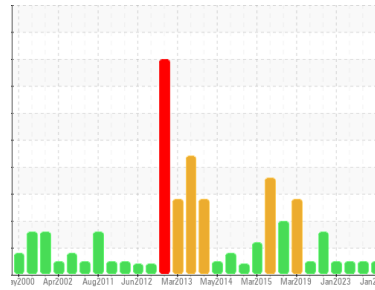




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
PUMPHOUSE/HOOD COOLING PUMPS
 Machine Id
C - Hood Cooling Turbine Pump IB

Component
Lube System
 Fluid
PETRO CANADA HYDREX AW 100 (1 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0898653 | WC0850132 | WC0824418 |
| Sample Date | Client Info | | 10 Jan 2024 | 16 Aug 2023 | 31 May 2023 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|-------------|-------------------|--------------|----------|----------|
| PQ | ASTM D8184* | >DFLT | 0 | 0 | 0 |
| Iron | ppm | ASTM D5185(m) >20 | 8 | 7 | 10 |
| Chromium | ppm | ASTM D5185(m) >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) >20 | <1 | <1 | 0 |
| Titanium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | 0 | <1 | 1 |
| Aluminum | ppm | ASTM D5185(m) >20 | <1 | <1 | 2 |
| Lead | ppm | ASTM D5185(m) >20 | 2 | 2 | 4 |
| Copper | ppm | ASTM D5185(m) >20 | 1 | 1 | 7 |
| Tin | ppm | ASTM D5185(m) >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | <1 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 0 | <1 | <1 | 2 |
| Barium | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) 0 | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185(m) 0 | <1 | <1 | 1 |
| Calcium | ppm | ASTM D5185(m) 50 | 44 | 46 | 49 |
| Phosphorus | ppm | ASTM D5185(m) 330 | 333 | 350 | 363 |
| Zinc | ppm | ASTM D5185(m) 430 | 398 | 404 | 431 |
| Sulfur | ppm | ASTM D5185(m) 760 | 3515 | 3143 | 3654 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

CONTAMINANTS

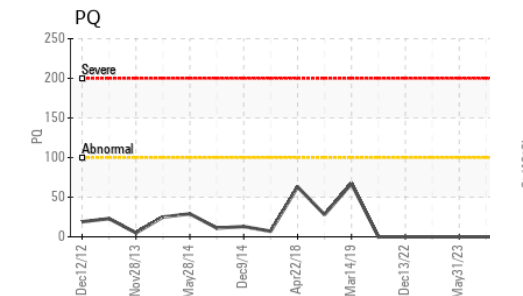
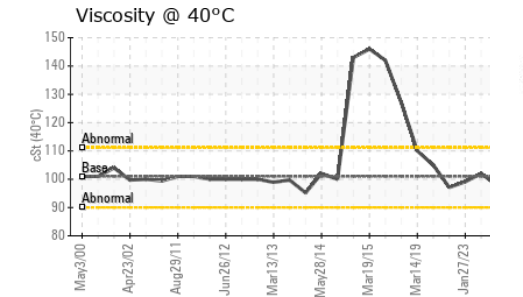
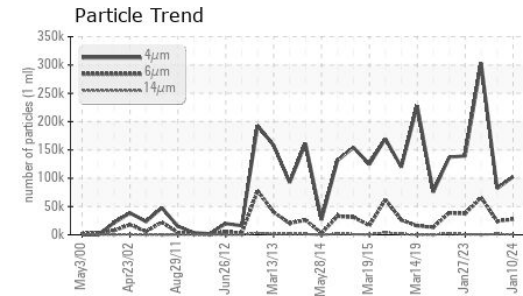
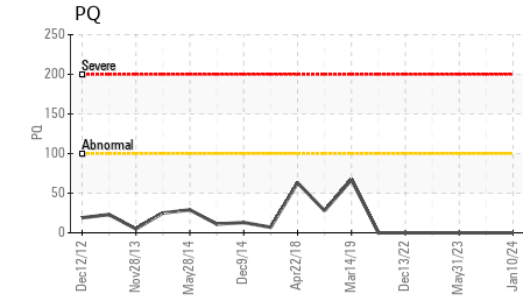
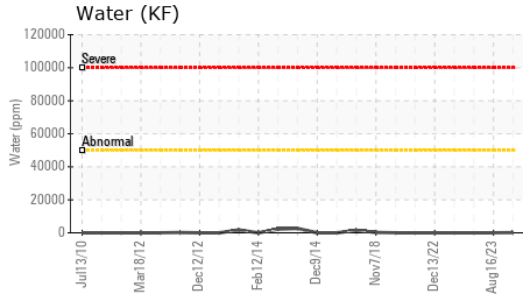
| | method | limit/base | current | history1 | history2 |
|-----------|--------|--------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >15 | 3 | 2 | 3 |
| Sodium | ppm | ASTM D5185(m) | 4 | 3 | 5 |
| Potassium | ppm | ASTM D5185(m) >20 | <1 | <1 | <1 |
| Water | % | ASTM D6304* >5 | 0.011 | --- | --- |
| ppm Water | ppm | ASTM D6304* >50000 | 116 | --- | --- |

FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | | 102520 | 82019 | 303300 |
| Particles >6µm | ASTM D7647 | >10240000 | 27252 | 24083 | 65953 |
| Particles >14µm | ASTM D7647 | >10240000 | 869 | 1145 | 575 |
| Particles >21µm | ASTM D7647 | >25600000 | 114 | 234 | 76 |
| Particles >38µm | ASTM D7647 | >640000 | 4 | 4 | 1 |
| Particles >71µm | ASTM D7647 | >160000 | 1 | 1 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >--/30/30 | 24/22/17 | 24/22/17 | 25/23/16 |



OIL ANALYSIS REPORT



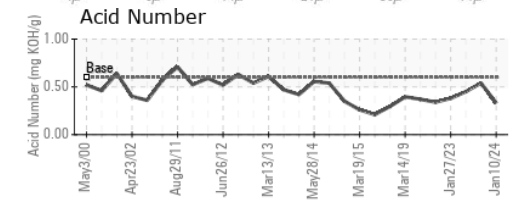
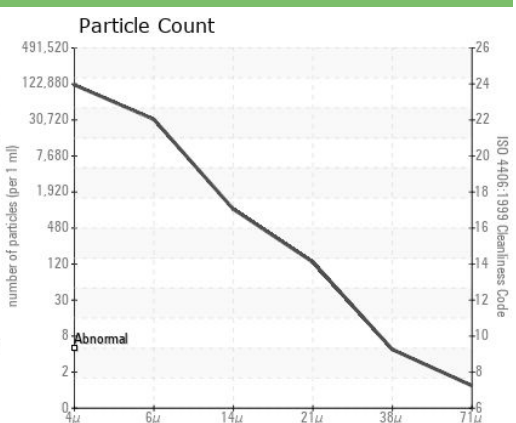
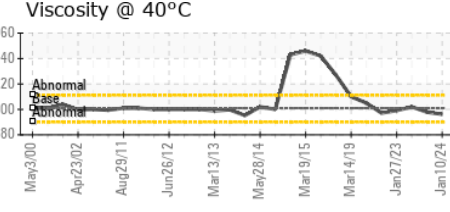
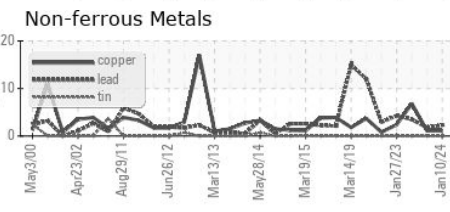
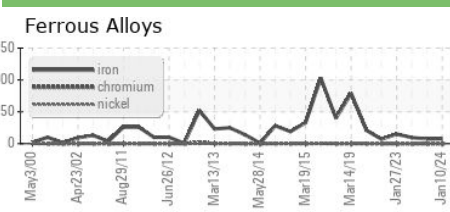
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.60 | 0.33 | 0.54 | 0.45 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | VLITE | NONE |
| Debris | scalar | Visual* | NONE | VLITE | VLITE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | VLITE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >5 | .2% | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 101 | 96.2 | 97.8 | 102 |

| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
| Color | | | | | | |
| Bottom | | | | | | |

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **STELCO - BOSC - Basic Oxygen Slab Caster**
Sample No. : WC0898653 **Received** : 10 Jan 2024 **2330 Regional Road #3, Door: BOSC8**
Lab Number : **02608036** **Diagnosed** : 12 Jan 2024 **NANTICOKE, ON**
Unique Number : 5709122 **Diagnostician** : Wes Davis **CA N0A 1L0**
Test Package : IND 2 (Additional Tests: KF, PQ) **Contact: Tom Walden**

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.
Thomas.Walden@stelco.com
T: (519)587-4541
F: (519)587-7702