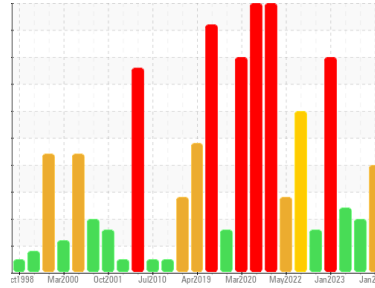




PROBLEM SUMMARY

Sample Rating Trend



ISO



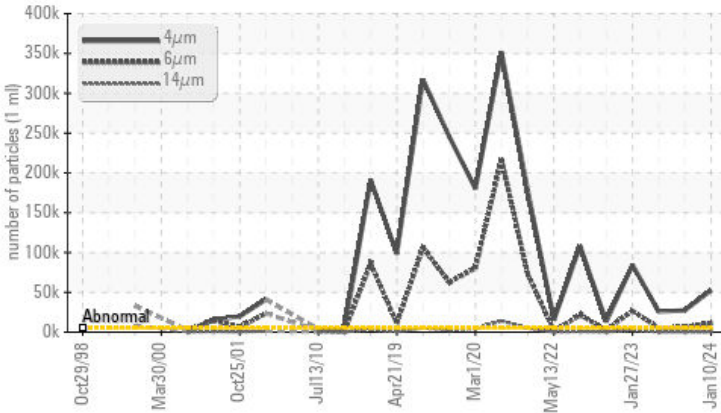
Area PUMPHOUSE/HOOD COOLING PUMPS Machine Id C - Hood Cooling 1 Electric Pump OB

Component
Lube System

Fluid
PETRO CANADA HYDREX AW 100 (1 GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	52490	27319	25758
Particles >6µm	ASTM D7647	>1300	11572	6016	5385
Oil Cleanliness	ISO 4406 (c)	>19/17/14	23/21/15	22/20/16	22/20/15

Customer Id: LEWBOSC
Sample No.: WC0898659
Lab Number: 02608048
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

16 Aug 2023 Diag: Kevin Marson



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The oil viscosity is higher than typical. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



31 May 2023 Diag: Bill Quesnel



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The viscosity of the oil is higher than normal, possibly indicating the addition of a heavier grade of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



27 Jan 2023 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. All component wear rates are normal. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >38µm are abnormally high. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

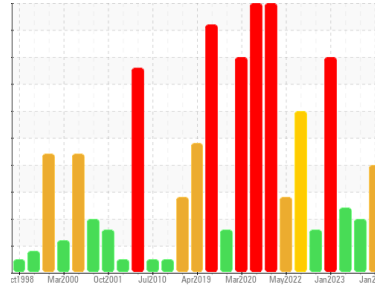
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
PUMPHOUSE/HOOD COOLING PUMPS
 Machine Id
C - Hood Cooling 1 Electric Pump OB

Component
Lube System
 Fluid
PETRO CANADA HYDREX AW 100 (1 GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0898659	WC0850126	WC0824412
Sample Date	Client Info	10 Jan 2024	16 Aug 2023	31 May 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		SEVERE	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >5	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184* >DFLT	0	0	0
Iron	ppm ASTM D5185(m) >20	7	6	4
Chromium	ppm ASTM D5185(m) >20	0	0	0
Nickel	ppm ASTM D5185(m) >20	0	<1	0
Titanium	ppm ASTM D5185(m)	0	0	<1
Silver	ppm ASTM D5185(m)	0	<1	0
Aluminum	ppm ASTM D5185(m) >20	<1	<1	0
Lead	ppm ASTM D5185(m) >20	2	1	<1
Copper	ppm ASTM D5185(m) >20	2	2	3
Tin	ppm ASTM D5185(m) >20	0	0	0
Antimony	ppm ASTM D5185(m)	0	0	0
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

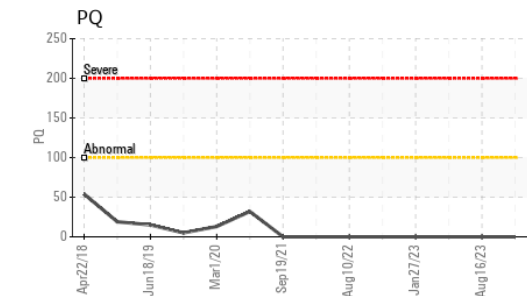
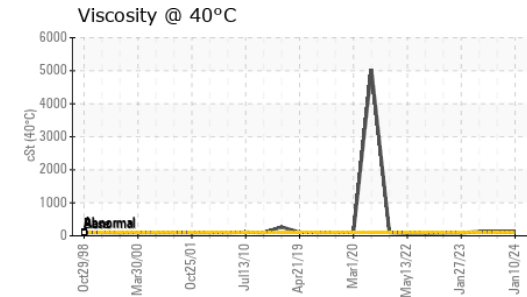
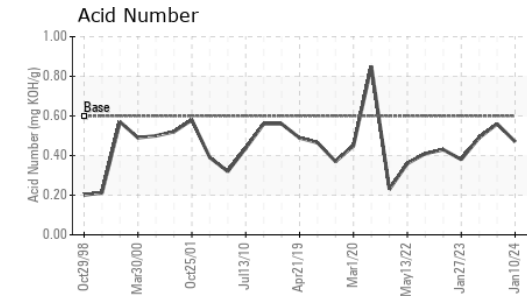
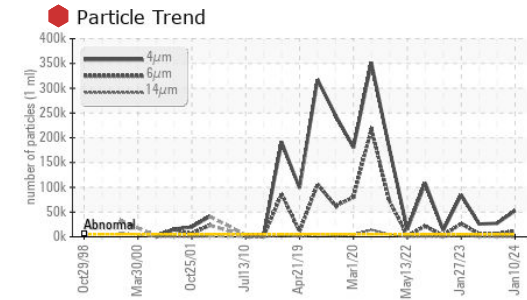
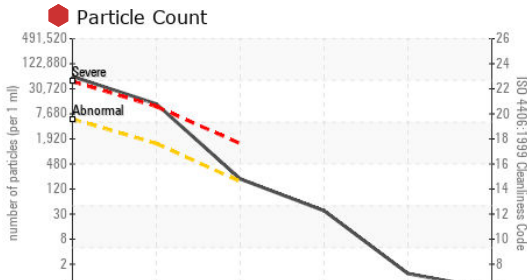
method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0	1	2	3
Barium	ppm ASTM D5185(m) 0	11	14	10
Molybdenum	ppm ASTM D5185(m) 0	0	0	0
Manganese	ppm ASTM D5185(m) 0	0	0	0
Magnesium	ppm ASTM D5185(m) 0	<1	<1	0
Calcium	ppm ASTM D5185(m) 50	35	32	32
Phosphorus	ppm ASTM D5185(m) 330	316	330	336
Zinc	ppm ASTM D5185(m) 430	349	337	302
Sulfur	ppm ASTM D5185(m) 760	3245	3281	3731
Lithium	ppm ASTM D5185(m)	2	2	2

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >15	2	2	2
Sodium	ppm ASTM D5185(m)	<1	<1	<1
Potassium	ppm ASTM D5185(m) >20	<1	0	0



OIL ANALYSIS REPORT



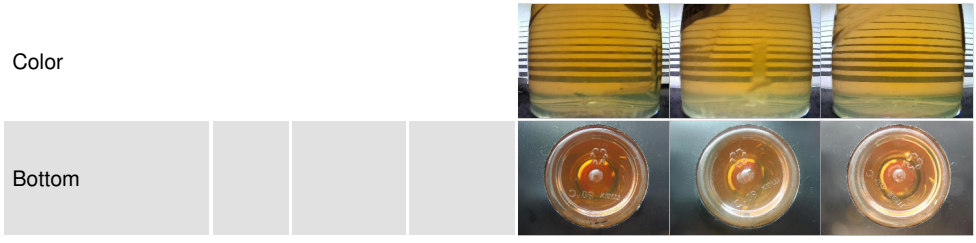
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	52490	27319	25758
Particles >6µm	ASTM D7647	>1300	11572	6016	5385
Particles >14µm	ASTM D7647	>160	185	390	285
Particles >21µm	ASTM D7647	>40	32	102	68
Particles >38µm	ASTM D7647	>10	1	2	2
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	23/21/15	22/20/16	22/20/15

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*	0.60	0.47	0.56	0.49

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	VLITE	VLITE
Appearance	scalar Visual*	NORML	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>5	NEG	NEG	NEG
Free Water	scalar Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	101	109	113	124

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **STELCO - BOSC - Basic Oxygen Slab Caster**
Sample No. : WC0898659 **Received** : 10 Jan 2024 2330 Regional Road #3, Door: BOSC8
Lab Number : 02608048 **Diagnosed** : 15 Jan 2024 NANTICOKE, ON
Unique Number : 5709134 **Diagnostician** : Wes Davis CA N0A 1L0
Test Package : IND 2 (Additional Tests: PQ)
 Contact: Tom Walden
 Thomas.Walden@stelco.com
 T: (519)587-4541
 F: (519)587-7702

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.