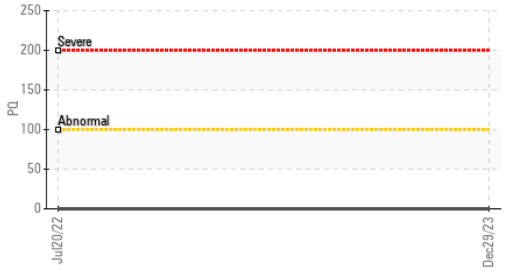
Acid Number



Viscosity @ 40°C



PQ

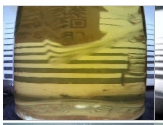
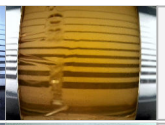


FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **12353**	▲ 7105	---
Particles >6µm		ASTM D7647	>1300	▲ **1737**	▲ 1894	---
Particles >14µm		ASTM D7647	>160	**30**	▲ 298	---
Particles >21µm		ASTM D7647	>40	**8**	▲ 130	---
Particles >38µm		ASTM D7647	>10	**1**	▲ 27	---
Particles >71µm		ASTM D7647	>3	**0**	▲ 6	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/18/12**	▲ 20/18/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.31**	0.31	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	---
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	---
Silt	scalar	Visual*	NONE	**NONE**	NONE	---
Debris	scalar	Visual*	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	VLITE	---
Appearance	scalar	Visual*	NORML	**NORML**	NORML	---
Odor	scalar	Visual*	NORML	**NORML**	NORML	---
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	---
Free Water	scalar	Visual*		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	**48.5**	46.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

CALA Testing Accreditation No. 1005078
ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CB0031414 **Recieved** : 10 Jan 2024
Lab Number : 02607843 **Diagnosed** : 16 Jan 2024
Unique Number : 5708929 **Diagnostician** : Kevin Marson
Test Package : IND 3

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

TOYOTA MOTOR MANUFACT.
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CA N3H 5K2
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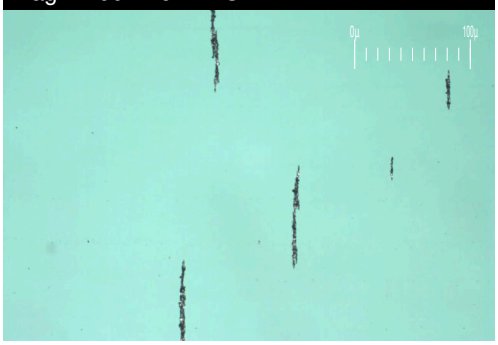
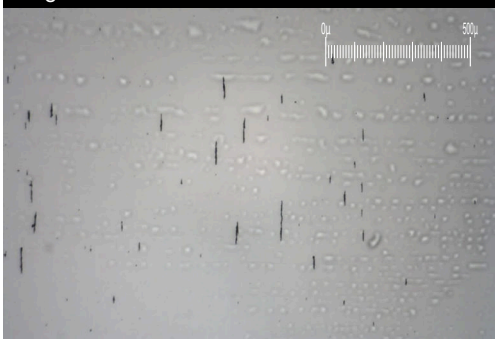
FERROGRAPHY REPORT

Machine Id
TIMM 1 MAIN
Component
Hydraulic System
Fluid
CHEVRON CLARITY HYDRAULIC AW 46 (--- GAL)

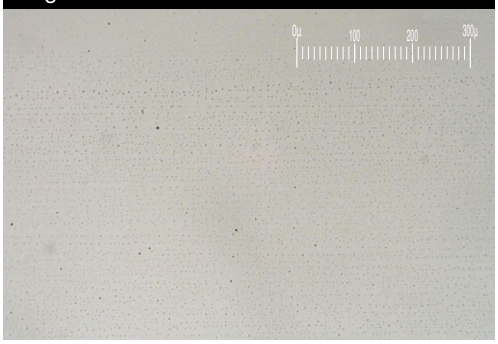
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

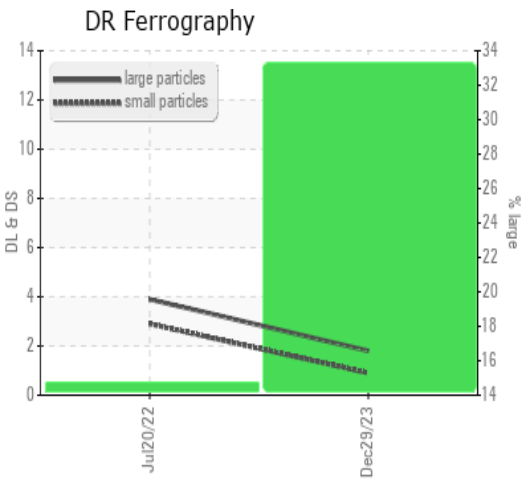


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**1.8**	3.9	---
Small Particles		DR-Ferr*		**0.9**	2.9	---
Total Particles		DR-Ferr*	>---	**2.7**	6.8	---
Large Particles Percentage	%	DR-Ferr*		**33.3**	14.7	---
Severity Index		DR-Ferr*		**2**	4	---

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**2**	1	
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**1**	1	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*			1	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	1	

WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



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