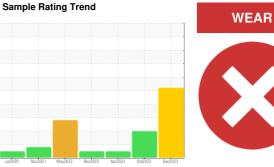


PROBLEM SUMMARY



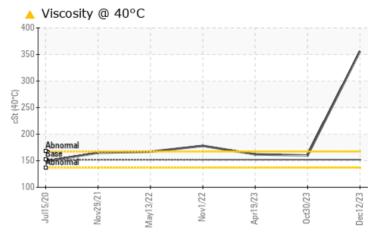
10574142

Component Gearbox

SHELL MORLINA OIL 150 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS										
Sample Status				SEVERE	MARGINAL	NORMAL				
PQ		ASTM D8184*		696	<u></u> 944	556				
Appearance	scalar	Visual*	NORML	LAYRD	NORML	NORML				
Visc @ 40°C	cSt	ASTM D7279(m)	152	4 356	160	162				

Customer Id: INCOCOLE **Sample No.:** WC0811767 Lab Number: 02608004 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description We recommend that you drain the oil from the component if this has not Change Fluid ? already been done. Resample ? We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type Information Required and micron rating with next sample.

HISTORICAL DIAGNOSIS

30 Oct 2023 Diag: Kevin Marson

WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.PQ levels are marginal. Light concentration of visible metal present. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



19 Apr 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

01 Nov 2022 Diag: Kevin Marson

NORMAL



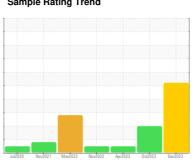
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend





10574142

Component

Gearbox

SHELL MORLINA OIL 150 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

PQ levels are severe. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contamination

The sample contained a visible layer of foreign fluid contaminant, the origin and/or type of fluid is unknown.

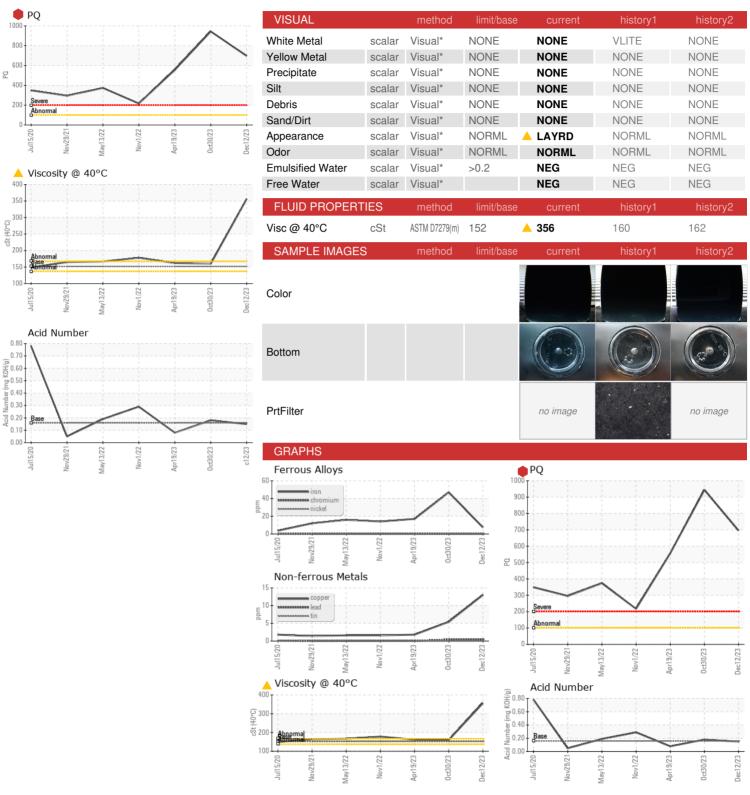
Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

		Jul2020	Nov2021 May2022	Nov2022 Apr2023 Oct2023	Dec2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0811767	WC0718785	WC0755019
Sample Date		Client Info		12 Dec 2023	30 Oct 2023	19 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	MARGINAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		696	4 944	556
Iron	ppm	ASTM D5185(m)	>200	8	47	17
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	<1
Lead	ppm	ASTM D5185(m)	>100	<1	<1	0
Copper	ppm	ASTM D5185(m)	>200	13	5	2
Tin	ppm	ASTM D5185(m)		0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)		<1	0	0
Calcium	ppm	ASTM D5185(m)		<1	6	0
Phosphorus	ppm	ASTM D5185(m)		42	54	43
Zinc	ppm	ASTM D5185(m)		8	17	4
Sulfur	ppm	ASTM D5185(m)		364	227	150
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	3	25	4
Sodium	ppm	ASTM D5185(m)		0	1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	10	2
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.16	0.15	0.18	0.08



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number

: WC0811767

: 02608004 : 5709090

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Recieved : 10 Jan 2024 Diagnosed : 15 Jan 2024

Diagnostician : Kevin Marson

Test Package : IND 2 (Additional Tests: CENTRIFUGE(WARD), TAN Man)

Vale - Coleman Mine COLEMAN MINE (PLANT 10), 117 Mine Road LEVACK, ON CA P0M 2C0

Contact: Ryan Davies ryan.davies@vale.com T: (705)682-8952 F: (705)966-4114

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.