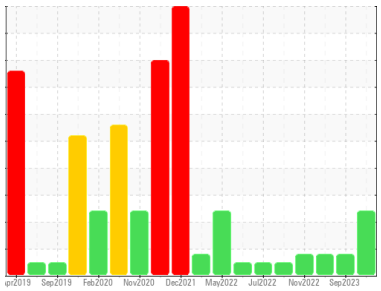
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR PARTICLES

Machine Id
Timm Plunger 1
Component
Gearbox
Fluid
SHELL OMALA 68 (1 LTR)

DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear
Wear particle analysis indicates that the ferrous rolling and ferrous rubbing particles are abnormal.

Contaminants
There is no indication of any contamination in the oil.

Oil Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**CB0031406**	CB0031378	CB0030613
Sample Date		Client Info		**29 Dec 2023**	11 Sep 2023	16 Apr 2023
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**25**	21	82
Iron	ppm	ASTM D5185(m)	>200	**123**	180	141
Chromium	ppm	ASTM D5185(m)	>15	**2**	3	2
Nickel	ppm	ASTM D5185(m)	>15	**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>100	**0**	0	0
Copper	ppm	ASTM D5185(m)	>200	**1**	2	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

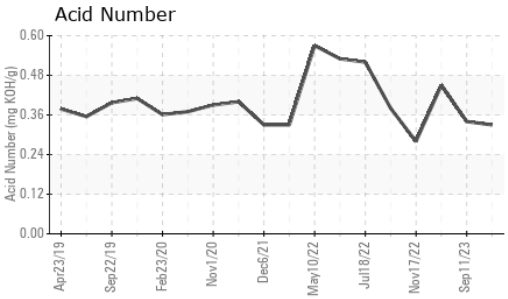
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**<1**	1	<1
Magnesium	ppm	ASTM D5185(m)		**<1**	<1	<1
Calcium	ppm	ASTM D5185(m)		**1**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**290**	306	322
Zinc	ppm	ASTM D5185(m)		**14**	22	15
Sulfur	ppm	ASTM D5185(m)		**8017**	7841	8056
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

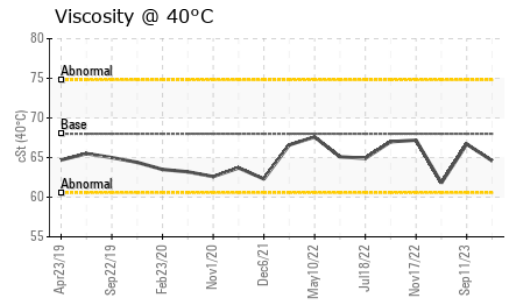
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**2**	2	2
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0

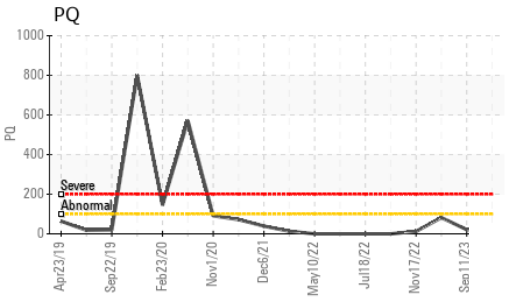
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.33**	0.34	0.45

OIL ANALYSIS REPORT

Safety Reliability Efficiency Sustainability for Industry.



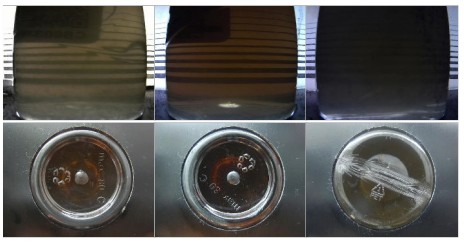




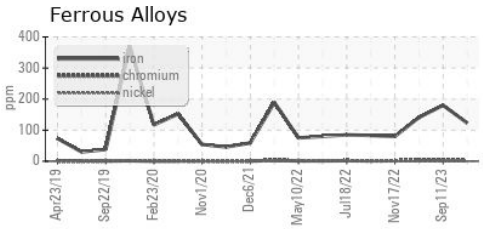
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	LIGHT	VLITE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**VLITE**	LIGHT	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

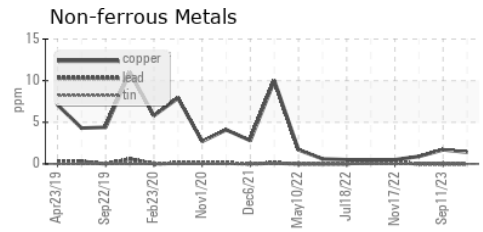
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	**64.6**	66.7	61.8

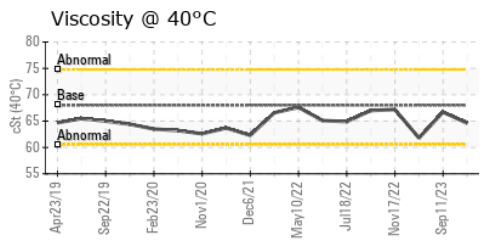
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

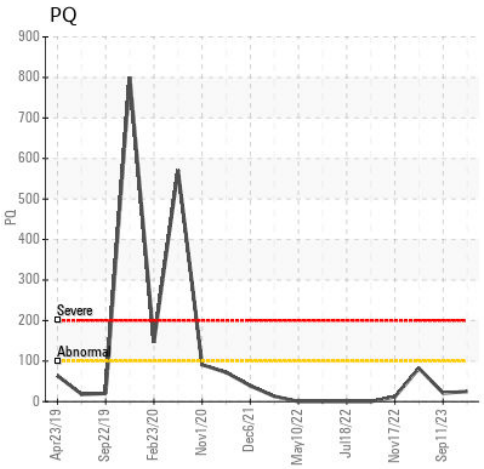


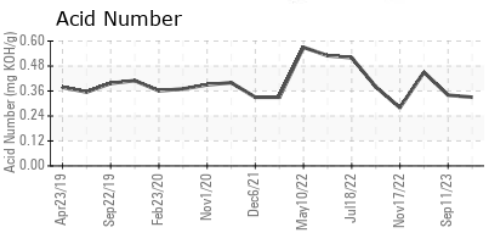
GRAPHS











ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **TOYOTA MOTOR MANUFACTURING CANADA**
Sample No. : CB0031406 **Recieved** : 10 Jan 2024
Lab Number : 02607991 **Diagnosed** : 17 Jan 2024
Unique Number : 5709077 **Diagnostician** : Kevin Marson
Test Package : IND 3

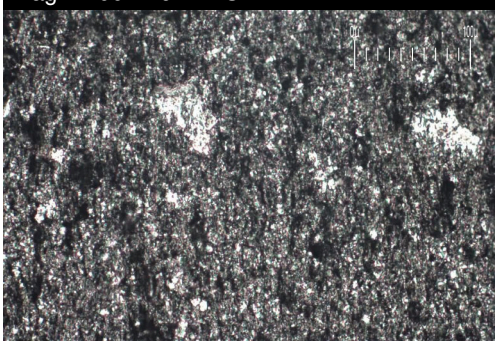
PLASTICS DEPARTMENT, 1717 DUNDAS ST
WOODSTOCK, ON
CA N4S 0A4
Contact: Jeff Lafleur
jeff.lafleur@toyota.com
T: (519)653-1111
F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

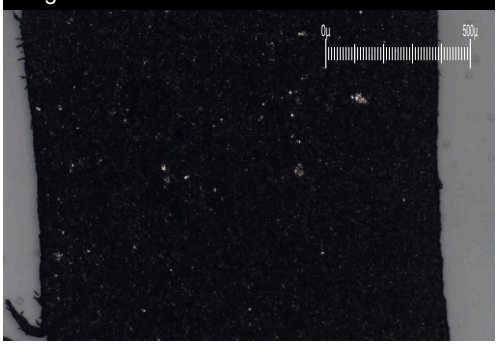
FERROGRAPHY REPORT

Machine Id
Timm Plunger 1
Component
Gearbox
Fluid
SHELL OMALA 68 (1 LTR)

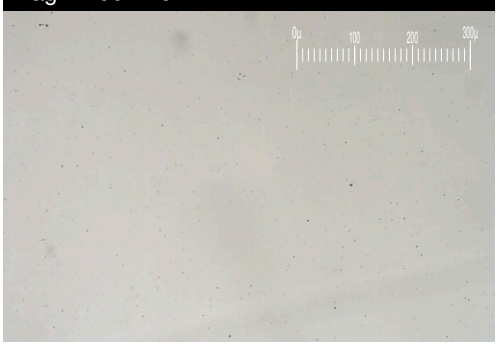
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

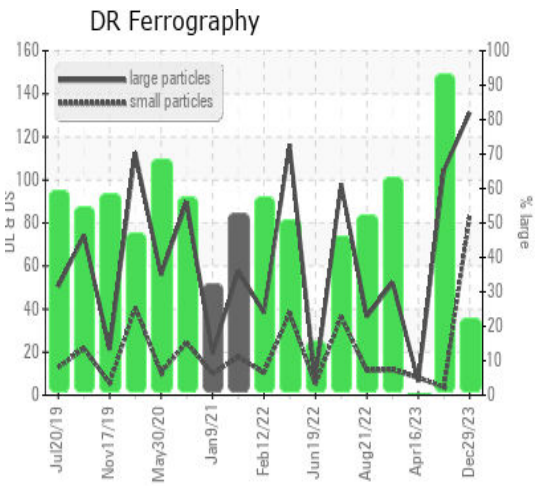


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**131.3**	104.6	6.5
Small Particles		DR-Ferr*		**83.4**	3.6	8.2
Total Particles		DR-Ferr*	>---	**214.7**	108.2	14.7
Large Particles Percentage	%	DR-Ferr*		**22.3**	93.3	0
Severity Index		DR-Ferr*		**6289**	10565	11

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*			10	8
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**5**	4	4
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*			1	2
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	1	2

WEAR

Wear particle analysis indicates that the ferrous rolling and ferrous rubbing particles are abnormal.



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