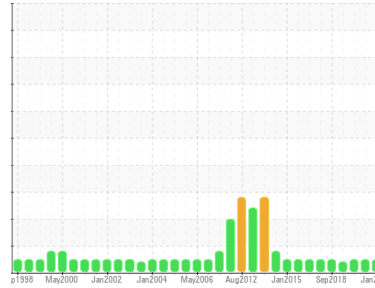




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
BOF/ALLOY SYSTEM
 Machine Id
A - F1 Conveyor Drive Gear Box
 Component
Gearbox
 Fluid
SHELL OMALA S2 G 220 (40 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0898707	WC0838938	WC0756721
Sample Date	Client Info	10 Jan 2024	13 Jul 2023	26 Oct 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >5	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184* >DFLT	18	6	20
Iron	ppm ASTM D5185(m) >200	69	22	25
Chromium	ppm ASTM D5185(m) >15	4	<1	<1
Nickel	ppm ASTM D5185(m) >15	<1	0	<1
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m)	0	0	0
Aluminum	ppm ASTM D5185(m) >25	1	<1	<1
Lead	ppm ASTM D5185(m) >100	2	<1	<1
Copper	ppm ASTM D5185(m) >200	<1	<1	<1
Tin	ppm ASTM D5185(m) >25	0	0	0
Antimony	ppm ASTM D5185(m) >5	0	0	0
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

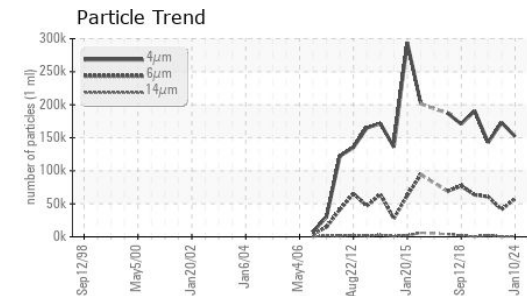
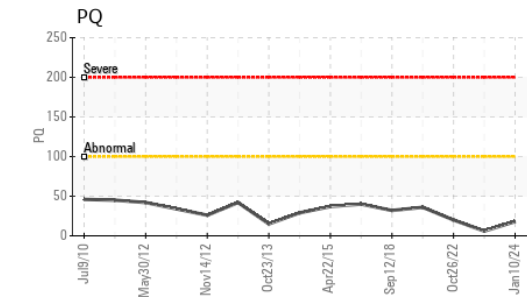
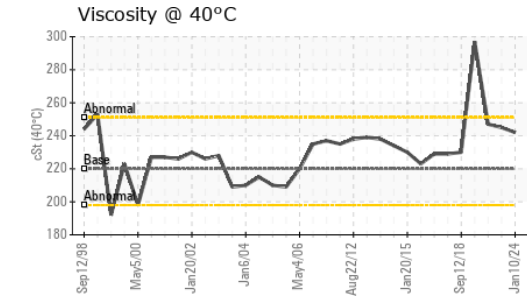
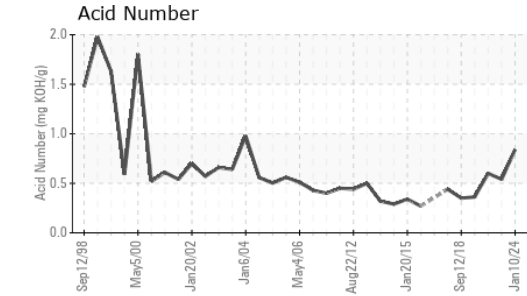
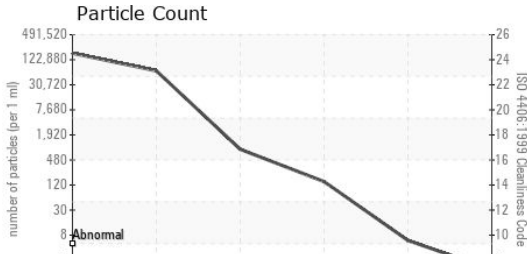
method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 4.4	3	3	4
Barium	ppm ASTM D5185(m) 0.0	0	<1	0
Molybdenum	ppm ASTM D5185(m) 0	0	0	0
Manganese	ppm ASTM D5185(m)	<1	<1	<1
Magnesium	ppm ASTM D5185(m) 0	4	3	2
Calcium	ppm ASTM D5185(m) 0	12	12	12
Phosphorus	ppm ASTM D5185(m) 215	313	289	300
Zinc	ppm ASTM D5185(m) 0	12	6	5
Sulfur	ppm ASTM D5185(m) 7039	9972	10577	10768
Lithium	ppm ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >50	1	1	1
Sodium	ppm ASTM D5185(m)	1	2	1
Potassium	ppm ASTM D5185(m) >20	2	1	<1



OIL ANALYSIS REPORT



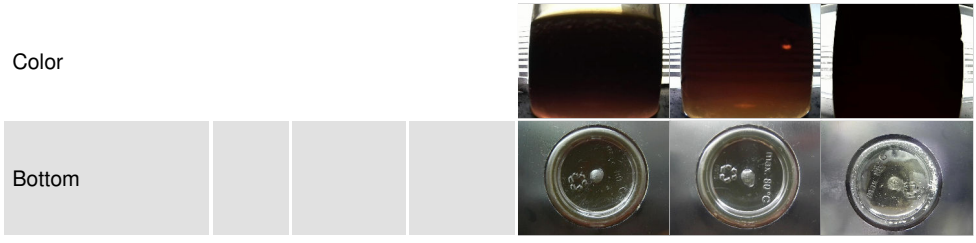
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		151903	172969	142908
Particles >6µm	ASTM D7647	>10240000	57642	41368	60752
Particles >14µm	ASTM D7647	>10240000	762	447	1971
Particles >21µm	ASTM D7647	>2560000	128	73	335
Particles >38µm	ASTM D7647	>640000	5	2	7
Particles >71µm	ASTM D7647	>160000	1	0	1
Oil Cleanliness	ISO 4406 (c)	>--/30/30	24/23/17	25/23/16	24/23/18

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.84	0.54	0.60

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>5	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	242	245

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **STELCO - BOSC - Basic Oxygen Slab Caster**
Sample No. : WC0898707 **Received** : 10 Jan 2024 2330 Regional Road #3, Door: BOSC8
Lab Number : **02608040** **Diagnosed** : 12 Jan 2024 NANTICOKE, ON
Unique Number : 5709126 **Diagnostician** : Wes Davis CA N0A 1L0
Test Package : IND 2 (Additional Tests: PQ, PrtCount)
 Contact: Tom Walden
 Thomas.Walden@stelco.com
 T: (519)587-4541
 F: (519)587-7702

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.